



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
PLANT 1 [907260194]
 Machine Id
AIR COMP 2 (S/N NV6718004334)
 Component
Air Compressor
 Fluid
INGERSOLL-RAND ULTRA FG (8 GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0103373	PCA0071502	PCA0060088
Sample Date		Client Info		23 Jan 2024	02 Feb 2023	09 Aug 2022
Machine Age	hrs	Client Info		20174	13163	9849
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Chngd	Not Chngd	Not Chngd
Filter Changed		Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status				ABNORMAL	ABNORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>4	<1	0	0
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>40	<1	0	0
Tin	ppm	ASTM D5185m	>5	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

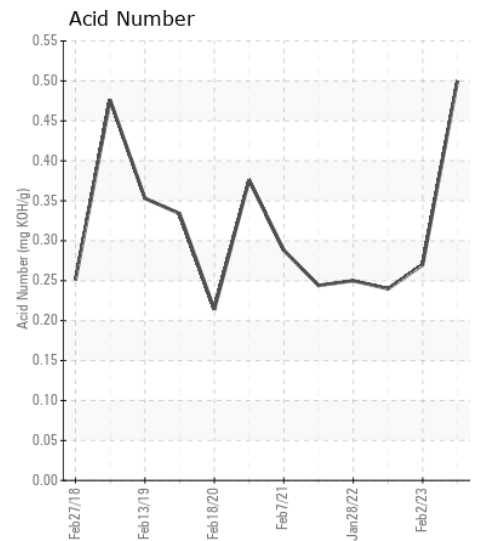
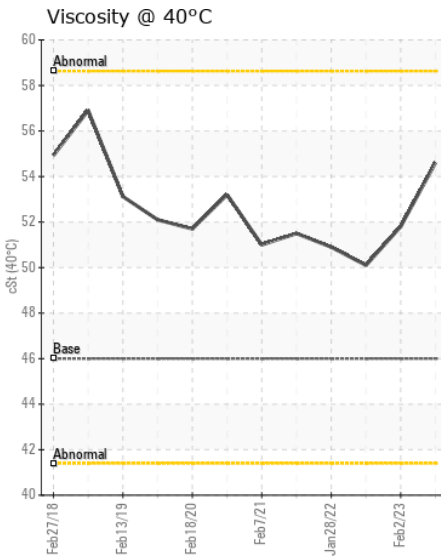
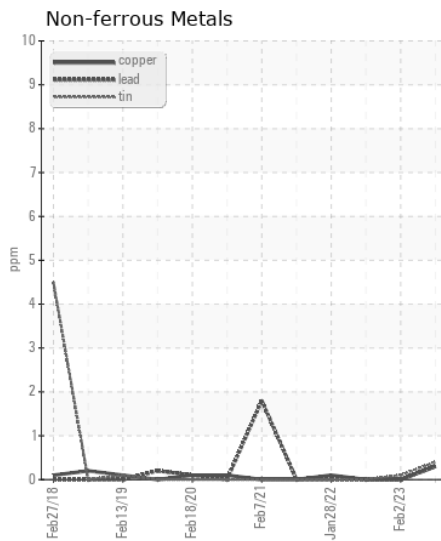
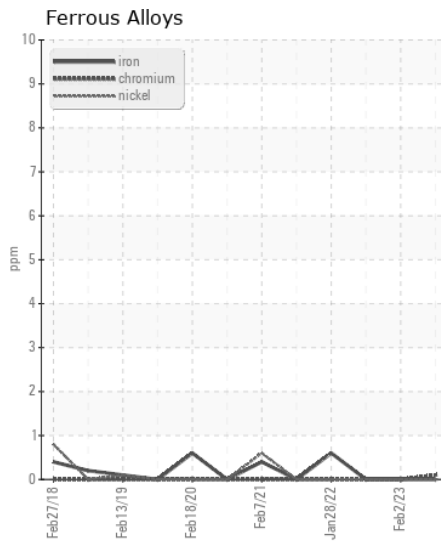
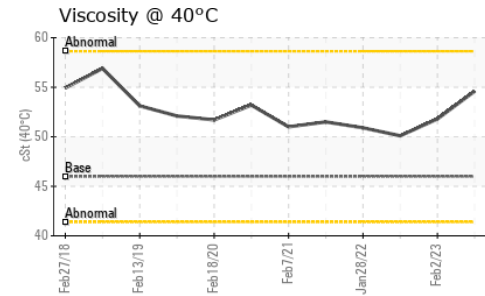
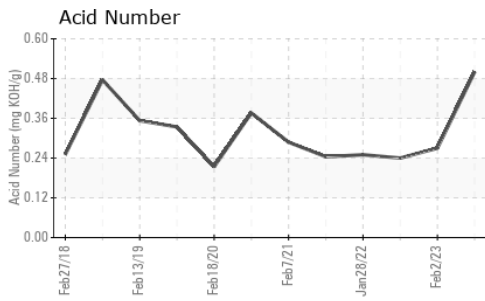
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>25	<1	<1	0
Potassium	ppm	ASTM D5185m	>20	5	3	1
Water		WC Method	>0.6	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>10000	---	▲ 23355	1854
Particles >6µm		ASTM D7647	>2500	---	▲ 6522	402
Particles >14µm		ASTM D7647	>320	---	312	40
Particles >21µm		ASTM D7647	>80	---	59	7
Particles >38µm		ASTM D7647	>20	---	5	1
Particles >71µm		ASTM D7647	>4	---	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	---	▲ 22/20/15	18/16/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		26	9	10
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		5	0	1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		<1	66	54
Phosphorus	ppm	ASTM D5185m		173	347	319
Zinc	ppm	ASTM D5185m		41	2	3
Sulfur	ppm	ASTM D5185m		327	705	527
Acid Number (AN)	mg KOH/g	ASTM D8045		0.50	0.27	0.24
Visc @ 40°C	cSt	ASTM D445	46.0	54.6	51.8	50.1



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0103373
Lab Number : 06076831
Unique Number : 10858922
Test Package : IND 2 (Additional Tests: PrtCount)
Received : 01 Feb 2024
Tested : 02 Feb 2024
Diagnosed : 02 Feb 2024 - Don Baldrige

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)