

## Machine Id INTERNATIONAL 223077 Component Diesel Engine

## PETRO CANADA DURON SHP 15W40 (--- GAL)

| PETRO CANADA DURON SHP 15W40 (   | GAL)                    |          |             |           |              |          |          |
|--|-------------------------|----------|-------------|-----------|--------------|----------|----------|
| RECOMMENDATION   | Test                    | UOM      | Method      | Limit/Abn | Current      | History1 | History2 |
| The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.   | Sample Number           |          | Client Info |           | GFL0095379   |          |          |
|  | Sample Date             |          | Client Info |           | 02 Feb 2024  |          |          |
|  | Machine Age             | hrs      | Client Info |           | 3918         |          |          |
|  | Oil Age                 | hrs      | Client Info |           | 600          |          |          |
|  | Filter Age              | hrs      | Client Info |           | 600          |          |          |
|  | Oil Changed             |          | Client Info |           | Changed      |          |          |
|  | Filter Changed          |          | Client Info |           | Changed      |          |          |
|  | Sample Status           |          |             |           | ABNORMAL     |          |          |
| WEAR   | Iron                    | ppm      | ASTM D5185m | >100      | 48           |          |          |
| Aluminum ppm levels are abnormal. Piston wear is indicated.  | Chromium                | ppm      | ASTM D5185m |           | 2            |          |          |
|  | Nickel                  | ppm      | ASTM D5185m |           | 2            |          |          |
|  | Titanium                | ppm      | ASTM D5185m | 21        | <1           |          |          |
|  | Silver                  | ppm      | ASTM D5185m | >3        | 0            |          |          |
|  | Aluminum                | ppm      | ASTM D5185m |           | <u> </u>     |          |          |
|  | Lead                    |          | ASTM D5185m |           | 20           |          |          |
|  |                         | ppm      | ASTM D5185m |           | 5            |          |          |
|  | Copper<br>Tin           | ppm      | ASTM D5185m |           |              |          |          |
|  |                         | ppm      |             | >10       | <1<br><1     |          |          |
|  | Vanadium<br>White Metal | ppm      | ASTM D5185m |           |              |          |          |
|  |                         | scalar   | *Visual     | NONE      | NONE         |          |          |
|  | Yellow Metal            | scalar   | *Visual     | NONE      | NONE         |          |          |
| CONTAMINATION  | Silicon                 | ppm      | ASTM D5185m | >25       | 4            |          |          |
| There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.  | Potassium               | ppm      | ASTM D5185m | >20       | 0            |          |          |
|  | rm the Fuel             | %        | ASTM D3524  | >2.0      | <b>A</b> 2.9 |          |          |
|  | Water                   |          | WC Method   | >0.2      | NEG          |          |          |
|  | Glycol                  |          | WC Method   |           | NEG          |          |          |
|  | Soot %                  | %        | *ASTM D7844 | >3        | 0.2          |          |          |
|  | Nitration               | Abs/cm   | *ASTM D7624 | >20       | 8.9          |          |          |
|  | Sulfation               | Abs/.1mm | *ASTM D7415 | >30       | 19.0         |          |          |
|  | Silt                    | scalar   | *Visual     | NONE      | NONE         |          |          |
|  | Debris                  | scalar   | *Visual     | NONE      | NONE         |          |          |
|  | Sand/Dirt               | scalar   | *Visual     | NONE      | NONE         |          |          |
|  | Appearance              | scalar   | *Visual     | NORML     | NORML        |          |          |
|  | Odor                    | scalar   | *Visual     | NORML     | NORML        |          |          |
|  | Emulsified Water        | scalar   | *Visual     | >0.2      | NEG          |          |          |
|  | Sodium                  | ppm      | ASTM D5185m |           | 6            |          |          |
| The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear. | Boron                   | ppm      | ASTM D5185m | 0         | 4            |          |          |
|  | in the Barium           | ppm      | ASTM D5185m |           | 0            |          |          |
|  | IS NO                   | ppm      | ASTM D5185m |           | 55           |          |          |
|  | Manganese               | ppm      | ASTM D5185m |           | 1            |          |          |
|  | Magnesium               | ppm      | ASTM D5185m |           | 764          |          |          |
|  | Calcium                 | ppm      | ASTM D5185m |           | 1084         |          |          |
|  | Phosphorus              |          | ASTM D5185m |           | 980          |          |          |
|  |                         | ppm      | ASTM D5185m |           |              |          |          |
|  | Zinc                    | ppm      |             |           | 1110         |          |          |
|  | Sulfur                  | ppm      | ASTM D5185m |           | 3142         |          |          |
|  | Oxidation               | Abs/.1mm | *ASTM D7414 | >25       | 15.6         |          |          |

Base Number (BN) mg KOH/g ASTM D2896 9.8

ASTM D445 15.4

Visc @ 100°C cSt

9.9

12.2



