



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
HPP
Machine Id
VESSEL 2 PUMP 1 (S/N B44047)
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (90 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0887341	WC0887315	WC0882375
Sample Date		Client Info		30 Jan 2024	29 Dec 2023	01 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>40	0	0	0
Chromium	ppm	ASTM D5185m	>4	0	<1	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	0	1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>60	<1	0	0
Tin	ppm	ASTM D5185m	>4	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

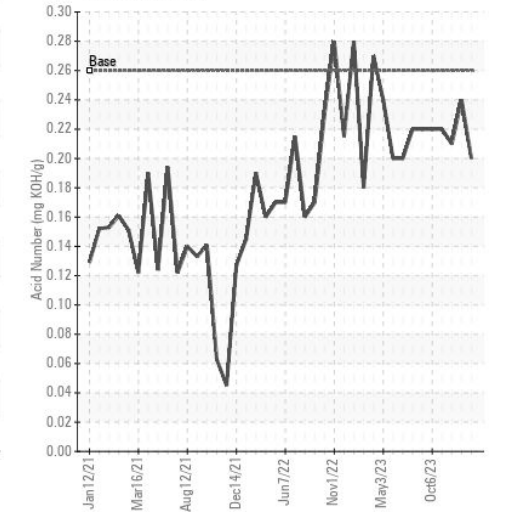
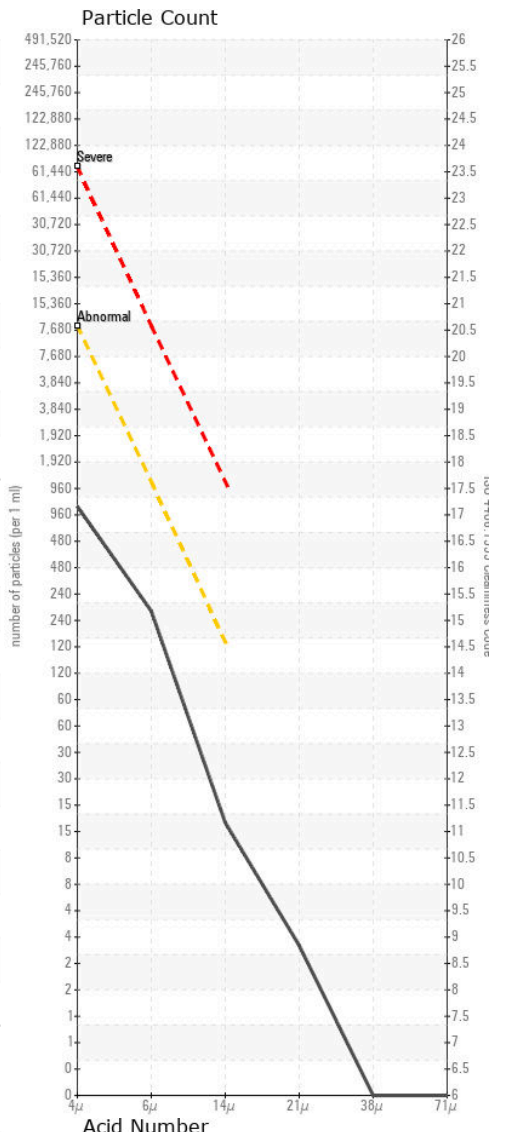
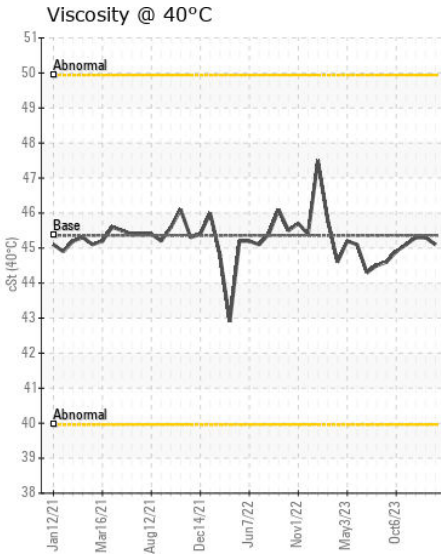
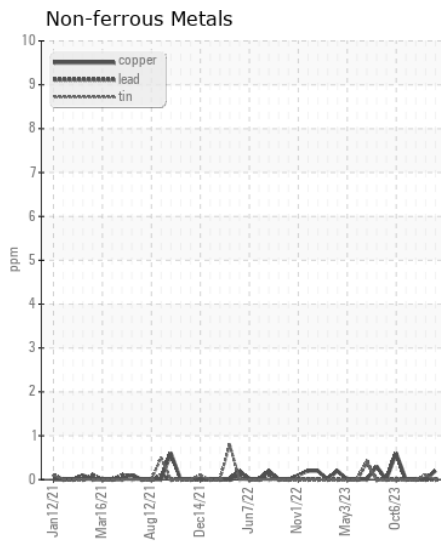
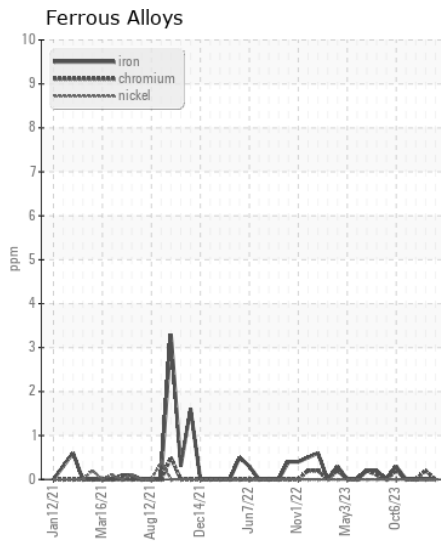
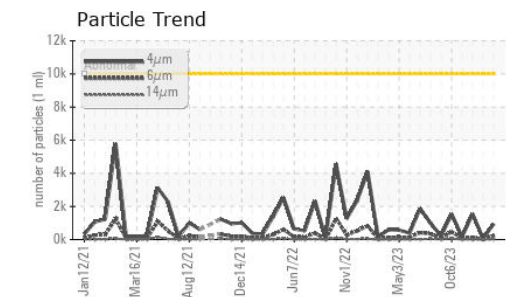
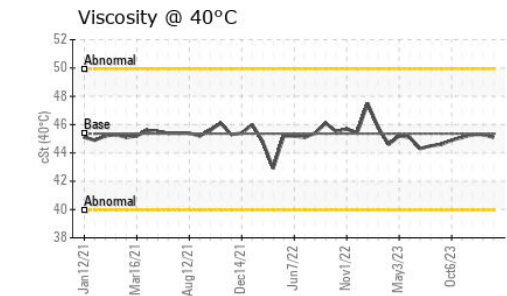
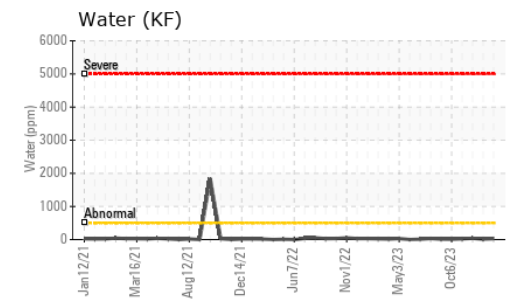
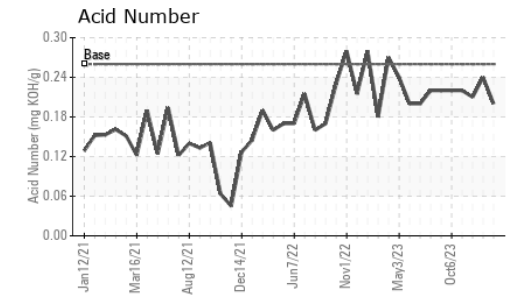
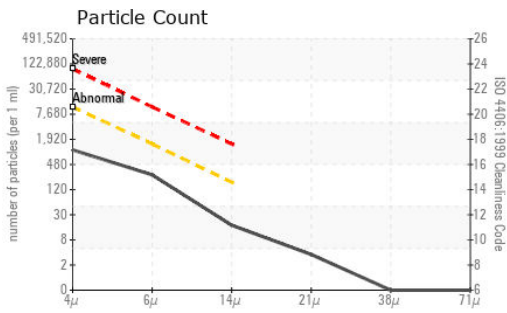
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	3	3	2
Potassium	ppm	ASTM D5185m	>20	0	1	0
Water	%	ASTM D6304	>0.05	0.003	0.001	0.003
ppm Water	ppm	ASTM D6304	>500	27	13	39
Particles >4µm		ASTM D7647	>10000	940	74	1546
Particles >6µm		ASTM D7647	>1300	239	22	111
Particles >14µm		ASTM D7647	>160	15	3	7
Particles >21µm		ASTM D7647	>40	3	1	1
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/17/14	17/15/11	13/12/9	18/14/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	0	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	10	<1
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		413	468	374
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		476	448	1205
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.20	0.24	0.21
Visc @ 40°C	cSt	ASTM D445	45.36	45.1	45.3	45.3



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0887341 **Received** : 09 Feb 2024
Lab Number : 06084813 **Tested** : 12 Feb 2024
Unique Number : 10872258 **Diagnosed** : 12 Feb 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: KF)

OSCEOLA FOODS (HORMEL)
 1027 WARREN AVE
 OSCEOLA, IA
 US 50213
 Contact: WADE MYERS
 wlm Myers@hormel.com
 T: (641)342-8043
 F: (641)342-8047

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)