



OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
RASA 60 IN MTBM 60 IN RASA MTBM

Component
Planetary

Fluid
{not provided} (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

The chromium level is severe.

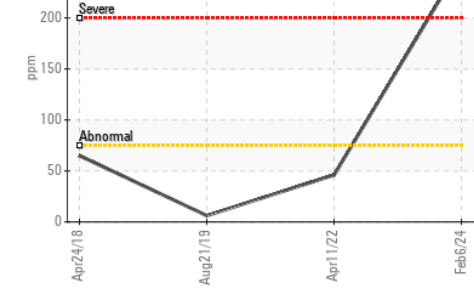
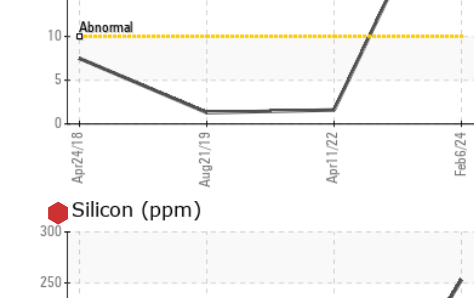
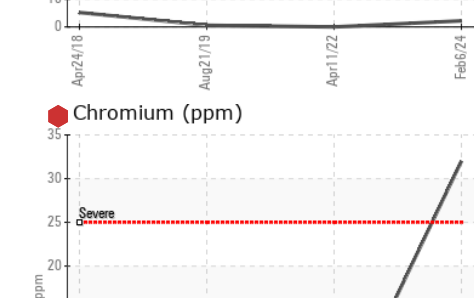
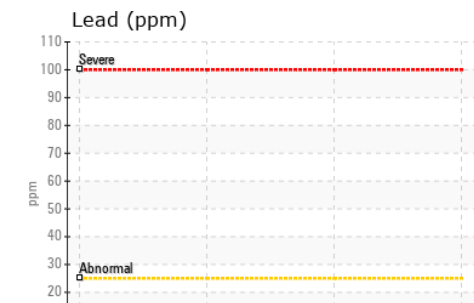
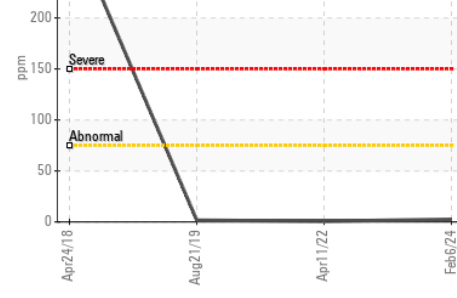
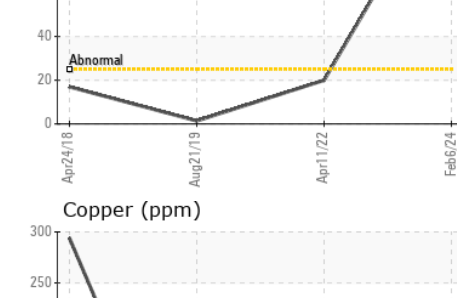
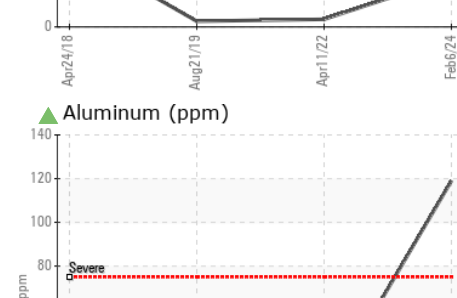
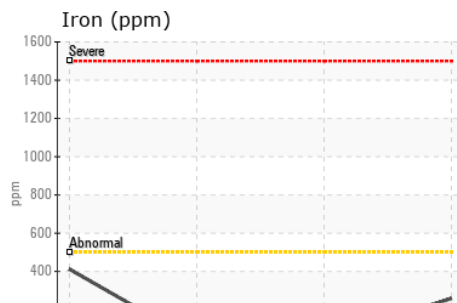
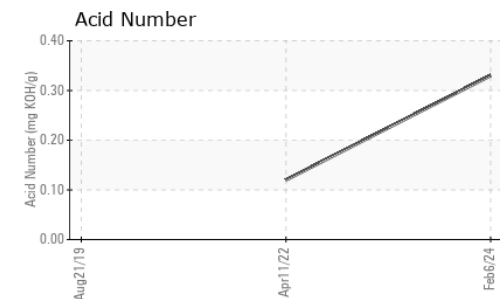
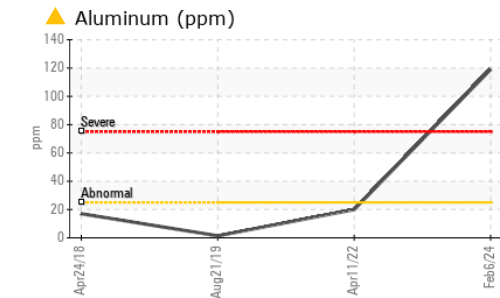
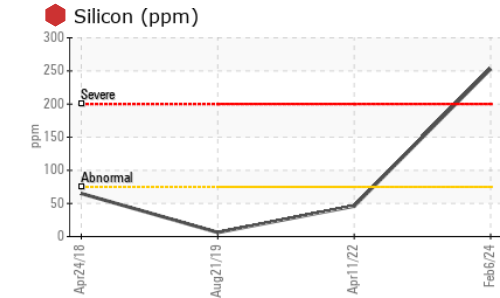
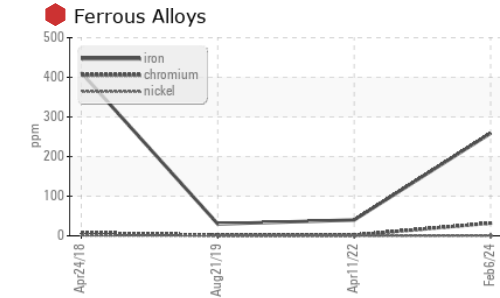
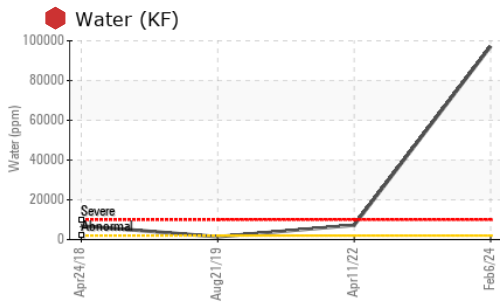
CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. Moderate concentration of visible dirt/debris present in the oil. There is a high concentration of water present in the oil. Excessive free water present.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0021929	DC0013642	DC0000657
Sample Date		Client Info		06 Feb 2024	11 Apr 2022	21 Aug 2019
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ATTENTION
Iron	ppm	ASTM D5185m	>500	259	40	30
Chromium	ppm	ASTM D5185m	>10	32	2	1
Nickel	ppm	ASTM D5185m	>10	<1	0	<1
Titanium	ppm	ASTM D5185m		8	1	1
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	119	20	1
Lead	ppm	ASTM D5185m	>25	2	0	<1
Copper	ppm	ASTM D5185m	>75	2	<1	2
Tin	ppm	ASTM D5185m	>10	3	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>75	253	46	6
Potassium	ppm	ASTM D5185m	>20	51	5	6
Water	%	ASTM D6304	>0.2	9.72	0.723	0.143
ppm Water	ppm	ASTM D6304	>2000	97200	7230	1430
Silt	scalar	*Visual	NONE	MODER	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	MILKY	MILKY	MILKY
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	0.2%	0.2%
Sodium	ppm	ASTM D5185m		8	<1	2
Boron	ppm	ASTM D5185m		4	2	5
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	2
Manganese	ppm	ASTM D5185m		3	<1	<1
Magnesium	ppm	ASTM D5185m		20	4	2
Calcium	ppm	ASTM D5185m		136	28	52
Phosphorus	ppm	ASTM D5185m		40	99	60
Zinc	ppm	ASTM D5185m		16	18	22
Sulfur	ppm	ASTM D5185m		17403	16367	12117
Acid Number (AN)	mg KOH/g	ASTM D8045		0.33	0.12	---
Visc @ 40°C	cSt	ASTM D445		468	322	317



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : DC0021929 **Received** : 09 Feb 2024
Lab Number : 06084934 **Tested** : 12 Feb 2024
Unique Number : 10872379 **Diagnosed** : 12 Feb 2024 - Don Baldrige
Test Package : MOB 2 (Additional Tests: KF)

SECA UNDERGROUND
 8228 FISCHER RD, PO BOX 656
 DUNDALK, MD
 US 21222
 Contact: SEAN-PAUL WARNICK
 seanpaul.warnick@seca-tunnel.com
 T: (443)740-1527
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)