

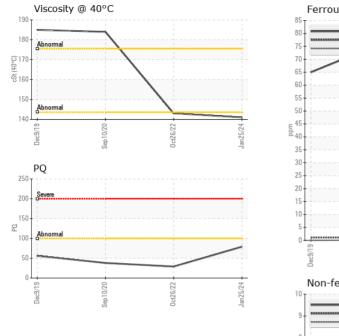
Machine Id JOHN Component Swing Fuid

## **JOHN DEERE 210G 1FF210GXJKF527222**

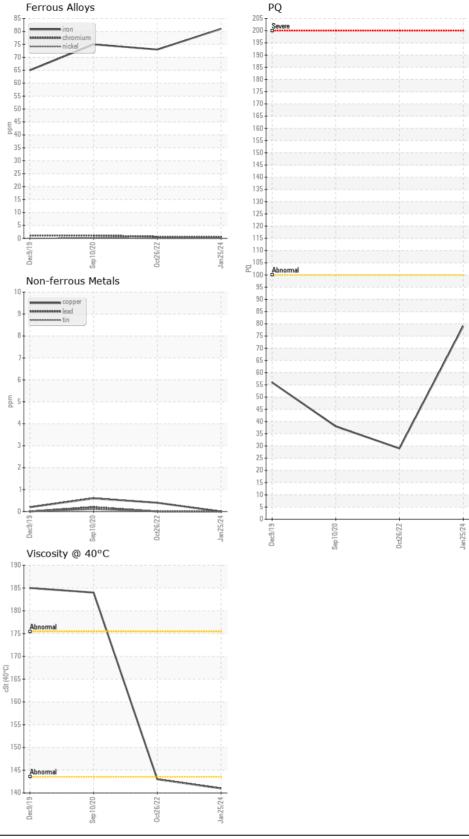
Component Swing Drive Gear Case

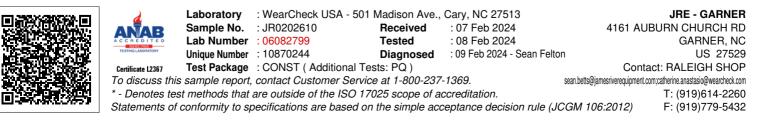
JOHN DEERE GL-5 80W90 (--- GAL)

| RECOMMENDATION                                                  | Test             | UOM    | Method                     | Limit/Abn | Current     | History1    | History2    |
|-----------------------------------------------------------------|------------------|--------|----------------------------|-----------|-------------|-------------|-------------|
| Resample at the next service interval to monitor.               | Sample Number    |        | Client Info                |           | JR0202610   | JR0153064   | JR0055123   |
|                                                                 | Sample Date      |        | Client Info                |           | 25 Jan 2024 | 26 Oct 2022 | 10 Sep 2020 |
|                                                                 | Machine Age      | hrs    | Client Info                |           | 2395        | 2395        | 1066        |
|                                                                 | Oil Age          | hrs    | Client Info                |           | 2395        | 2395        | 0           |
|                                                                 | Filter Age       | hrs    | Client Info                |           | 0           | 0           | 0           |
|                                                                 | Oil Changed      |        | Client Info                |           | Changed     | Changed     | Changed     |
|                                                                 | Filter Changed   |        | Client Info                |           | N/A         | N/A         | Changed     |
|                                                                 | Sample Status    |        |                            |           | NORMAL      | NORMAL      | NORMAL      |
| WEAR                                                            | PQ               |        | ASTM D8184                 |           | 79          | 29          | 38          |
| All component wear rates are normal.                            | Iron             | ppm    | ASTM D5185m                | >200      | 81          | 73          | 75          |
|                                                                 | Chromium         | ppm    | ASTM D5185m                | >10       | <1          | <1          | 1           |
|                                                                 | Nickel           | ppm    | ASTM D5185m                | >10       | 0           | 0           | <1          |
|                                                                 | Titanium         | ppm    | ASTM D5185m                |           | 0           | <1          | 0           |
|                                                                 | Silver           | ppm    | ASTM D5185m                |           | 0           | 2           | 2           |
|                                                                 | Aluminum         | ppm    | ASTM D5185m                |           | 2           | 0           | 0           |
|                                                                 | Lead             | ppm    | ASTM D5185m                |           | 0           | 0           | <1          |
|                                                                 | Copper           | ppm    | ASTM D5185m                |           | 0           | <1          | <1          |
|                                                                 | Tin              | ppm    | ASTM D5185m                |           | 0           | 0           | <1          |
|                                                                 | Vanadium         | ppm    | ASTM D5185m                |           | 0           | 0           | 0           |
|                                                                 | White Metal      | scalar | *Visual                    | NONE      | NONE        | LIGHT       | NONE        |
|                                                                 | Yellow Metal     | scalar | *Visual                    | NONE      | NONE        | NONE        | NONE        |
| CONTAMINATION                                                   | Silicon          | ppm    | ASTM D5185m                |           | 7           | 11          | 16          |
|                                                                 | Potassium        | ppm    | ASTM D5185m                | >20       | ،<br><1     | 9           | 2           |
| There is no indication of any contamination in the oil.         | Water            | ppm    | WC Method                  |           | NEG         | NEG         | NEG         |
|                                                                 | Silt             | scalar | *Visual                    | NONE      | NONE        | NONE        | NONE        |
|                                                                 | Debris           | scalar | *Visual                    | NONE      | NONE        | NONE        | NONE        |
|                                                                 | Sand/Dirt        | scalar | *Visual                    | NONE      | NONE        | NONE        | NONE        |
|                                                                 | Appearance       | scalar | *Visual                    | NORML     | NORML       | NORML       | NORML       |
|                                                                 | Odor             | scalar | *Visual                    | NORML     | NORML       | NORML       | NORML       |
|                                                                 | Emulsified Water |        | *Visual                    | >0.2      | NEG         | NEG         | NEG         |
|                                                                 | O a all'aura     |        |                            |           |             |             |             |
| FLUID CONDITION                                                 | Sodium           | ppm    | ASTM D5185m                |           | 1           | 4           | 2           |
| The condition of the oil is acceptable for the time in service. | Boron<br>Barium  | ppm    | ASTM D5185m                |           | 15          | 27          | 73          |
|                                                                 |                  | ppm    | ASTM D5185m                |           | 2           | 0           | 5           |
|                                                                 | Molybdenum       | ppm    | ASTM D5185m                |           | 2           | <1          | 0           |
|                                                                 | Manganese        | ppm    | ASTM D5185m                |           | <1          | 2           | 2           |
|                                                                 | Magnesium        | ppm    | ASTM D5185m<br>ASTM D5185m |           | 8           | 7           | 3           |
|                                                                 | Calcium          | ppm    | ASTM D5185m<br>ASTM D5185m |           | 37          | 22          | 53          |
|                                                                 | Phosphorus       | ppm    |                            |           | 743         | 536         | 488         |
|                                                                 | Zinc             | ppm    | ASTM D5185m<br>ASTM D5185m |           | 0           | 11          | 10          |
|                                                                 | Sulfur           | ppm    |                            |           | 19081       | 16018       | 13406       |
|                                                                 | Visc @ 40°C      | cSt    | ASTM D445                  |           | 141         | 143         | 184         |



mdo





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