

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Machine Id D-218 Component Hydrostatic Fluid CAT HYDO (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

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All component wear rates are normal.

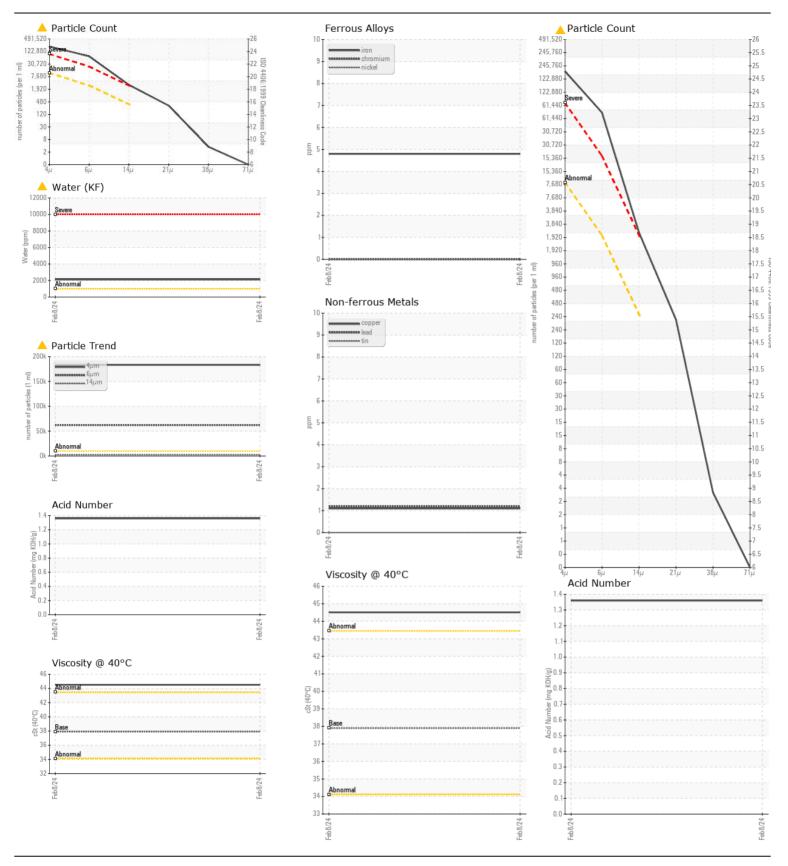
CONTAMINATION

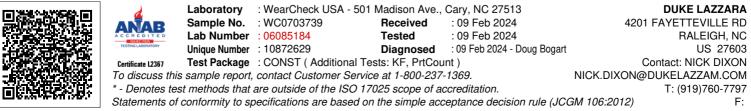
There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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|-------------------------|----------|--------------|-----------|---------------|----------|----------|
| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Sample Number | | Client Info | | WC0703739 | | |
| Sample Date | | Client Info | | 08 Feb 2024 | | |
| Machine Age | hrs | Client Info | | 12466 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Not Changd | | |
| Filter Changed | | Client Info | | Not Changd | | |
| Sample Status | | | | ABNORMAL | | |
| | | | | | | |
| Iron | ppm | ASTM D5185m | >200 | 5 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | | 0 | | |
| Titanium | ppm | ASTM D5185m | | <1 | | |
| Silver | ppm | ASTM D5185m | | <1 | | |
| Aluminum | ppm | ASTM D5185m | >50 | 2 | | |
| Lead | ppm | ASTM D5185m | >50 | 1 | | |
| Copper | ppm | ASTM D5185m | >200 | 1 | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | _ | | |
| Silicon | ppm | ASTM D5185m | >50 | 5 | | |
| Potassium | ppm | ASTM D5185m | | <1 | | |
| Water | % | ASTM D6304 | >0.1 | 0.212 | | |
| ppm Water | ppm | ASTM D6304 | | A 2120 | | |
| Particles >4µm | | ASTM D7647 | >10000 | A 183237 | | |
| Particles >6µm | | ASTM D7647 | >2500 | A 62215 | | |
| Particles >14µm | | ASTM D7647 | >320 | 2704 | | |
| Particles >21µm | | ASTM D7647 | >80 | A 276 | | |
| Particles >38µm | | ASTM D7647 | >20 | 3 | | |
| Particles >71µm | | ASTM D7647 | >4 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | A 25/23/19 | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.1 | 0.2% | | |
| Sodium | nnm | ASTM D5185m | | 1 | | |
| Boron | ppm | ASTM D5185m | | 5 | | |
| Barium | ppm | ASTM D5185m | | 5 0 | | |
| | ppm | ASTM D5185m | | 0 | | |
| Molybdenum Manganese | ppm | ASTM D5185m | | 0 <1 | | |
| Magnesium | ppm | ASTM D5185m | | <1 8 | | |
| Ū. | ppm | | | | | |
| Calcium | ppm | ASTM D5185m | 1100 | 1971 764 | | |
| Phosphorus | ppm | ASTM D5185m | 1100 | 764 | | |
| Zinc | ppm | ASTM D5185m | 1210 | 1003 | | |
| Sulfur | ppm | ASTM D5185m | | 3231 | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 27.0 | 1.36 | | |
| Visc @ 40°C | cSt | ASTM D445 | 37.9 | 44.51 | | |





Contact/Location: NICK DIXON - DUKRAL