WEAR CONTAMINATION FLUID CONDITION

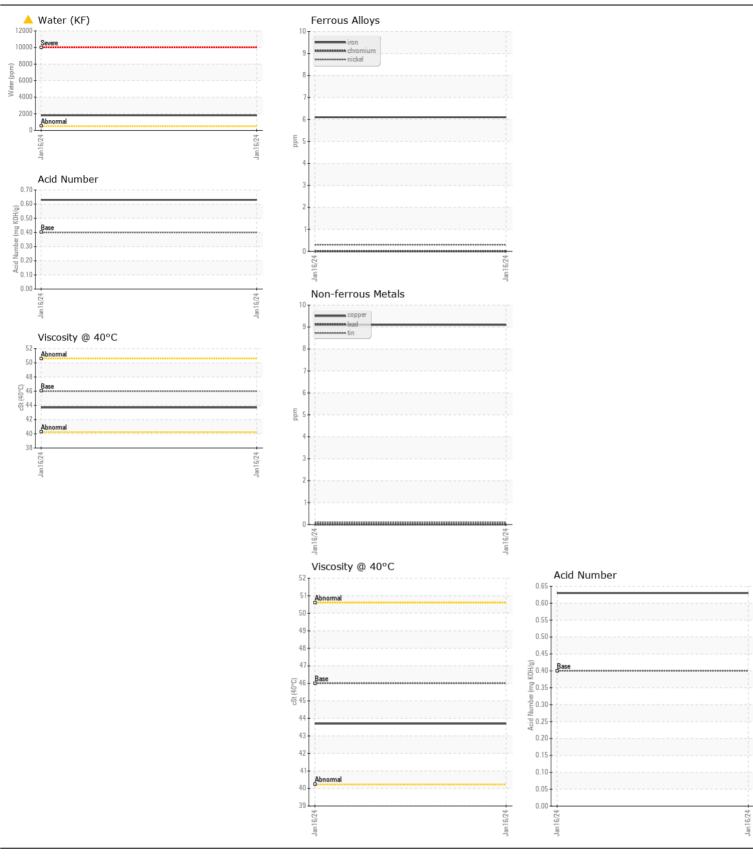
NORMAL ATTENTION NORMAL

S-460 [8089]

KAESER 1002 - #2 SUPERIOR GRAPHITE CO

Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.	Sample Number	OOW	Client Info	LIIIII/ADII	UCH06076993		
	Sample Date		Client Info		16 Jan 2024		
	Machine Age	hrs	Client Info		53425		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed	1113	Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status		Oliciti iiilo		ATTENTION		
WEAR	Iron	ppm	ASTM D5185m	>50	6		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0		
	Nickel	ppm	ASTM D5185m	>3	<1		
	Titanium	ppm	ASTM D5185m	>3	0		
	Silver	ppm	ASTM D5185m	>2	0		
	Aluminum	ppm	ASTM D5185m	>10	2		
	Lead	ppm	ASTM D5185m	>10	0		
	Copper	ppm	ASTM D5185m	>50	9		
	Tin	ppm	ASTM D5185m	>10	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	nnm	ASTM D5185m	> 25	<1		
There is a light concentration of water present in the oil. Excessive free water present.	Potassium	ppm	ASTM D5185m		<1		
	Water	ppm %	ASTM D5165111	>0.05	▲ 0.181		
	ppm Water	ppm	ASTM D6304	>500	▲ 1810		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.05	▲ 0.2%		
	Emalomed Water		Viodai				
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
The AN level is acceptable for this fluid.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m	90	1		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m	90	3		
	Calcium	ppm	ASTM D5185m	2	2		
	Phosphorus	ppm	ASTM D5185m		<1		
			ASTM D5185m		6		
	Zinc	ppm	710 1111 20 100111		_		
	Zinc Sulfur	ppm	ASTM D5185m		16578		
				0.4			







Laboratory Sample No. Lab Number **Unique Number**

: UCH06076993

: 06076993 : 10859084

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 01 Feb 2024

: 02 Feb 2024 Diagnosed Diagnostician : Don Baldridge

Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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