



|                 |                 |
|-----------------|-----------------|
| WEAR            | <b>NORMAL</b>   |
| CONTAMINATION   | <b>SEVERE</b>   |
| FLUID CONDITION | <b>ABNORMAL</b> |



Area  
**KEMP QUARRIES / NEOSHO [68014]**  
Machine Id  
**WL111**  
Component  
**Diesel Engine**  
Fluid  
**PETRO CANADA 15W40 (--- GAL)**

**RECOMMENDATION**

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. ( Customer Sample Comment: PM-1 changed filters and fluid (Oil was changed last week due to fuel) )

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>PCA0086530</b>  | PCA0084711  | PCA0086325  |
| Sample Date    |     | Client Info |           | <b>06 Feb 2024</b> | 10 Oct 2023 | 19 Jun 2023 |
| Machine Age    | hrs | Client Info |           | <b>30222</b>       | 29750       | 29243       |
| Oil Age        | hrs | Client Info |           | <b>30222</b>       | 29750       | 29243       |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Sample Status  |     |             |           | <b>SEVERE</b>      | SEVERE      | ABNORMAL    |

**WEAR**

All component wear rates are normal.

|              |        |             |      |              |      |      |
|--------------|--------|-------------|------|--------------|------|------|
| Iron         | ppm    | ASTM D5185m | >100 | <b>2</b>     | 19   | 18   |
| Chromium     | ppm    | ASTM D5185m | >20  | <b>0</b>     | 0    | <1   |
| Nickel       | ppm    | ASTM D5185m | >2   | <b>0</b>     | 0    | 0    |
| Titanium     | ppm    | ASTM D5185m | >2   | <b>&lt;1</b> | 0    | 0    |
| Silver       | ppm    | ASTM D5185m | >2   | <b>0</b>     | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >25  | <b>&lt;1</b> | 1    | 0    |
| Lead         | ppm    | ASTM D5185m | >40  | <b>0</b>     | 4    | 2    |
| Copper       | ppm    | ASTM D5185m | >330 | <b>3</b>     | 173  | 9    |
| Tin          | ppm    | ASTM D5185m | >15  | <b>&lt;1</b> | <1   | 1    |
| Vanadium     | ppm    | ASTM D5185m |      | <b>&lt;1</b> | 0    | 0    |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |

**CONTAMINATION**

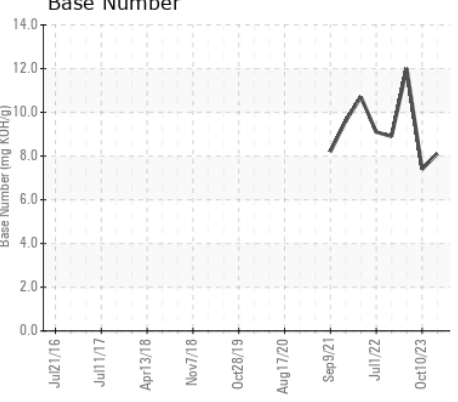
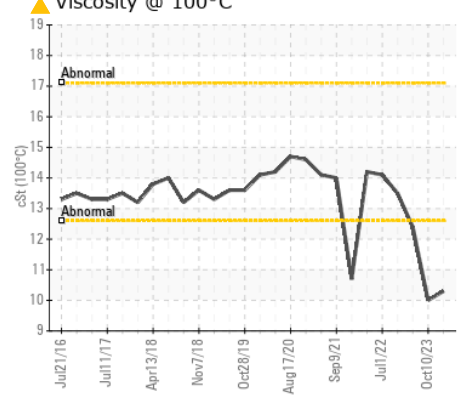
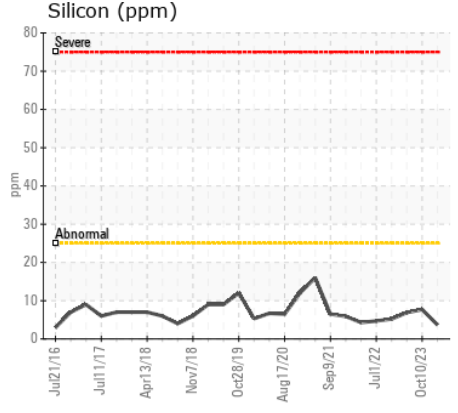
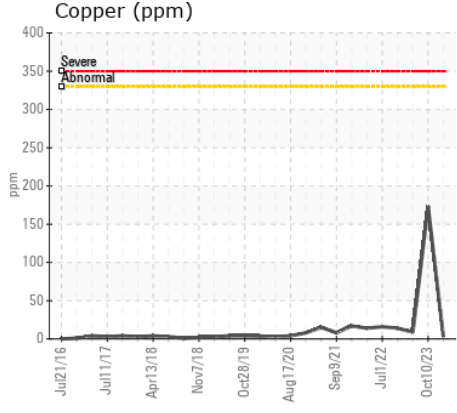
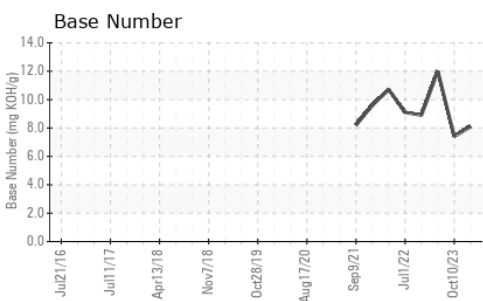
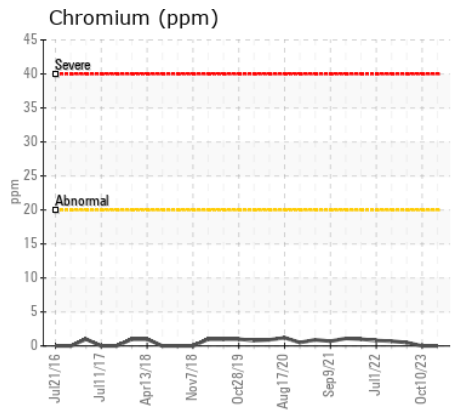
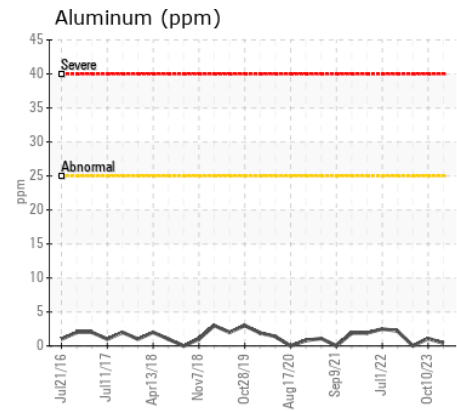
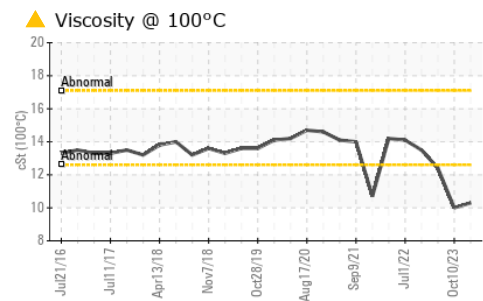
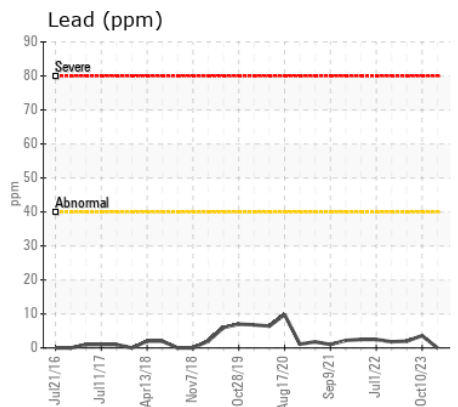
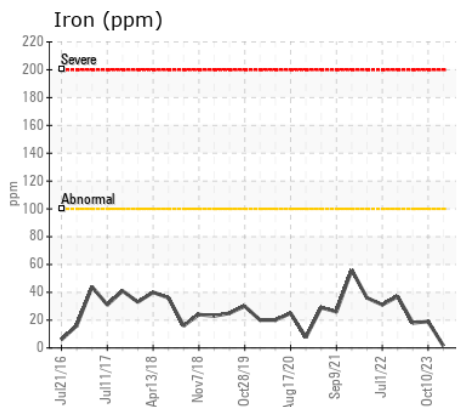
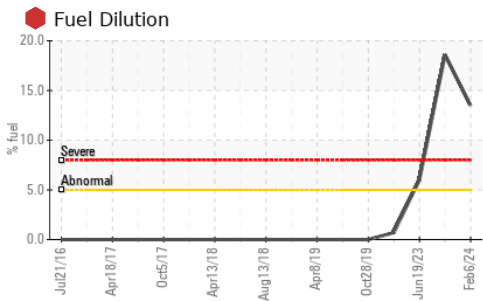
There is a high amount of fuel present in the oil.

|                  |          |             |       |              |       |       |
|------------------|----------|-------------|-------|--------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >25   | <b>4</b>     | 8     | 7     |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>1</b>     | 3     | <1    |
| Fuel             | %        | ASTM D3524  | >5    | <b>13.5</b>  | 18.6  | 6.0   |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>   | NEG   | NEG   |
| Glycol           |          | WC Method   |       | <b>NEG</b>   | NEG   | NEG   |
| Soot %           | %        | *ASTM D7844 | >3    | <b>0.1</b>   | 0.4   | 0.3   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>4.8</b>   | 6.7   | 17.5  |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>16.3</b>  | 17.4  | 23.8  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>  | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>  | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>  | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b> | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b> | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>   | NEG   | NEG   |

**FLUID CONDITION**

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

|                  |          |             |     |             |      |      |
|------------------|----------|-------------|-----|-------------|------|------|
| Sodium           | ppm      | ASTM D5185m |     | <b>1</b>    | 2    | <1   |
| Boron            | ppm      | ASTM D5185m |     | <b>1</b>    | 0    | 0    |
| Barium           | ppm      | ASTM D5185m |     | <b>0</b>    | 0    | 0    |
| Molybdenum       | ppm      | ASTM D5185m |     | <b>51</b>   | 51   | 56   |
| Manganese        | ppm      | ASTM D5185m |     | <b>0</b>    | 0    | <1   |
| Magnesium        | ppm      | ASTM D5185m |     | <b>838</b>  | 796  | 868  |
| Calcium          | ppm      | ASTM D5185m |     | <b>896</b>  | 861  | 998  |
| Phosphorus       | ppm      | ASTM D5185m |     | <b>894</b>  | 850  | 940  |
| Zinc             | ppm      | ASTM D5185m |     | <b>1077</b> | 1029 | 1122 |
| Sulfur           | ppm      | ASTM D5185m |     | <b>2785</b> | 2476 | 2863 |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25 | <b>11.5</b> | 12.7 | 16.4 |
| Base Number (BN) | mg KOH/g | ASTM D2896  |     | <b>8.1</b>  | 7.4  | 12.0 |
| Visc @ 100°C     | cSt      | ASTM D445   |     | <b>10.3</b> | 10.0 | 12.4 |



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086530  
**Lab Number** : 06084288  
**Unique Number** : 10871733  
**Test Package** : MOB 1 ( Additional Tests: PercentFuel, TBN )

**Kemp Quarries - Kemp Stone - Neosho**  
 19148 Ingersol Lane  
 Neosho, MO  
 US 64850  
 Contact:  
 neosho@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)