

Machine Id BAUER B628-H 4160291 (S/N 4038) Component Right Final Drive Fluid CASTROL 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0602125		
Sample Date		Client Info		20 Dec 2023		
Machine Age	hrs	Client Info		5539		
Oil Age	hrs	Client Info		1000		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
		40TH DE105				
Iron	ppm	ASTM D5185m	>500	407		
Chromium	ppm	ASTM D5185m	>10	5		
Nickel	ppm	ASTM D5185m	>10	2		
Litanium	ppm	ASTM D5185m		1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	1 9		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	29		
Tin	ppm	ASTM D5185m	>10	1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Yellow Metal Silicon	scalar ppm	*Visual ASTM D5185m	NONE	NONE		
Yellow Metal Silicon Potassium	scalar ppm ppm	*Visual ASTM D5185m ASTM D5185m	NONE >75 >20	NONE	 	
Yellow Metal Silicon Potassium Water	scalar ppm ppm	*Visual ASTM D5185m ASTM D5185m WC Method	>75 >20 >0.2	NONE 83 7 NEG	 	
Yellow Metal Silicon Potassium Water Silt	scalar ppm ppm scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual	>75 >20 >0.2 NONE	NONE 83 7 NEG NONE	 	
Yellow Metal Silicon Potassium Water Silt Debris	scalar ppm ppm scalar scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual	 >75 >20 >0.2 NONE NONE 	NONE 83 7 NEG NONE NONE		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt	scalar ppm ppm scalar scalar scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE	NONE 83 7 NEG NONE NONE NONE		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance	scalar ppm ppm scalar scalar scalar scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORM	NONE 83 7 NEG NONE NONE NONE NONE NONE NONE		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor	scalar ppm ppm scalar scalar scalar scalar scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	NONE >75 >20 >0.2 NONE NONE NONE NORML	NONE 83 7 NEG NONE NONE NONE NORE NORML		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar ppm ppm scalar scalar scalar scalar scalar scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	NONE >75 >20 >0.2 NONE NONE NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NEG		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar ppm scalar scalar scalar scalar scalar scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	NONE >75 >20 >0.2 NONE NONE NORML NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NORML NEG		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	scalar ppm scalar scalar scalar scalar scalar scalar scalar	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NORML NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NEG 6		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	scalar ppm scalar scalar scalar scalar scalar scalar scalar ppm	*Visual ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NORML NEG 6 <1		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	scalar ppm scalar scalar scalar scalar scalar scalar scalar ppm ppm	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NORML NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NORML NEG 6 <1 0		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar ppm scalar scalar scalar scalar scalar scalar ppm ppm	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NORML NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NORML NEG 6 <1 0 0 0		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar ppm scalar scalar scalar scalar scalar scalar gpm ppm ppm	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NONE NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NORML NEG 6 <1 0 0 5		-
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NORML >0.2	NONE 83 7 NEG NONE NONE NONE NONE NORML NORML NEG 6 <1 0 0 5 6 <1 0 0 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm	*Visual ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE >20 >0.2 NONE NONE NORML NORML >0.2	NONE 83 7 NEG NONE NONE NONE NORML NORML NEG 6 <1 0 0 5 6 5 6 50		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	*Visual ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NORML >0.2	NONE 83 7 NEG NONE NONE NONE NONE NORML NORML NEG 6 <1 0 0 5 6 50 50 287		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	scalar ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NONE NORML >0.2	NONE 83 7 NEG NONE NONE NONE NONE NORML NORML NEG 6 <1 0 0 5 6 50 6 50 287 7		
Yellow Metal Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Manganese Magnesium Calcium Phosphorus Zinc Sulfur	scalar ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE >75 >20 >0.2 NONE NONE NORML >0.2	NONE		

Contact/Location: KEN COOK - HAYCOL



Lab Number : 06084382 : 09 Feb 2024 KERNERSVILLE, NC Tested : 12 Feb 2024 - Sean Felton US 27284 Unique Number : 10871827 Diagnosed Test Package : MOBCE Contact: KEN COOK Certificate L2367 KENNETH.COOK@KELLER-NA.COM To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)668-3259