



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**RIG 3**  
Machine Id  
**HYUNDAI HL757-9A R3-LOADER-NKL**  
Component  
**Diesel Engine**  
Fluid  
**CHEVRON 15W40 (--- GAL)**

## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0014008</b>	KL0012550	KL0012160
Sample Date		Client Info		<b>17 Jan 2024</b>	27 Jul 2023	06 May 2023
Machine Age	days	Client Info		<b>43803</b>	45133	45049
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>28</b>	12	7
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>4	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>6</b>	8	6
Lead	ppm	ASTM D5185m	>40	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>330	<b>4</b>	3	<1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

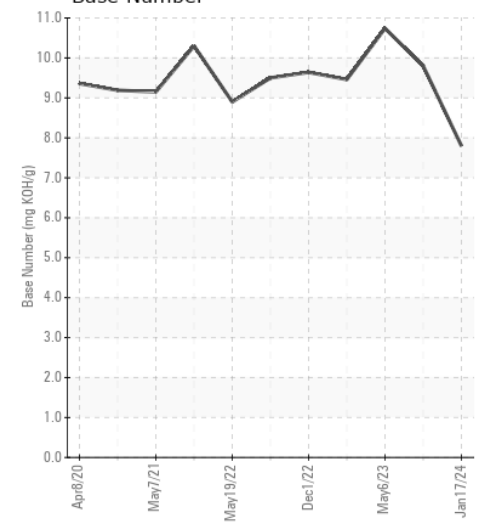
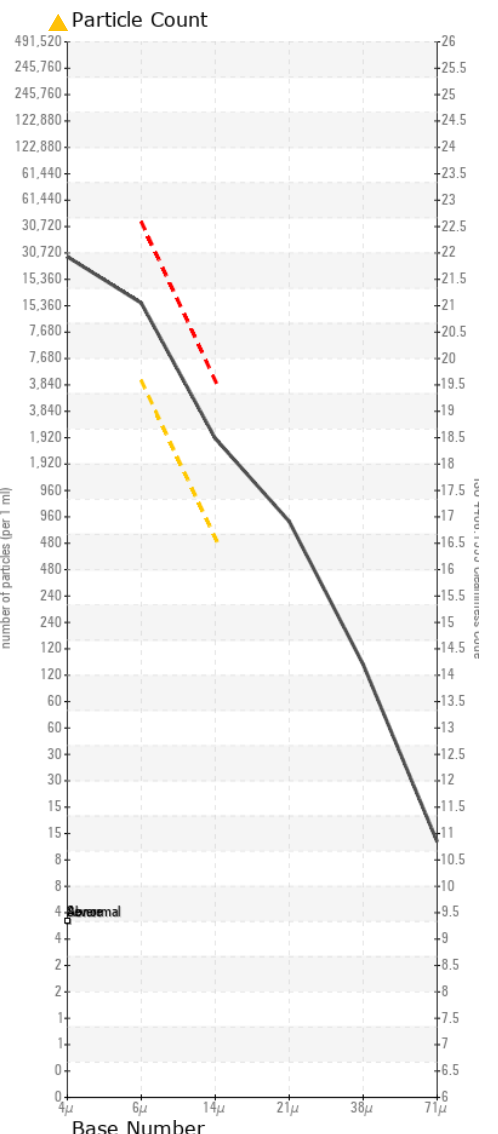
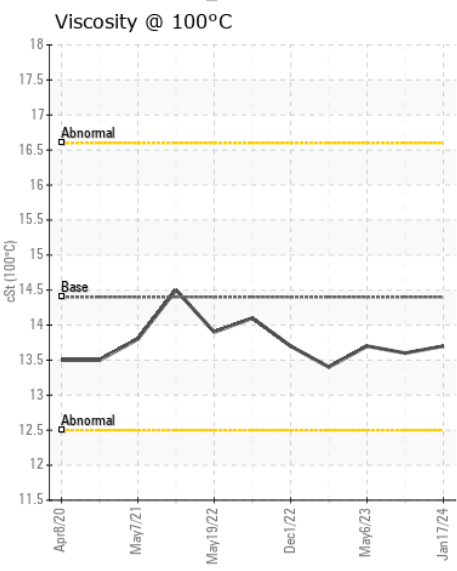
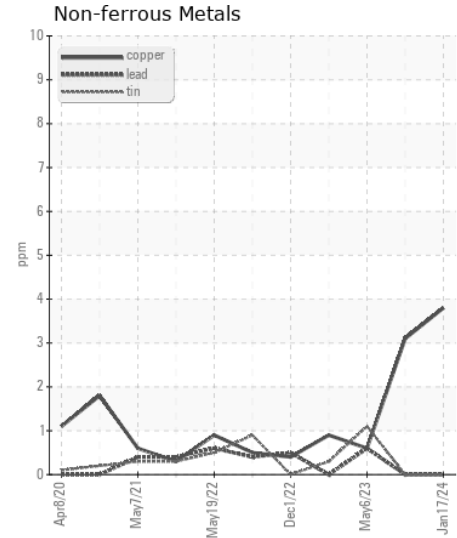
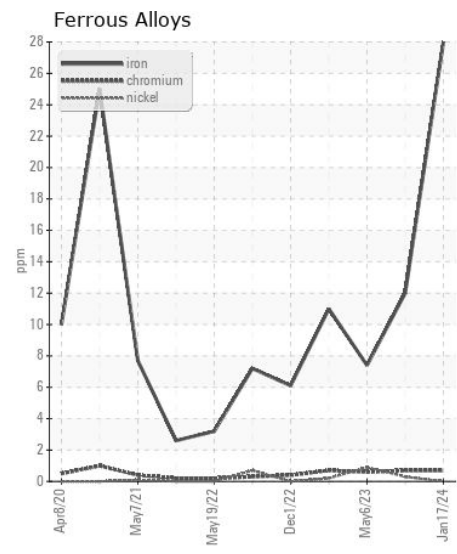
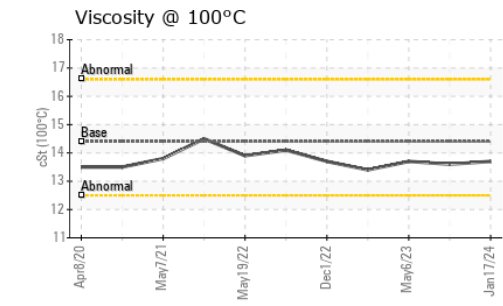
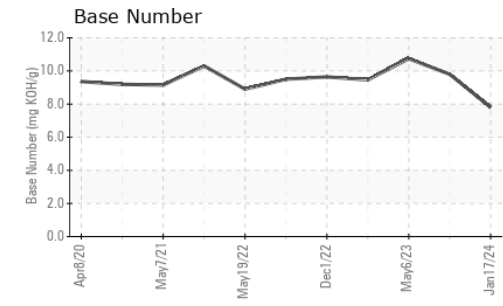
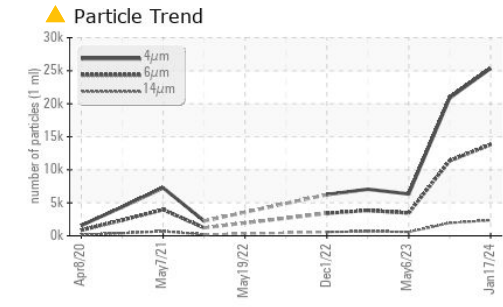
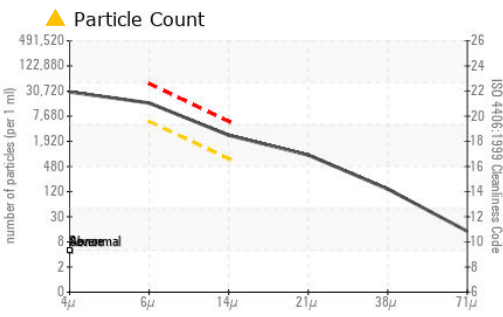
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>9</b>	7	7
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	4	3
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.4</b>	0.4	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>7.9</b>	8.1	6.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>23.3</b>	23.7	23.3
Particles >4µm		ASTM D7647		<b>25351</b>	20870	6340
Particles >6µm		ASTM D7647	>5000	<b>▲ 13810</b>	▲ 11369	3454
Particles >14µm		ASTM D7647	>640	<b>▲ 2350</b>	▲ 1935	588
Particles >21µm		ASTM D7647	>160	<b>▲ 792</b>	▲ 652	198
Particles >38µm		ASTM D7647	>40	<b>▲ 122</b>	▲ 101	31
Particles >71µm		ASTM D7647	>10	<b>12</b>	10	3
Oil Cleanliness		ISO 4406 (c)	>19/16	<b>▲ 21/18</b>	▲ 21/18	19/16
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	<b>10</b>	4	2
Boron	ppm	ASTM D5185m		<b>324</b>	312	372
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>128</b>	137	126
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>684</b>	664	679
Calcium	ppm	ASTM D5185m		<b>1513</b>	1589	1533
Phosphorus	ppm	ASTM D5185m		<b>724</b>	714	729
Zinc	ppm	ASTM D5185m		<b>846</b>	906	891
Sulfur	ppm	ASTM D5185m		<b>2894</b>	2733	3110
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>16.9</b>	17.8	16.4
Base Number (BN)	mg KOH/g	ASTM D2896		<b>7.80</b>	9.80	10.74
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.7</b>	13.6	13.7



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0014008 **Received** : 07 Feb 2024  
**Lab Number** : 06083137 **Tested** : 08 Feb 2024  
**Unique Number** : 10870582 **Diagnosed** : 09 Feb 2024 - Sean Felton  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)