



# OIL ANALYSIS REPORT

WEAR	ATTENTION
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**CUMMINS ART VSI**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL SAE 40 (--- GAL)**

## RECOMMENDATION

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Resample at the next service interval to monitor.

## WEAR

All component wear rates are normal.

## CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

## FLUID CONDITION

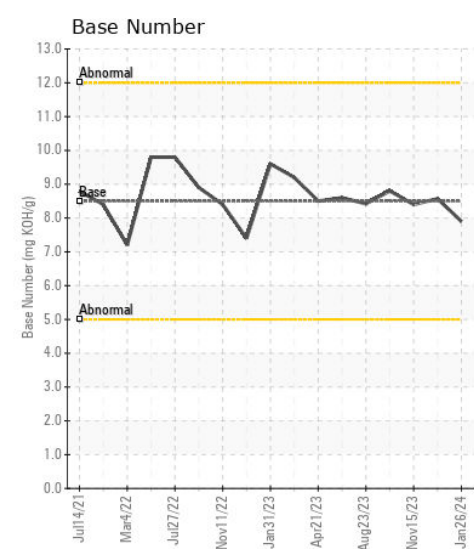
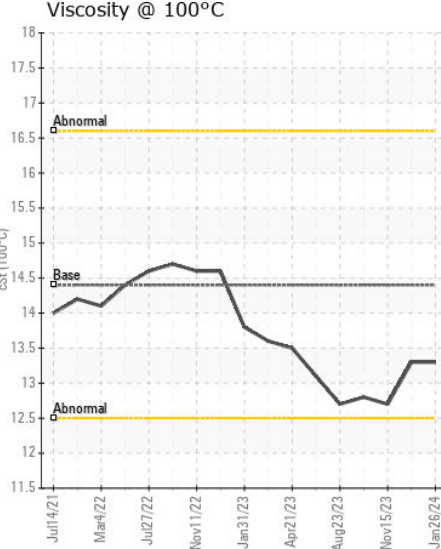
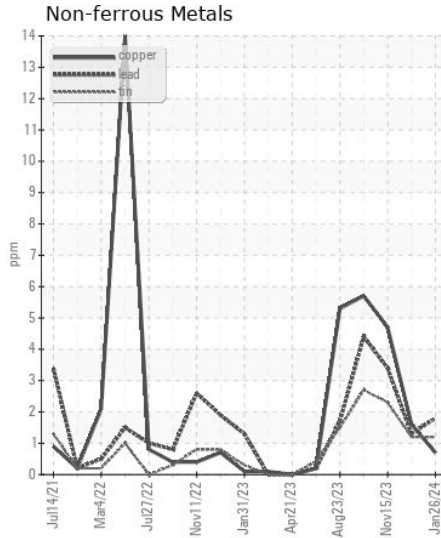
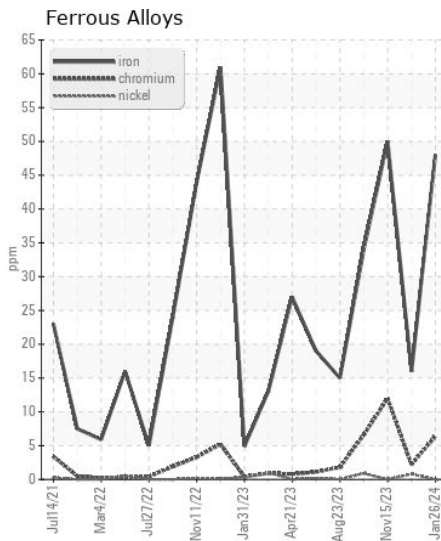
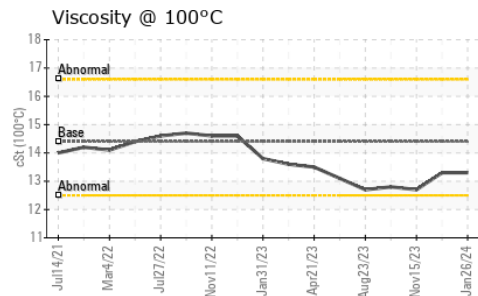
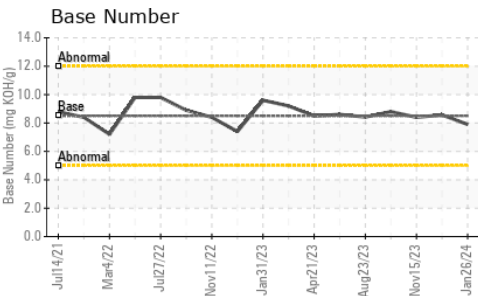
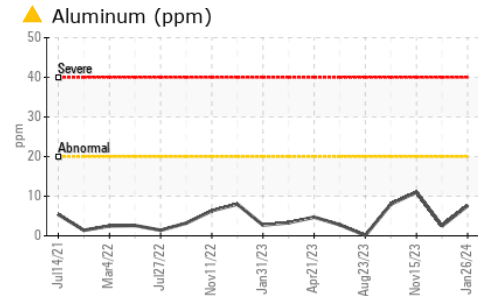
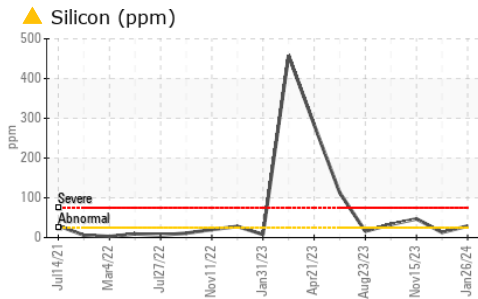
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0013284</b>	KL0013145	KL0013260
Sample Date		Client Info		<b>26 Jan 2024</b>	27 Dec 2023	15 Nov 2023
Machine Age	hrs	Client Info		<b>0</b>	45272	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL

Iron	ppm	ASTM D5185m	>90	<b>48</b>	16	50
Chromium	ppm	ASTM D5185m	>20	<b>6</b>	2	12
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>▲ 8</b>	2	<b>▲ 11</b>
Lead	ppm	ASTM D5185m	>40	<b>2</b>	1	3
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	2	5
Tin	ppm	ASTM D5185m	>15	<b>1</b>	1	2
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

Silicon	ppm	ASTM D5185m	>25	<b>▲ 29</b>	13	<b>▲ 47</b>
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	3
Fuel		WC Method	>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>6	<b>0.1</b>	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.0</b>	5.5	6.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>20.5</b>	19.9	20.9
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

Sodium	ppm	ASTM D5185m	>216	<b>2</b>	0	0
Boron	ppm	ASTM D5185m	250	<b>393</b>	425	300
Barium	ppm	ASTM D5185m	10	<b>0</b>	0	4
Molybdenum	ppm	ASTM D5185m	100	<b>84</b>	87	95
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	1	4
Magnesium	ppm	ASTM D5185m	450	<b>434</b>	420	465
Calcium	ppm	ASTM D5185m	3000	<b>1355</b>	1397	1848
Phosphorus	ppm	ASTM D5185m	1150	<b>912</b>	867	867
Zinc	ppm	ASTM D5185m	1350	<b>1076</b>	1090	1052
Sulfur	ppm	ASTM D5185m	4250	<b>3027</b>	3600	2892
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>14.6</b>	14.2	15.2
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>7.9</b>	8.57	8.4
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.3</b>	13.3	12.7



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0013284  
**Lab Number** : 06082936  
**Unique Number** : 10870381  
**Test Package** : FLEET  
**Received** : 07 Feb 2024  
**Tested** : 08 Feb 2024  
**Diagnosed** : 09 Feb 2024 - Don Baldrige

**RAMIREZ & SONS**  
 3404 N ENTERPRISE DR  
 HOBBS, NM  
 US 88240  
 Contact: Rick Davidson  
 rickdavidson.rs@gmail.com  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)