WEAR CONTAMINATION **FLUID CONDITION**

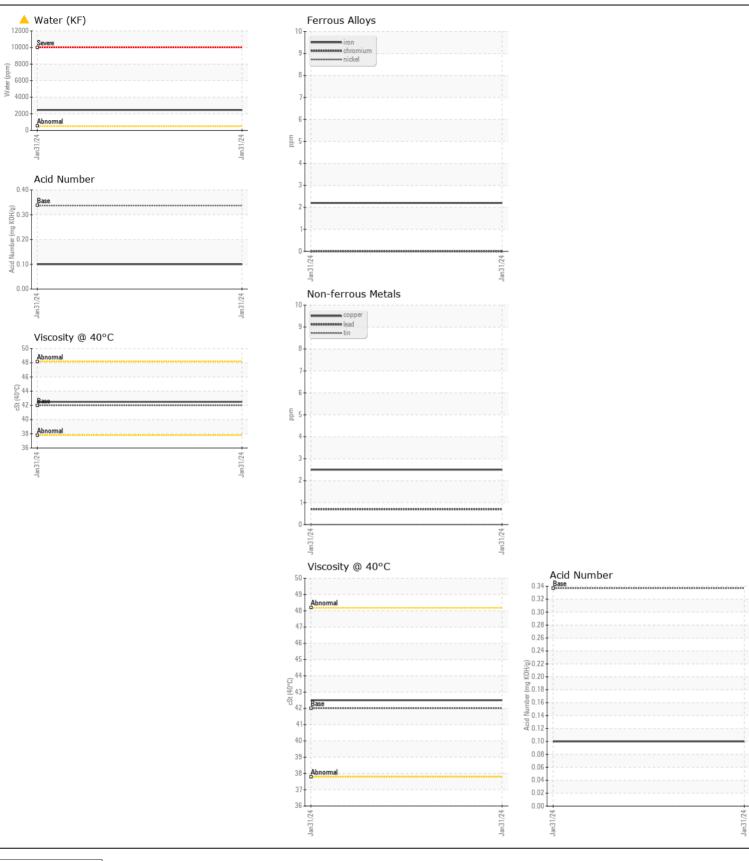
NORMAL ATTENTION NORMAL

Area **DF8** [8371] Machine Id

KAESER 1873 - EAGLE FOODS

Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		UCH06084889		
	Sample Date		Client Info		31 Jan 2024		
	Machine Age	hrs	Client Info		54819		
	Oil Age	hrs	Client Info		1152		
	Filter Age	hrs	Client Info		1152		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ATTENTION		
WEAR	Iron	ppm	ASTM D5185m	>50	2		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0		
	Nickel	ppm	ASTM D5185m	>3	0		
	Titanium	ppm	ASTM D5185m	>3	0		
	Silver	ppm	ASTM D5185m	>2	0		
	Aluminum	ppm	ASTM D5185m	>10	5		
	Lead	ppm	ASTM D5185m	>10	<1		
	Copper	ppm	ASTM D5185m	>50	2		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil.	Silicon		ACTM DE10Em	. 05	•		
		ppm	ASTM D5185m		0		
	Potassium Water	ppm %	ASTM D5185m ASTM D6304	>0.05	3		
	ppm Water		ASTM D6304		▲ 0.246 ▲ 2460		
	Silt	ppm scalar	*Visual	NONE	MODER		
	Debris	scalar	*Visual	NONE	MODER		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.05	▲ 0.2%		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The AN level is acceptable for this fluid.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		0		
	Zinc	ppm	ASTM D5185m		1		
	Sulfur	ppm	ASTM D5185m		1525		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.10		
Panert Id: LICREL DOW RMI ISCARD 06094890 (Canarated: 02/21/2024 10:02:20) Pay: 1	Visc @ 40°C	cSt	ASTM D445		42.5		ICDEL DOM







Laboratory Sample No. Unique Number : 10872334

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCH06084889 Lab Number : 06084889

Received **Tested**

: 09 Feb 2024 : 12 Feb 2024 Diagnosed

: 12 Feb 2024 - Don Baldridge

DELTA INDUSTRIES - DOWNERS GROVE

2201 CURTISS STREET DOWNERS GROVE, IL US 60515

Contact: MICHAEL FERRIS

Test Package : IND 2 (Additional Tests: KF) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (630)960-3931