



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area  
**S-460 [8458]**  
 Machine Id  
**KAESER 1546 - MARATHON CUTTING DIE**  
 Component  
**Compressor**

**RECOMMENDATION**

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCH06084892	---	---
Sample Date		Client Info		01 Feb 2024	---	---
Machine Age	hrs	Client Info		4131	---	---
Oil Age	hrs	Client Info		4131	---	---
Filter Age	hrs	Client Info		4131	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				NORMAL	---	---

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>50	11	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

**CONTAMINATION**

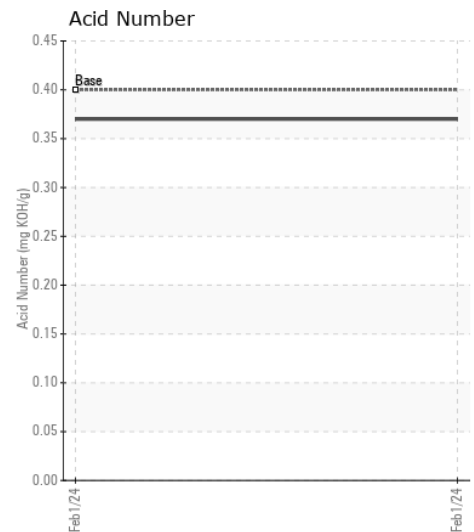
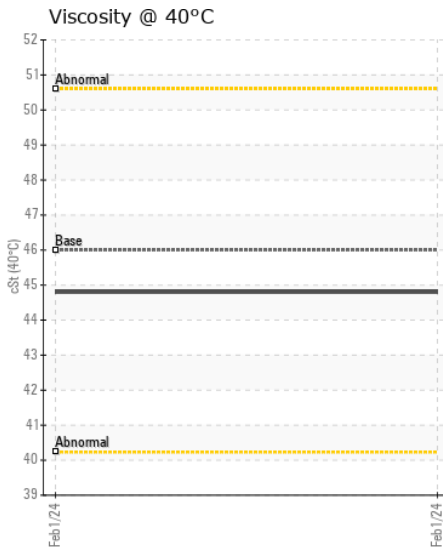
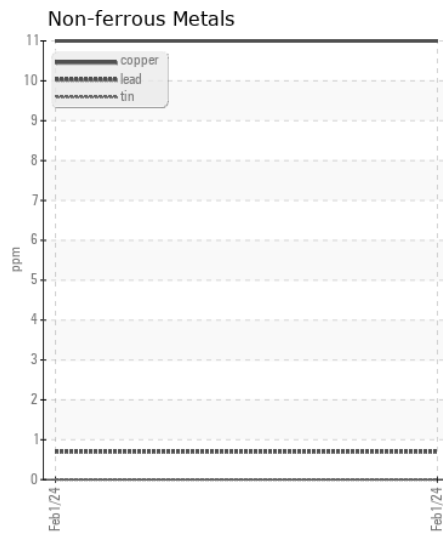
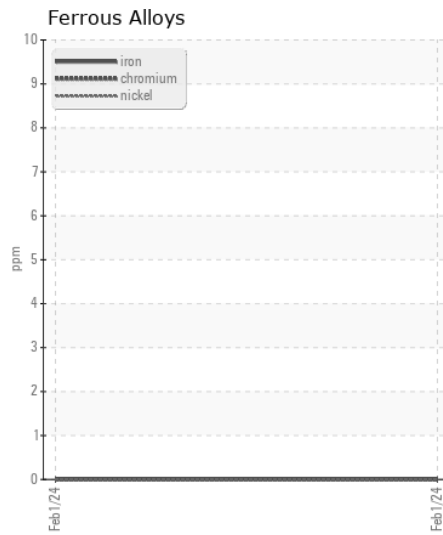
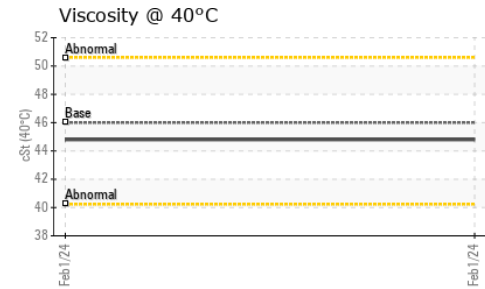
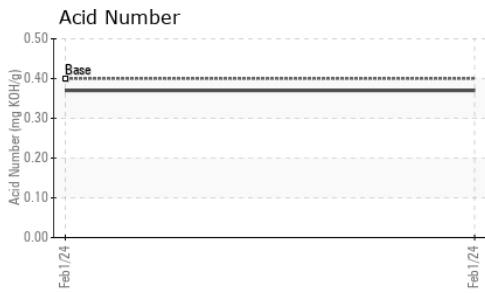
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.05	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m	90	0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	90	0	---	---
Calcium	ppm	ASTM D5185m	2	0	---	---
Phosphorus	ppm	ASTM D5185m		0	---	---
Zinc	ppm	ASTM D5185m		10	---	---
Sulfur	ppm	ASTM D5185m		16592	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.37	---	---
Visc @ 40°C	cSt	ASTM D445	46	44.8	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06084892  
**Lab Number** : 06084892  
**Unique Number** : 10872337  
**Test Package** : IND 2

**Received** : 09 Feb 2024  
**Tested** : 12 Feb 2024  
**Diagnosed** : 12 Feb 2024 - Don Baldrige

**DELTA INDUSTRIES - DOWNERS GROVE**  
 2201 CURTISS STREET  
 DOWNERS GROVE, IL  
 US 60515  
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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