**WEAR** CONTAMINATION **FLUID CONDITION** 

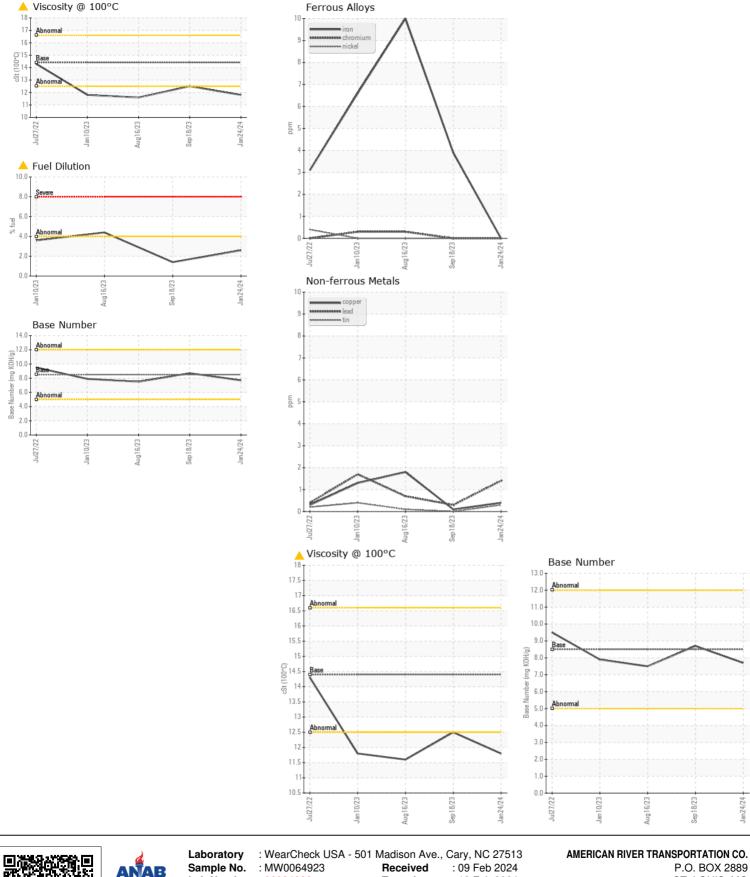
**NORMAL MARGINAL ABNORMAL** 

Machine Id

## **BIG EASY**

Component

1 Main Engine							
DIESEL ENGINE OIL SAE 15W40 ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		MW0064923	MW0057184	MW0057157
	Sample Date		Client Info		24 Jan 2024	18 Sep 2023	16 Aug 2023
	Machine Age	hrs	Client Info		18008	16743	16490
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	N/A
	Filter Changed		Client Info		Not Changd	N/A	N/A
	Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR	Iron	ppm	ASTM D5185m	>75	0	4	10
	Chromium	ppm	ASTM D5185m	>8	0	0	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>2	0	0	0
	Titanium	ppm	ASTM D5185m	>3	13	13	15
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>15	1	<1	1
	Lead	ppm	ASTM D5185m	>18	1	<1	<1
	Copper	ppm	ASTM D5185m		<1	<1	2
	Tin	ppm	ASTM D5185m	>14	<1	0	<1
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	0	3	4
	Potassium	ppm	ASTM D5185m		3	4	4
Light fuel dilution occurring.	Fuel	%	ASTM D3524	>4.0	<b>2.6</b>	1.4	<b>4.4</b>
	Water		WC Method	>0.1	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844		0.3	0.2	0.4
	Nitration	Abs/cm	*ASTM D7624	>20	9.5	8.0	10.0
	Sulfation	Abs/.1mm	*ASTM D7415		18.8	18.4	18.6
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor Emulsified Water	scalar	*Visual	NORML >0.1	NORML NEG	NORML NEG	NORML NEG
<u></u>		Scalai	Visuai	>0.1			INLG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>158	4	6	2
	Boron	ppm	ASTM D5185m	250	78	93	79
The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The condition	Barium	ppm	ASTM D5185m	10	0	0	0
of the oil is suitable for further service.	Molybdenum	ppm	ASTM D5185m	100	26	28	32
	Manganese	ppm	ASTM D5185m		1	0	<1
	Magnesium	ppm	ASTM D5185m		637	718	678
	Calcium	ppm	ASTM D5185m		1462	1731	1578
	Phosphorus	ppm	ASTM D5185m		681	788	731
	Zinc	ppm	ASTM D5185m		798	917	841
	Sulfur	ppm	ASTM D5185m		2881	4171	2897
	Oxidation	Abs/.1mm	*ASTM D7414		14.5	13.5	13.8
	Base Number (BN)				7.7	8.7	7.5
	Visc @ 100°C	cSt	ASTM D445	14.4	<u> </u>	12.5	<u>11.6</u>







Lab Number : 06084626 Unique Number : 10872071

**Tested** Diagnosed

Test Package : MAR 2 ( Additional Tests: FuelDilution, PercentFuel )

: 13 Feb 2024 : 13 Feb 2024 - Wes Davis ST. LOUIS, MO

US 63111 Contact: BRIAN GRIEWING brian.griewing@adm.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (314)481-5278 Contact/Location: BRIAN GRIEWING - AMESAI

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