**WEAR CONTAMINATION FLUID CONDITION** 

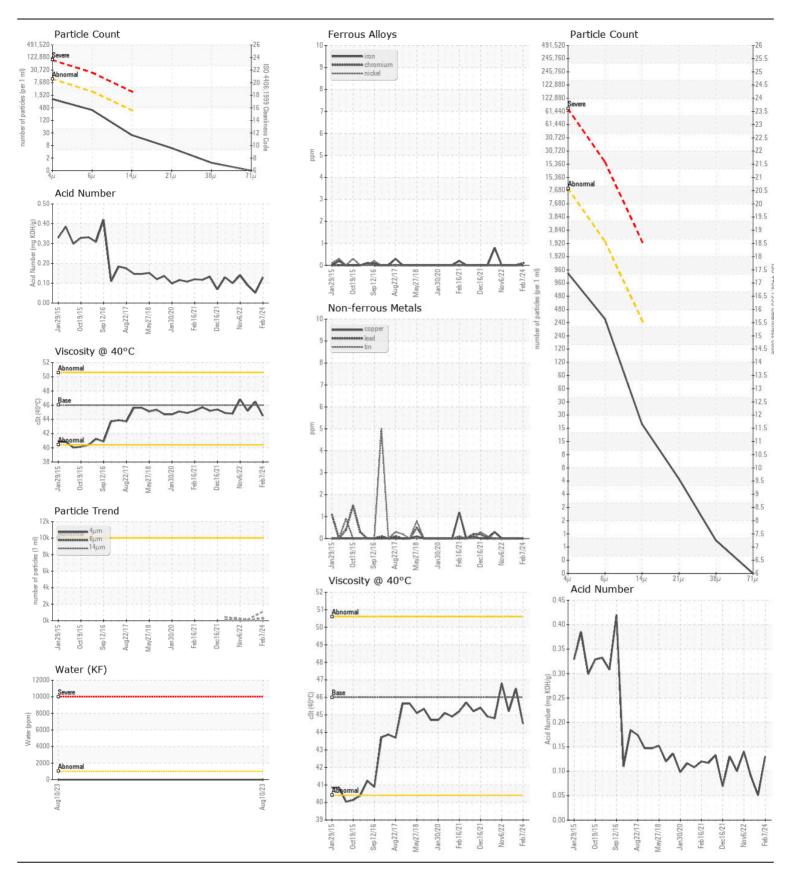
**NORMAL NORMAL NORMAL** 

## **COMPRESSOR ROOM**

36453 (S/N 17081)

Component Compressor

INGERSOLL-RAND TURBOBLEND 46 ( GAL)	)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0804559	WC0804560	WC0771371
Resample at the next service interval to monitor.	Sample Date		Client Info		07 Feb 2024	10 Aug 2023	26 Feb 2023
	Machine Age	hrs	Client Info		82420	78551	75377
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m		0	0	0
All construction and the construction	Chromium	ppm	ASTM D5185m	>10	<1	0	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	0	<1
	Aluminum	ppm	ASTM D5185m	>25	0	0	<1
	Lead	ppm	ASTM D5185m		0	0	0
	Copper	ppm	ASTM D5185m		0	0	0
	Tin	ppm	ASTM D5185m	>15	0	0	0
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m		0	<1	<1
	Potassium	ppm	ASTM D5185m	>20	0	2	<1
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Water	%	ASTM D6304	>0.1	NEG	0.001	NEG
	ppm Water	ppm	ASTM D6304	>1000		0.00	
	Particles >4µm		ASTM D7647	>10000	1086		146
	Particles >6µm		ASTM D7647		329		42
	Particles >14μm		ASTM D7647		21		3
	Particles >21μm		ASTM D7647		5		1
	Particles >38μm		ASTM D7647		1		0
	Particles >71μm		ASTM D7647		0		0
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/16/12		14/13/9
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor Emulsified Water		*Visual	NORML >0.1	NORML NEG	NORML NEG	NORML NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	<1	2
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0	0	0
suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m		<1	<1	0
	Calcium	ppm	ASTM D5185m		2	0	2
	Phosphorus	ppm	ASTM D5185m		26	17	11
	Zinc	ppm	ASTM D5185m		3	0	2
	Sulfur	ppm ma KOU/a	ASTM D5185m		92	0 051	130
	Acid Number (AN)	mg KOH/g	ASTM D8045	16	0.13	0.051	0.09
	Visc @ 40°C	cSt	ASTM D445	46	44.5	46.5	45.2





Certificate L2367

Laboratory Sample No. Lab Number

: WC0804559 : 06084311 Unique Number: 10871756 Test Package : PLANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 08 Feb 2024 Received **Tested** : 12 Feb 2024

: 12 Feb 2024 - Don Baldridge Diagnosed

COLLEGEDALE, TN US 37315 Contact: DWAYNE LOVEJOY

MCKEE FOODS CORPORATION

dwayne.lovejoy@mckee.com T: (423)505-6130

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F:

PO BOX 750