



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**INJ 206 (S/N 7571673)**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL DTE 25 (225 QTS)**

## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>DC0028930</b>	DC0028915	DC04871269
Sample Date		Client Info		<b>10 Jan 2024</b>	22 Nov 2023	16 Dec 2019
Machine Age	hrs	Client Info		<b>200</b>	200	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ATTENTION

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>4</b>	4	5
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	2	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>75	<b>&lt;1</b>	1	1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

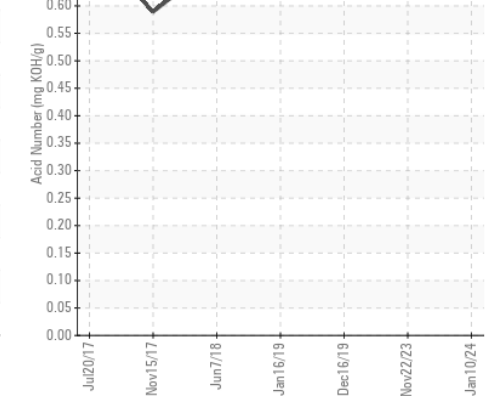
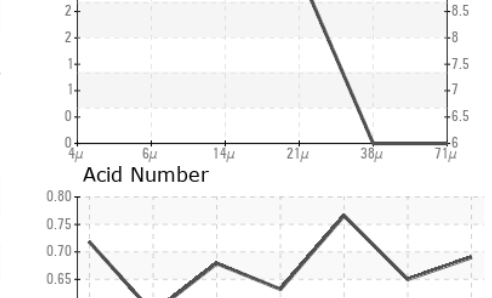
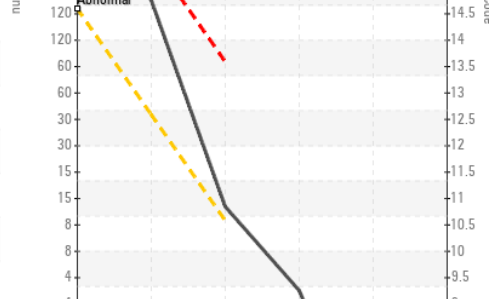
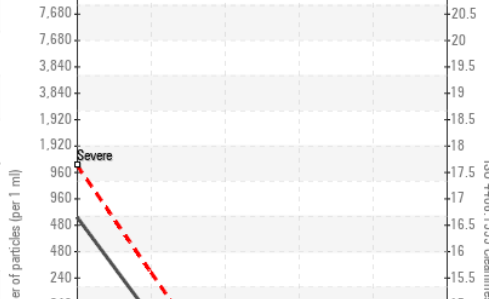
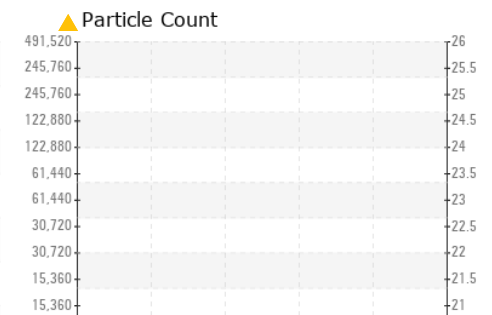
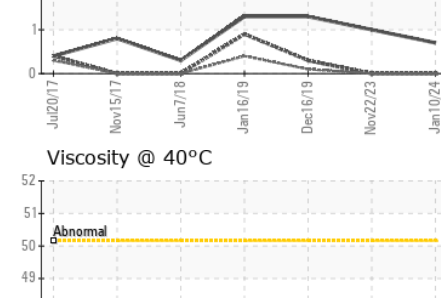
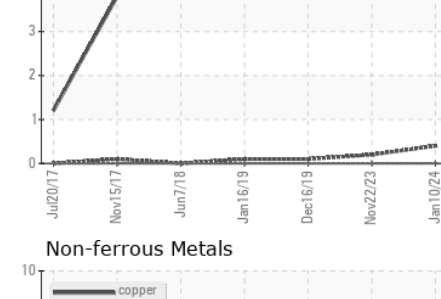
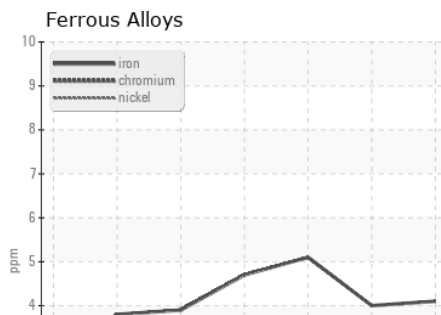
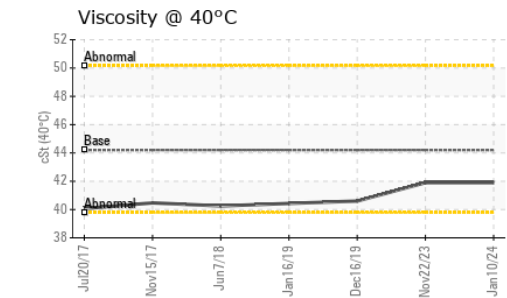
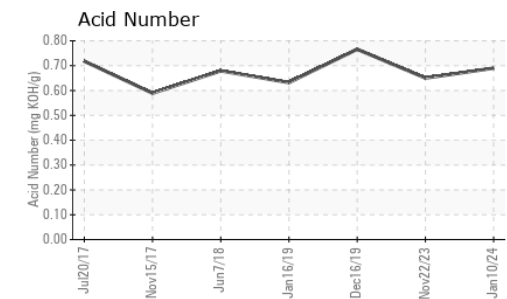
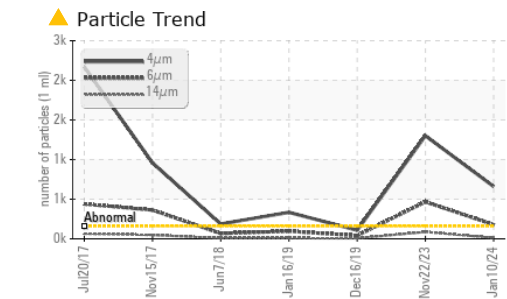
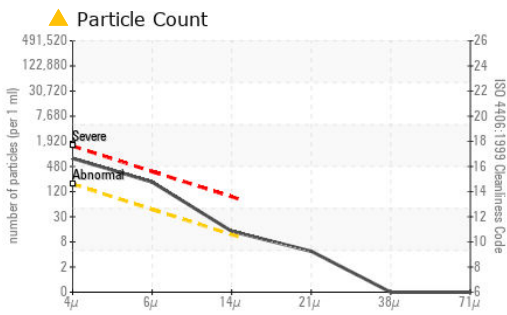
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185m	>20	<b>1</b>	1	3
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	1
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>160	<b>▲ 660</b>	▲ 1301	108
Particles >6µm		ASTM D7647	>40	<b>▲ 179</b>	▲ 467	▲ 41
Particles >14µm		ASTM D7647	>10	<b>▲ 12</b>	▲ 87	6
Particles >21µm		ASTM D7647	>3	<b>4</b>	▲ 41	3
Particles >38µm		ASTM D7647	>3	<b>0</b>	▲ 4	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>14/12/10	<b>▲ 17/15/11</b>	▲ 18/16/14	▲ 14/13/10
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<b>5</b>	0	11
Boron	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Barium	ppm	ASTM D5185m		<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>2</b>	4	3
Calcium	ppm	ASTM D5185m		<b>56</b>	30	125
Phosphorus	ppm	ASTM D5185m		<b>296</b>	333	358
Zinc	ppm	ASTM D5185m		<b>283</b>	305	536
Sulfur	ppm	ASTM D5185m		<b>2433</b>	2815	3738
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.69</b>	0.65	0.766
Visc @ 40°C	cSt	ASTM D445	44.2	<b>41.9</b>	41.9	40.6



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : DC0028930 **Received** : 09 Feb 2024  
**Lab Number** : 06084768 **Tested** : 12 Feb 2024  
**Unique Number** : 10872213 **Diagnosed** : 12 Feb 2024 - Wes Davis  
**Test Package** : MOB 2

**PLASTIPAK**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)