



OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
56E-2F
 Component
Gearbox
 Fluid
HP GEAR LIFE ISO 150 (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

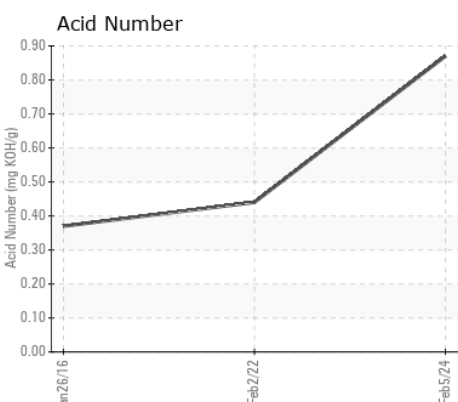
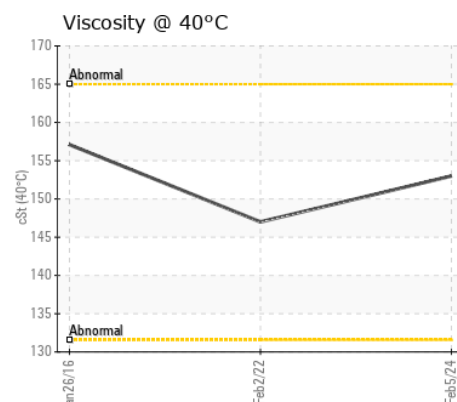
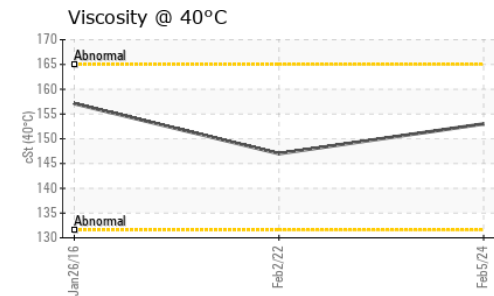
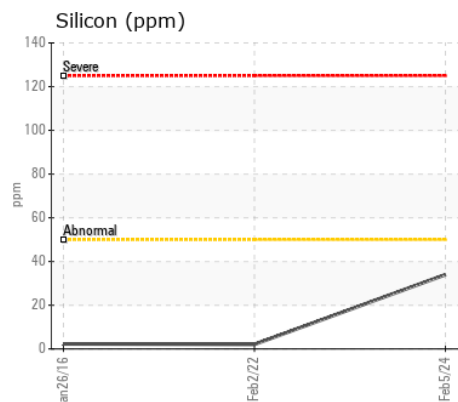
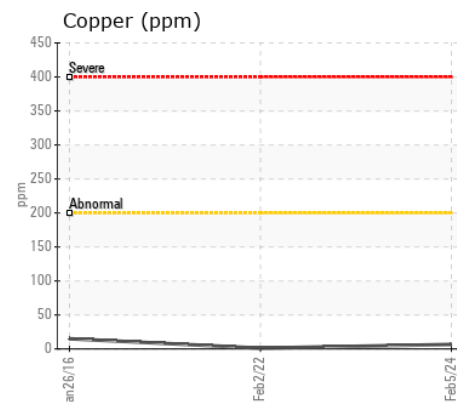
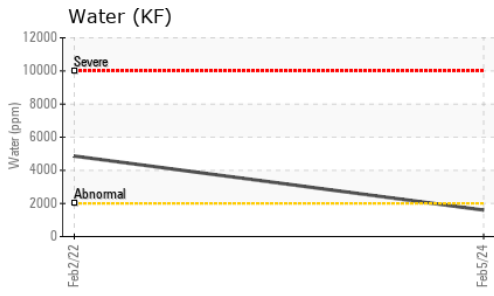
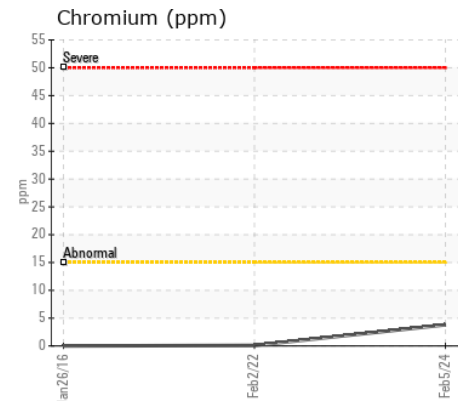
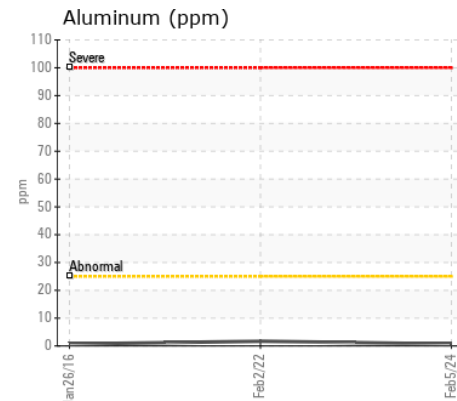
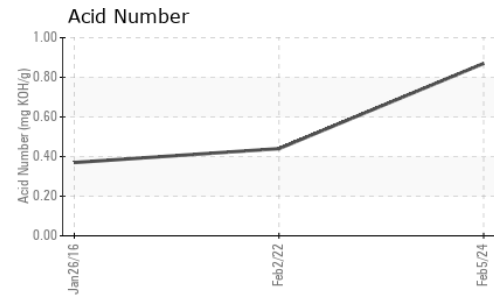
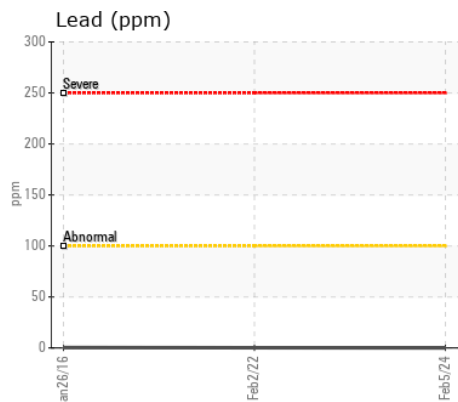
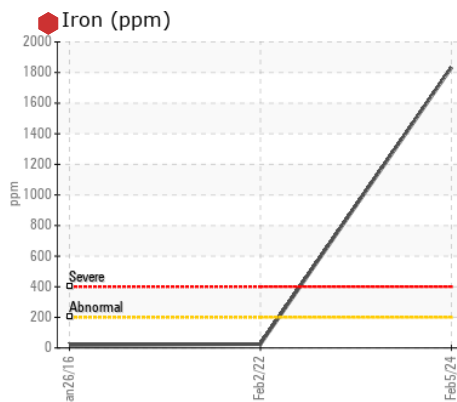
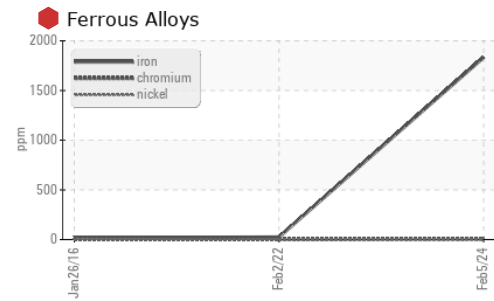
CONTAMINATION

There is a high concentration of water present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		HPL0004160	HPL007792	HPL002902
Sample Date		Client Info		05 Feb 2024	02 Feb 2022	26 Jan 2016
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	NORMAL
Iron	ppm	ASTM D5185m	>200	1833	25	19
Chromium	ppm	ASTM D5185m	>15	4	<1	0
Nickel	ppm	ASTM D5185m	>15	3	0	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	2	<1
Lead	ppm	ASTM D5185m	>100	0	<1	<1
Copper	ppm	ASTM D5185m	>200	7	1	15
Tin	ppm	ASTM D5185m	>25	0	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>50	34	2	2
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.2	0.160	▲ 0.486	---
ppm Water	ppm	ASTM D6304	>2000	1600	▲ 4860	---
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	0.2%	NEG
Sodium	ppm	ASTM D5185m		<1	0	<1
Boron	ppm	ASTM D5185m		<1	<1	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		17	<1	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	2
Phosphorus	ppm	ASTM D5185m		192	90	167
Zinc	ppm	ASTM D5185m		4	0	3
Sulfur	ppm	ASTM D5185m		21149	18730	21617
Acid Number (AN)	mg KOH/g	ASTM D8045		0.87	0.44	0.370
Visc @ 40°C	cSt	ASTM D445		153	147	157.1



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HPL0004160 **Received** : 07 Feb 2024
Lab Number : 06083096 **Tested** : 08 Feb 2024
Unique Number : 10870541 **Diagnosed** : 09 Feb 2024 - Don Baldrige
Test Package : MOB 2 (Additional Tests: KF)

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)