

LIEBHERR LH40M MH-12 (S/N 142301)

Component Diesel Engine

LIEBHERR MOTOROIL 5W-30 LOW ASH (32 LTR)

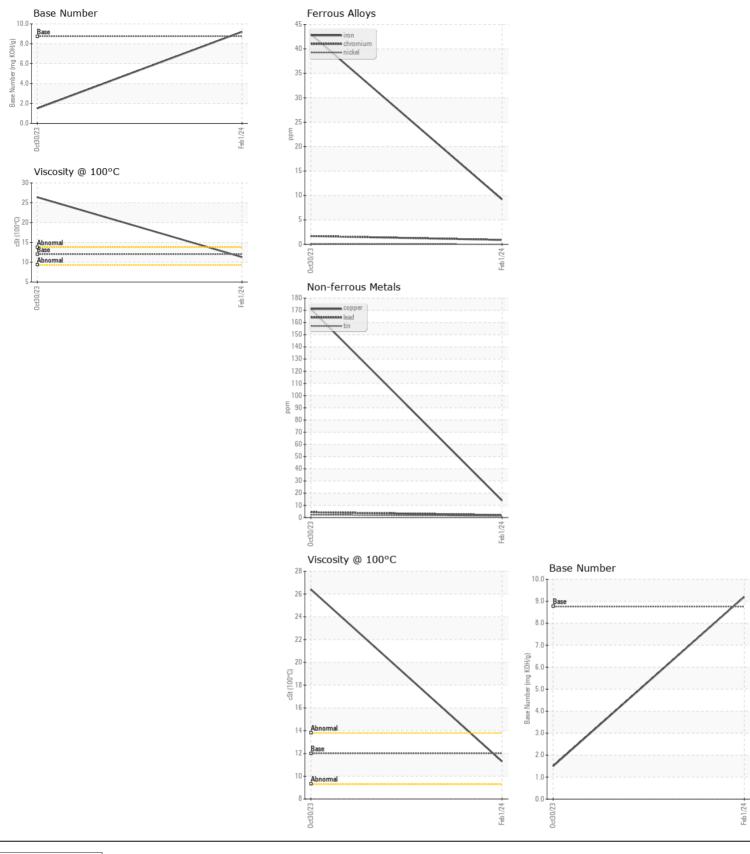
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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		LH0272201	LH0258582	
	Sample Date		Client Info		01 Feb 2024	30 Oct 2023	
	Machine Age	hrs	Client Info		2954	0	
	Oil Age	hrs	Client Info		2954	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	ABNORMAL	
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>100	9	43	
	Chromium	ppm	ASTM D5185m	>5	<1	2	
	Nickel	ppm	ASTM D5185m	>5	0	<1	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m	>3	0	0	
	Aluminum	ppm	ASTM D5185m	>15	2	2	
	Lead	ppm	ASTM D5185m	>30	2	4	
	Copper	ppm	ASTM D5185m	>125	14	<b>1</b> 71	
	Tin	ppm	ASTM D5185m	>5	1	2	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>60	10	24	
	Potassium	ppm	ASTM D5185m	>20	0	<1	
	Fuel		WC Method	>5	<1.0	<1.0	
	Water		WC Method		NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>3	0.1	0.2	
	Nitration	Abs/cm		>20	12.0	15.4	
	Sulfation	Abs/.1mm	*ASTM D7415		20.1	36.3	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	3	
	Boron	ppm	ASTM D5185m	2	153	28	
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		<1	25	
	Molybdenum	ppm	ASTM D5185m		21	48	
	Manganese	ppm	ASTM D5185m		<1	1	
	Magnesium	ppm	ASTM D5185m		362	856	
	Calcium	ppm	ASTM D5185m		3137	1315	
	Phosphorus	ppm	ASTM D5185m		1042	935	
	Zinc		ASTM D5185m		1238	1123	
	Sulfur	ppm	ASTM D5185m		2771	3443	
	Oxidation	ppm	*ASTM D5165III				
		Abs/.1mm			18.9	52.1	
	Base Number (BN)	iiiy k∪⊓/g	ASTIVI D2090	0.70	9.2	▲ 1.5	

Visc @ 100°C cSt

ASTM D445 12.0

**26.4** 

11.3



Submitted By: MIKE MACKINNON

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