IND II

ROYAL PURPLE PERFORMANCE UNDER PRESSURE

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Area
MELT SHOP - HYDRAULIC
Machine Id
MELT SHOP CED VESSEL CART
Component
Tank Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 46 (290 QTS)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

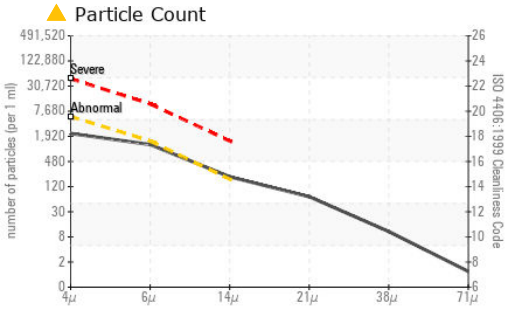
CONTAMINATION

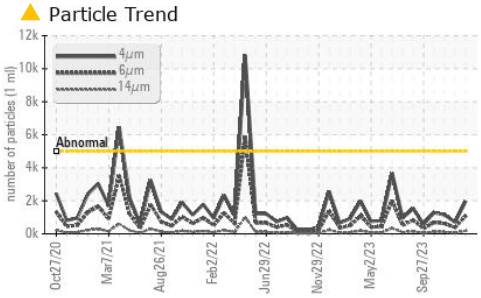
There is a moderate amount of particulates present in the oil.

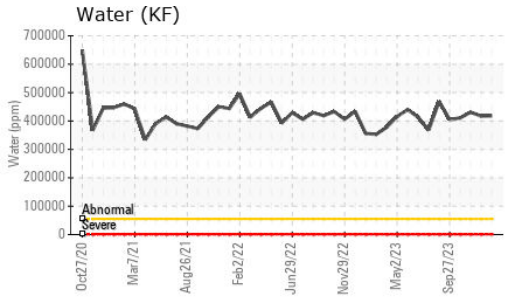
FLUID CONDITION

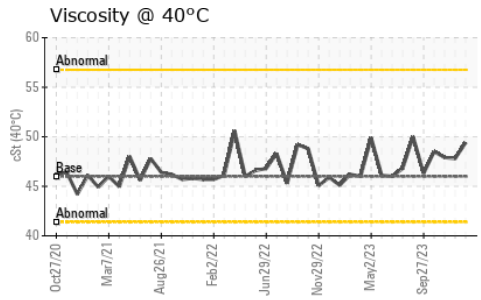
The pH level of this fluid is within the acceptable limits @ 10.0. The condition of the oil is acceptable for the time in service.

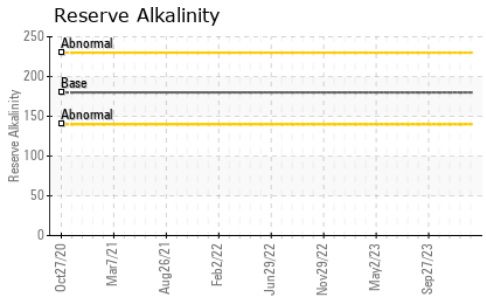
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		**RP0039322**	RP0038549	RP0038064
Sample Date		Client Info		**31 Jan 2024**	04 Jan 2024	06 Dec 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Filter Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Filter Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>20	**0**	0	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**<1**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	<1
Lead	ppm	ASTM D5185m	>20	**2**	0	0
Copper	ppm	ASTM D5185m	>20	**3**	<1	2
Tin	ppm	ASTM D5185m	>20	**1**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silicon	ppm	ASTM D5185m	>15	**<1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**4**	0	1
Water	%	ASTM D6304	>55	**41.8**	41.7	43.1
ppm Water	ppm	ASTM D6304	>55000	**418000**	417000	431000
Particles >4µm		ASTM D7647	>5000	**1966**	705	1148
Particles >6µm		ASTM D7647	>1300	**1071**	384	626
Particles >14µm		ASTM D7647	>160	▲ **182**	65	106
Particles >21µm		ASTM D7647	>40	▲ **61**	22	36
Particles >38µm		ASTM D7647	>10	**9**	3	6
Particles >71µm		ASTM D7647	>3	**1**	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **18/17/15**	17/16/13	17/16/14
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>55	**0.2%**	0.2%	0.2%
Sodium	ppm	ASTM D5185m		**2**	0	<1
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	0	0
Manganese	ppm	ASTM D5185m		**2**	0	<1
Magnesium	ppm	ASTM D5185m	5	**1**	0	<1
Calcium	ppm	ASTM D5185m	50	**1**	0	0
Phosphorus	ppm	ASTM D5185m	175	**3**	0	3
Zinc	ppm	ASTM D5185m	62	**5**	<1	0
pH	Scale 0-14	ASTM D1287		**10.0**	9.00	9.0
Visc @ 40°C	cSt	ASTM D445	46	**49.4**	47.8	47.9

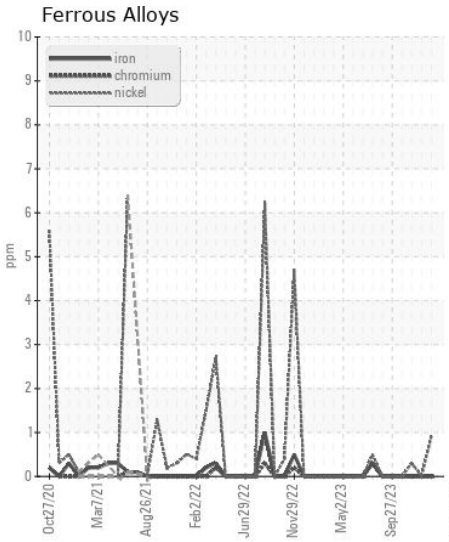


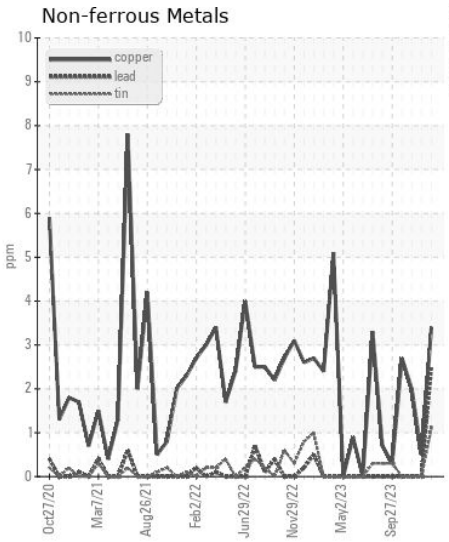


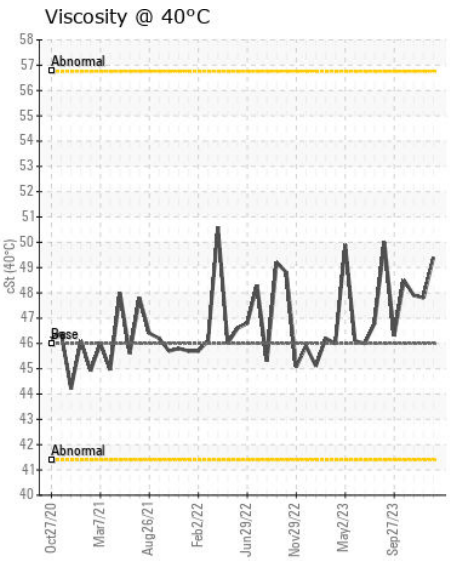


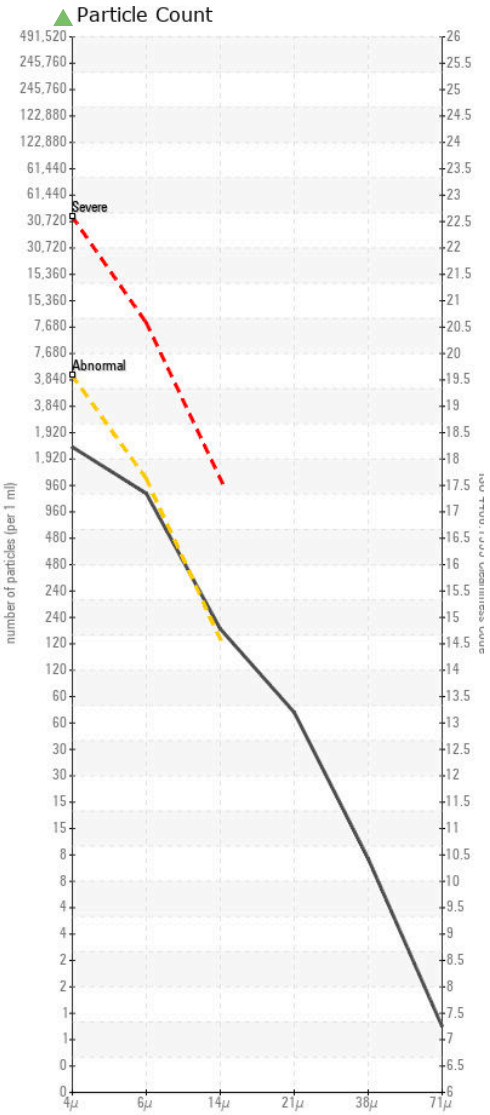


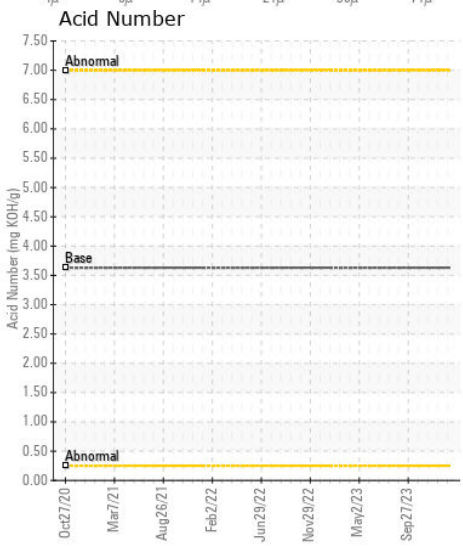












Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039322 **Received** : 01 Feb 2024
Lab Number : 06077760 **Tested** : 07 Feb 2024
Unique Number : 10859851 **Diagnosed** : 07 Feb 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: pH, ReserveAlk)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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