

Area
PLANT 1 [907260197]
Machine Id
AIR COMP 5 (S/N F15588U95333)
Component
Air Compressor
Fluid
INGERSOLL-RAND ULTRA FG (8 GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0103375	PCA0071500	PCA0060086
Sample Date		Client Info		23 Jan 2024	02 Feb 2023	09 Aug 2022
Machine Age	hrs	Client Info		93311	85751	81873
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	2	5	2
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m	>4	0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>20	<1	<1	0
Copper	ppm	ASTM D5185m	>40	2	<1	2
Tin	ppm	ASTM D5185m	>5	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

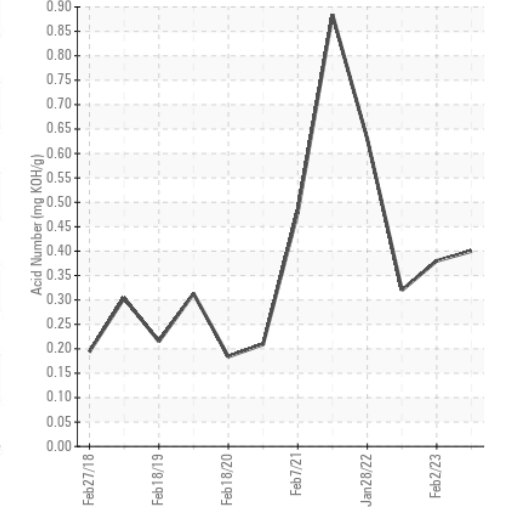
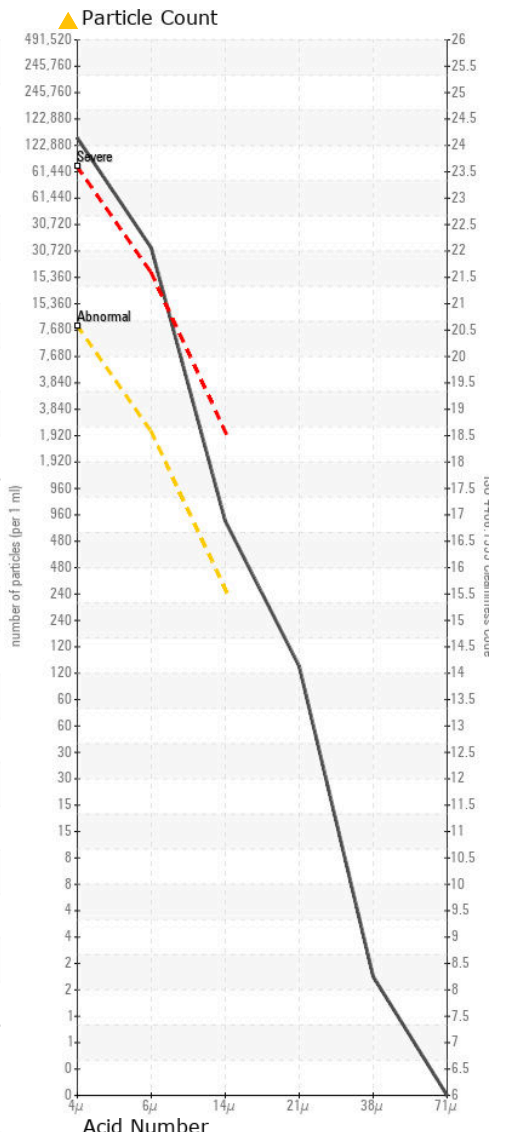
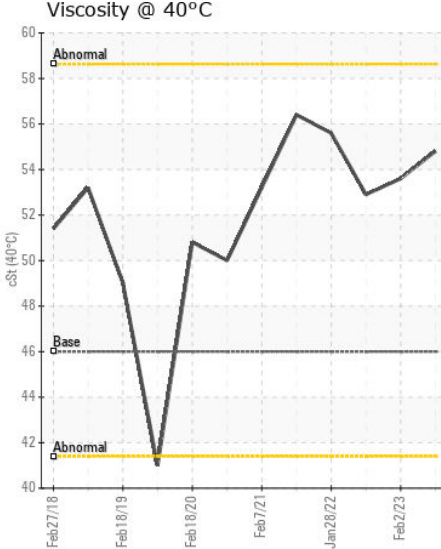
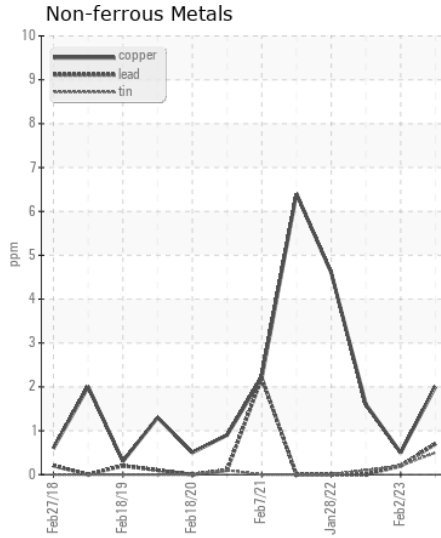
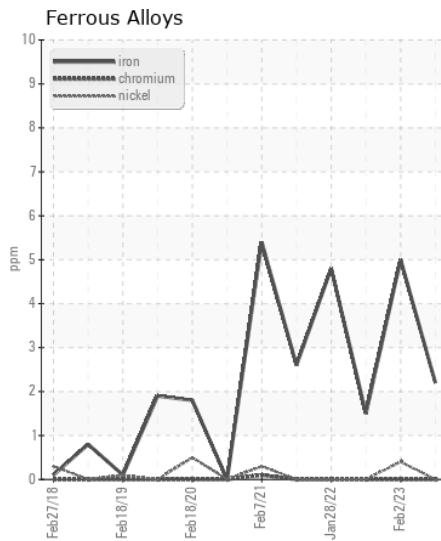
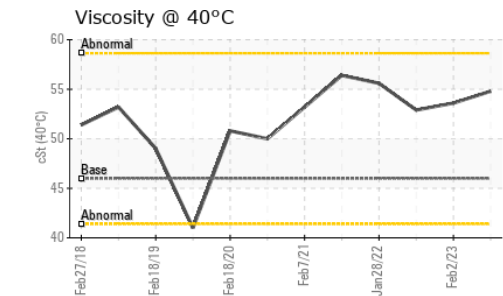
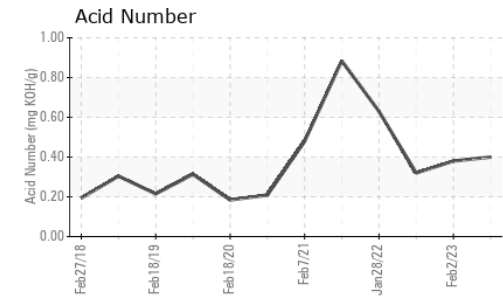
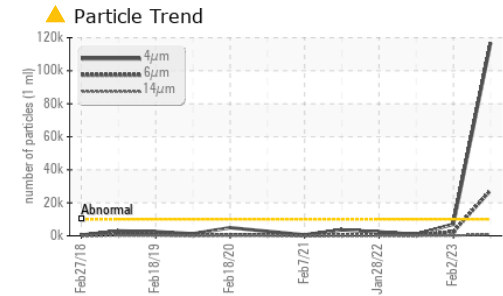
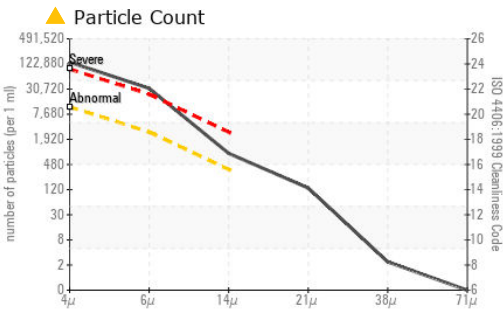
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	1	<1	0
Potassium	ppm	ASTM D5185m	>20	3	5	2
Water		WC Method	>0.6	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>10000	▲ 116785	7046	861
Particles >6µm		ASTM D7647	>2500	▲ 27673	2429	325
Particles >14µm		ASTM D7647	>320	▲ 777	151	36
Particles >21µm		ASTM D7647	>80	▲ 116	27	9
Particles >38µm		ASTM D7647	>20	2	3	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ 24/22/17	20/18/14	17/16/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		21	12	20
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		2	0	2
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	1	<1
Calcium	ppm	ASTM D5185m		31	74	47
Phosphorus	ppm	ASTM D5185m		217	243	287
Zinc	ppm	ASTM D5185m		16	2	12
Sulfur	ppm	ASTM D5185m		447	589	495
Acid Number (AN)	mg KOH/g	ASTM D8045		0.40	0.38	0.32
Visc @ 40°C	cSt	ASTM D445	46.0	54.8	53.6	52.9



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0103375 **Received** : 01 Feb 2024
Lab Number : 06076829 **Tested** : 02 Feb 2024
Unique Number : 10858920 **Diagnosed** : 02 Feb 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)