

WEAR ABNORMAL CONTAMINATION SEVERE FLUID CONDITION NORMAL

ML SF FI

Machine Id LIEBHERR LH30M 1253-117759 Component

Swing Drive

{not provided} (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

Gear wear is indicated.

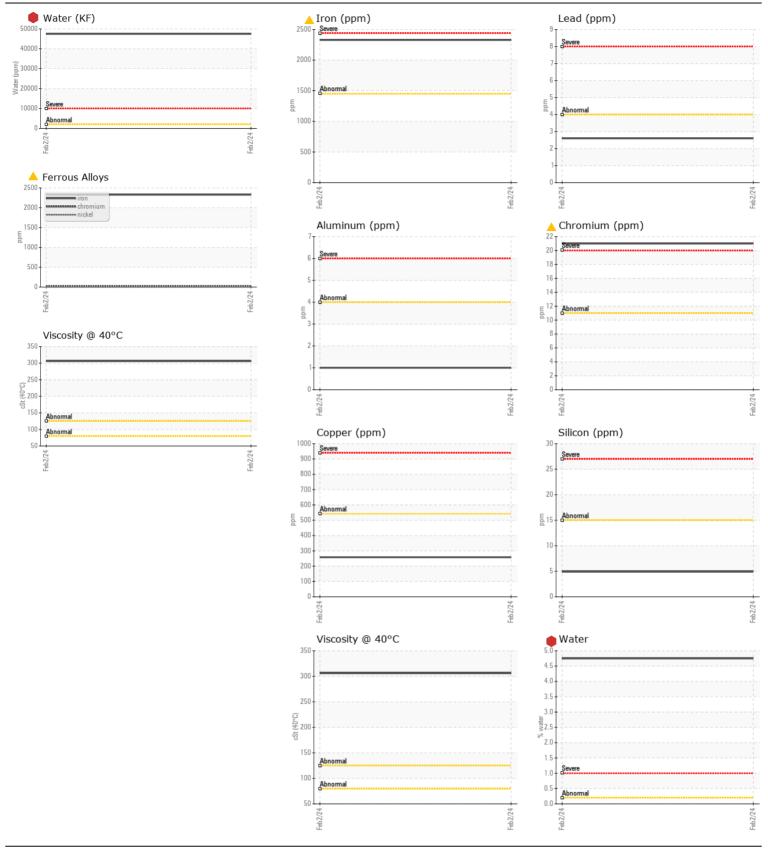
CONTAMINATION

There is a high concentration of water present in the oil.

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0210947		
Sample Date		Client Info		02 Feb 2024		
Machine Age	hrs	Client Info		7907		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>1450	A 2329		
Chromium	ppm	ASTM D5185m	>11	<u> </u>		
Nickel	ppm	ASTM D5185m	>3	1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>4	1		
Lead	ppm	ASTM D5185m	>4	3		
Copper	ppm	ASTM D5185m	>542	258		
Tin	ppm	ASTM D5185m	>38	6		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>15	5		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.2	- • 4.75		
ppm Water	ppm	ASTM D6304	>2000	47500		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	0.2%		
Sodium	ppm	ASTM D5185m		167		
Boron	ppm	ASTM D5185m		16		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		23		
Manganese	ppm	ASTM D5185m		16		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		48		
Phosphorus	ppm	ASTM D5185m		2028		
Zinc	ppm	ASTM D5185m		20		
Sulfur	ppm	ASTM D5185m		24784		
Visc @ 40°C	cSt	ASTM D445		306		



RECO EQUIPMENT INC. Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : LH0210947 Received 1615 JP HENESSY DRIVE : 09 Feb 2024 đ Lab Number : 06085066 Tested : 12 Feb 2024 LAVERGNE, TN Unique Number : 10872511 : 12 Feb 2024 - Don Baldridge US 37086 Diagnosed Test Package : MOBCE (Additional Tests: KF) Contact: KEN FISCHER Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (615)610-7326 F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)