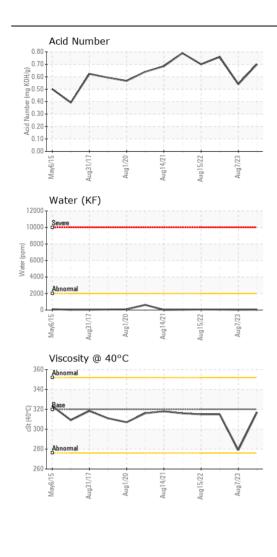
**WEAR** CONTAMINATION **FLUID CONDITION** 

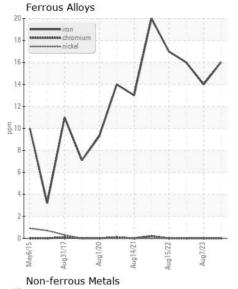
**NORMAL ABNORMAL NORMAL** 

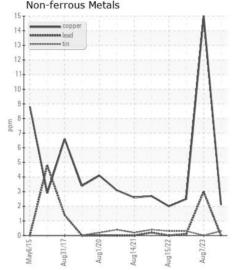
## LINE 2 MAIN (S/N ES5TCAC050012)

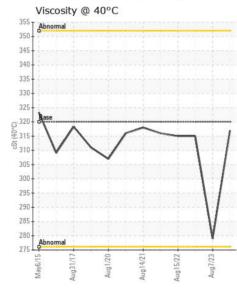
Component Gearbox

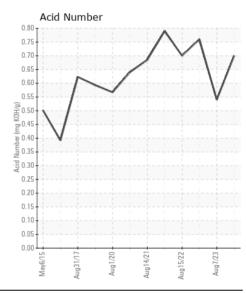
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		RP0021575	RP0021593	RP0021666
	Sample Date		Client Info		05 Feb 2024	07 Aug 2023	06 Feb 2023
	Machine Age	mths	Client Info		0	0	0
	Oil Age	mths	Client Info		0	0	0
	Filter Age	mths	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	Not Chango
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>200	16	14	16
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>15	0	0	0
	Nickel	ppm	ASTM D5185m	>15	0	0	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	0	2	0
	Lead	ppm	ASTM D5185m	>100	0	3	<1
	Copper	ppm	ASTM D5185m	>200	2	15	2
	Tin	ppm	ASTM D5185m	>25	<1	0	<1
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	33	10	26
Moderate concentration of visible dirt/debris present in the oil.	Potassium	ppm	ASTM D5185m	>20	0	0	0
	Water	%	ASTM D6304	>0.2	0.004	0.003	0.005
	ppm Water	ppm	ASTM D6304	>2000	44	33.9	55.3
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	▲ MODER	LIGHT	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	1	0
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m	5.5	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is	ъ :	ppm	ASTM D5185m	0.4	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	le le					
•	Molybdenum	ppm	ASTM D5185m	0.5	0	0	0
·			ASTM D5185m ASTM D5185m	0.5	0	0 <1	0 <1
·	Molybdenum	ppm					
•	Molybdenum Manganese	ppm	ASTM D5185m	23	0	<1	<1
•	Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185m ASTM D5185m	23 13	0 0	<1 0	<1
•	Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	23 13 450	0 0 0	<1 0 4	<1 0 2
·	Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	23 13 450	0 0 0 267	<1 0 4 274	<1 0 2 279













Certificate L2367

Laboratory Sample No.

Test Package : IND 2

: RP0021575 Lab Number : 06082601 Unique Number : 10870046

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 07 Feb 2024 **Tested** 

: 08 Feb 2024 : 09 Feb 2024 - Don Baldridge Diagnosed

**WESTLAKE CHEMICAL - FRANKLIN** 200 SHOTWELL DR FRANKLIN, OH

US 45005 Contact: Bill Eisaman bill.eisaman@westlake.net

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: TAPFRA [WUSCAR] 06082601 (Generated: 02/16/2024 09:19:01) Rev: 1

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