

WEAR CONTAMINATION FLUID CONDITION

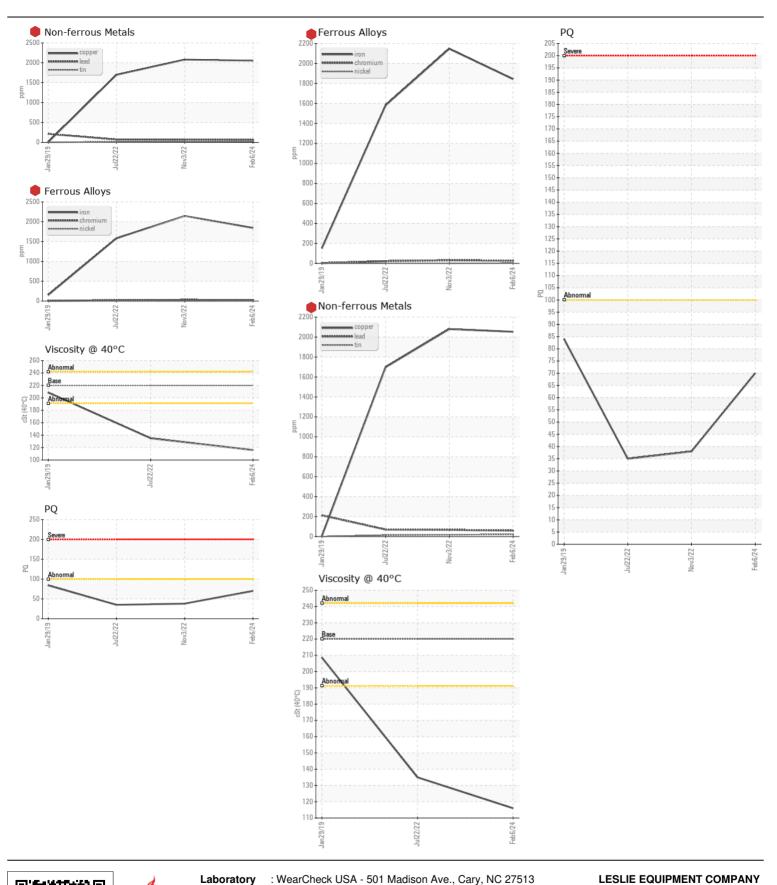
SEVERE NORMAL NORMAL

Store 8 - Pikeville [RO#146789]

PRINOTH T12 935300138

Right Propel Gearbox

GEAR OIL (PAO) ISO 220 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Sample Number		Client Info		LEC0047460	LEC0035914	LEC0032567
	Sample Date		Client Info		06 Feb 2024	03 Nov 2022	22 Jul 2022
	Machine Age	hrs	Client Info		1572	1294	1181
	Oil Age	hrs	Client Info		1572	1294	1181
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Not Changd	Not Changd
	Filter Changed		Client Info		N/A	Not Changd	N/A
	Sample Status				SEVERE	MARGINAL	ABNORMAL
WEAR	PQ		ASTM D8184		70	38	35
Bearing and/or gear wear is indicated.	Iron	ppm	ASTM D5185m	>200	1844	2147	1582
bearing and/or gear wear is indicated.	Chromium	ppm	ASTM D5185m	>10	2 7	30	22
	Nickel	ppm	ASTM D5185m	>10	1	0	<1
	Titanium	ppm	ASTM D5185m		5	5	4
	Silver	ppm	ASTM D5185m		<1	0	<1
	Aluminum	ppm	ASTM D5185m		10	12	<1
	Lead	ppm	ASTM D5185m		<u>▲</u> 59	67	70
	Copper	ppm	ASTM D5185m		2053	<u> </u>	<u>▲</u> 1698
	Tin	ppm	ASTM D5185m		22	17	14
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m		42	38	12
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3	4	0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		6	4	4
The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185m	25	8	8	9
	Barium	ppm	ASTM D5185m	12	17	19	16
	Molybdenum	ppm	ASTM D5185m	5	3	2	1
	Manganese	ppm	ASTM D5185m		11	12	9
	Magnesium	ppm	ASTM D5185m	25	20	5	2
	Calcium	ppm	ASTM D5185m	25	98	32	19
	Phosphorus	ppm	ASTM D5185m	375	324	320	289
	Zinc	ppm	ASTM D5185m		67	25	18
	Sulfur	ppm	ASTM D5185m		11905	16816	14787
	Visc @ 40°C	cSt	ASTM D445	220	116		135





Certificate L2367

Laboratory

Sample No.

Lab Number : 06084358 Unique Number : 10871803

: LEC0047460

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Tested

Diagnosed Test Package : CONST (Additional Tests: PQ)

: 09 Feb 2024 : 12 Feb 2024 - Sean Felton

: 08 Feb 2024

Contact: LEANNE KENDALL

KendalLeanne@lec1.com T:

105 TENNIS CENTER DR.

MARIETTA, OH

US 45750-9765

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (740)373-5570