

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL



RECOMMENDATION

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Machine Id BELL B30E B93A631EL03410914

Front Left Final Drive

GEAR OIL SAE 80W90 (--- GAL)

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

V	V	E,	Δ	R
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Metal levels are typical for a new component breaking in.

CONTAMINATION

Moderate concentration of visible dirt/debris present in the oil.

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The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		BE0024624		
Sample Date		Client Info		30 Jan 2024		
Machine Age	hrs	Client Info		81		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		None		
Sample Status				ABNORMAL		
PQ		ASTM D8184	>3000	180		
Iron	ppm	ASTM D5185m	>HK:1=	219		
Chromium	ppm	ASTM D5185m	>10	2		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	4		
Lead	ppm	ASTM D5185m	>25	2		
Copper	ppm	ASTM D5185m	>50	94		
Tin	ppm	ASTM D5185m	>10	2		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	nnm	ASTM D5185m	>201	0 2		
Deteopium	ppm	ACTM DE105m	>201	23		
Foldssium	ррп	ASTIM DOTODII	>20	J		
vvaler Silt	agalar			NEG		
Sill	scalar	visual	NONE			
Debris Sand/Dirt	scalar	*\/ieuel	NONE			
Sand/Din	scalar	visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor Emulaifie d Western	scalar	*Visual	NORML	NORML		
Emuisified water	scalar	"VISUAI	>1.01	NEG		
Sodium	ppm	ASTM D5185m	>170	11		
Boron	ppm	ASTM D5185m	400	18		
Barium	ppm	ASTM D5185m	200	0		
Molybdenum	ppm	ASTM D5185m	12	0		
Manganese	ppm	ASTM D5185m		7		
Magnesium	ppm	ASTM D5185m	12	3		
Calcium	ppm	ASTM D5185m	150	97		
Phosphorus	ppm	ASTM D5185m	1650	2169		
Zinc	ppm	ASTM D5185m	125	1499		
Sulfur	ppm	ASTM D5185m	22500	38368		
Visc @ 40°C	cSt	ASTM D445	143	216		





