



VOLVO

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	ATTENTION



Area
[0086]
 Machine Id
VOLVO A25G 740098
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP439285	---	---
Sample Date		Client Info		24 Jan 2024	---	---
Machine Age	hrs	Client Info		12847	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				SEVERE	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>20	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	<1	---	---
Lead	ppm	ASTM D5185m	>20	1	---	---
Copper	ppm	ASTM D5185m	>150	2	---	---
Tin	ppm	ASTM D5185m	>20	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

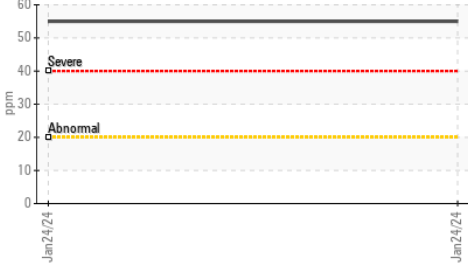
Silicon	ppm	ASTM D5185m	>20	55	---	---
Potassium	ppm	ASTM D5185m	>20	7	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647		101156	---	---
Particles >6µm		ASTM D7647	>5000	16865	---	---
Particles >14µm		ASTM D7647	>160	400	---	---
Particles >21µm		ASTM D7647	>40	109	---	---
Particles >38µm		ASTM D7647	>10	5	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>-/19/14	24/21/16	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

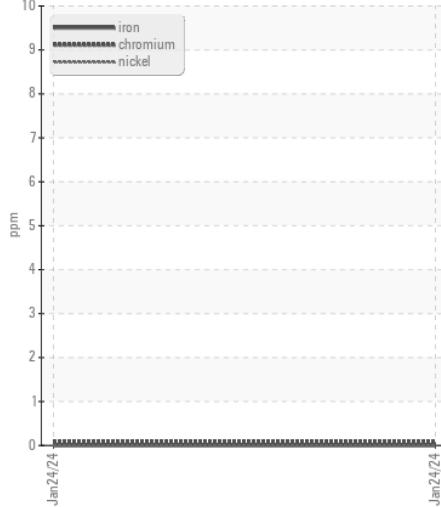
Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m		3	---	---
Boron	ppm	ASTM D5185m	5	21	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	14	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	25	44	---	---
Calcium	ppm	ASTM D5185m	200	664	---	---
Phosphorus	ppm	ASTM D5185m	300	424	---	---
Zinc	ppm	ASTM D5185m	370	472	---	---
Sulfur	ppm	ASTM D5185m	2500	2409	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.60	---	---
Visc @ 40°C	cSt	ASTM D445	46	63.55	---	---

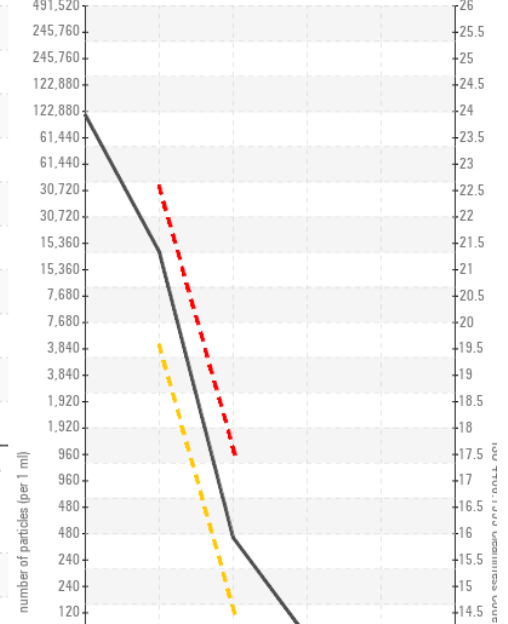
Silicon (ppm)



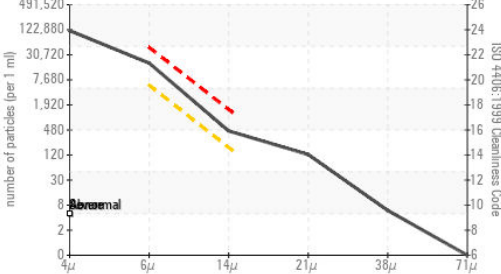
Ferrous Alloys



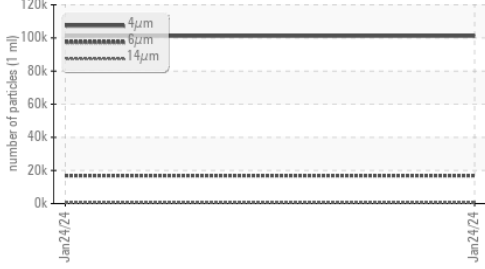
Particle Count



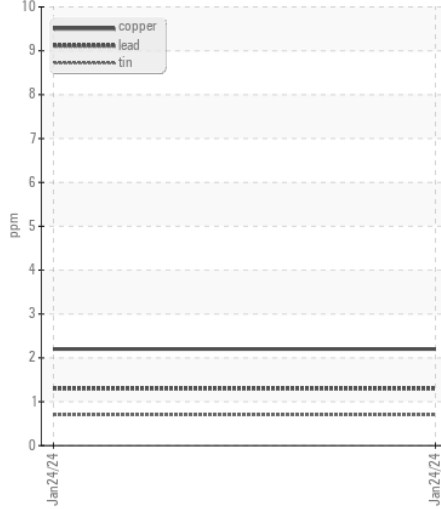
Particle Count



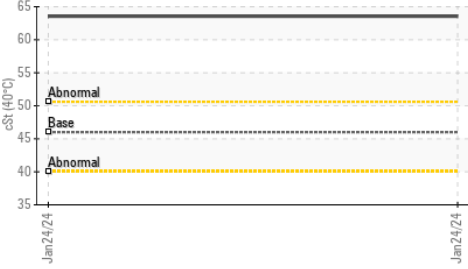
Particle Trend



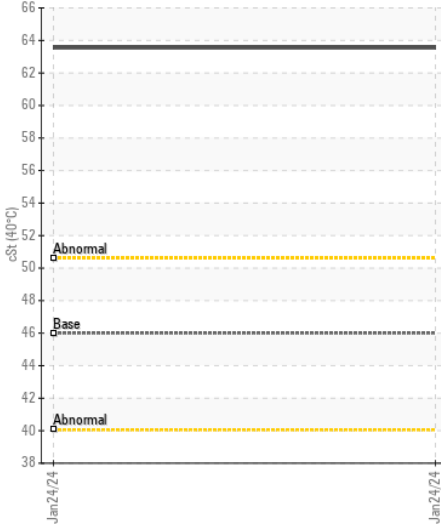
Non-ferrous Metals



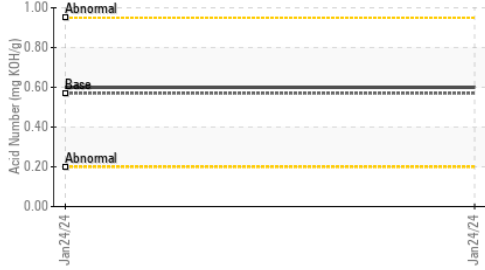
Viscosity @ 40°C



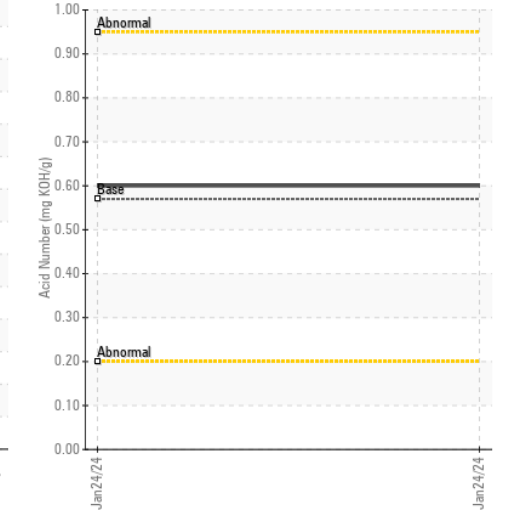
Viscosity @ 40°C



Acid Number



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : VCP439285

Lab Number : 06076810

Unique Number : 10858901

Test Package : MOB 2

Received : 01 Feb 2024

Tested : 06 Feb 2024

Diagnosed : 07 Feb 2024 - Jonathan Hester

JON M HALL COMPANY

1920 BOOTHE CIRCLE SUITE 110

LONGWOOD, FL

US 32750

Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (407)215-0410

F: