

Machine Id

## WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## 604M Component Diesel Engine

## PETRO CANADA DURON SHP 15W40 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number	00101	Client Info		GFL0107709	GFL0091498	GFL0082776
	Sample Date		Client Info		05 Feb 2024	12 Sep 2023	01 Jun 2023
	Machine Age	hrs	Client Info		13784	13663	5747
	Oil Age	hrs	Client Info		600	600	600
	Filter Age	hrs	Client Info		600	600	600
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>120	22	21	5
Valve wear is indicated. All other component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	2	<1	0
	Nickel	ppm	ASTM D5185m	>5	<b>4</b> 9	1	0
	Titanium	ppm	ASTM D5185m	>2	<1	<1	0
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	2	1	1
	Lead	ppm	ASTM D5185m	>40	<1	<1	0
	Copper	ppm	ASTM D5185m	>330	3	<1	<1
	Tin	ppm	ASTM D5185m	>15	1	<1	0
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon		ASTM D5185m	. 25	c	4	Λ
CONTAMINATION	Potassium	ppm	ASTM D5185m		6 2	2	4
There is no indication of any contamination in the oil.	Fuel	ppm	WC Method		2 <1.0	<1.0	<1.0
	Water		WC Method		×1.0	NEG	NEG
	Glycol		WC Method	>0.2	NEG	NEG	NEG
	Soot %	%	*ASTM D7844	> 1	0.8	0.3	0.4
	Nitration	Abs/cm	*ASTM D7624	>4 >20	9.5	5.7	6.1
	Sulfation	Abs/.1mm	*ASTM D7024		20.9	18.0	19.0
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	3	2
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m	0	1	3	3
	Barium	ppm	ASTM D5185m	0	0	0	0
	Molybdenum	ppm	ASTM D5185m	60	68	60	56
	Manganese	ppm	ASTM D5185m	0	<1	<1	<1
	Magnesium	ppm	ASTM D5185m	1010	1061	1026	905
	Calcium	ppm	ASTM D5185m	1070	1194	1166	1055
	Phosphorus	ppm	ASTM D5185m		1032	1047	931
	Zinc	ppm	ASTM D5185m		1357	1319	1197
	Sulfur	ppm	ASTM D5185m	2060	2866	3789	3390
	Oxidation	Abs/.1mm	*ASTM D7414		16.4	13.8	13.8
	Base Number (BN)	• •	ASTM D2896	9.8	5.9	8.4	8.5
	Vian @ 100°C	~C+	ACTM D445	15 /	44.0	12.0	107

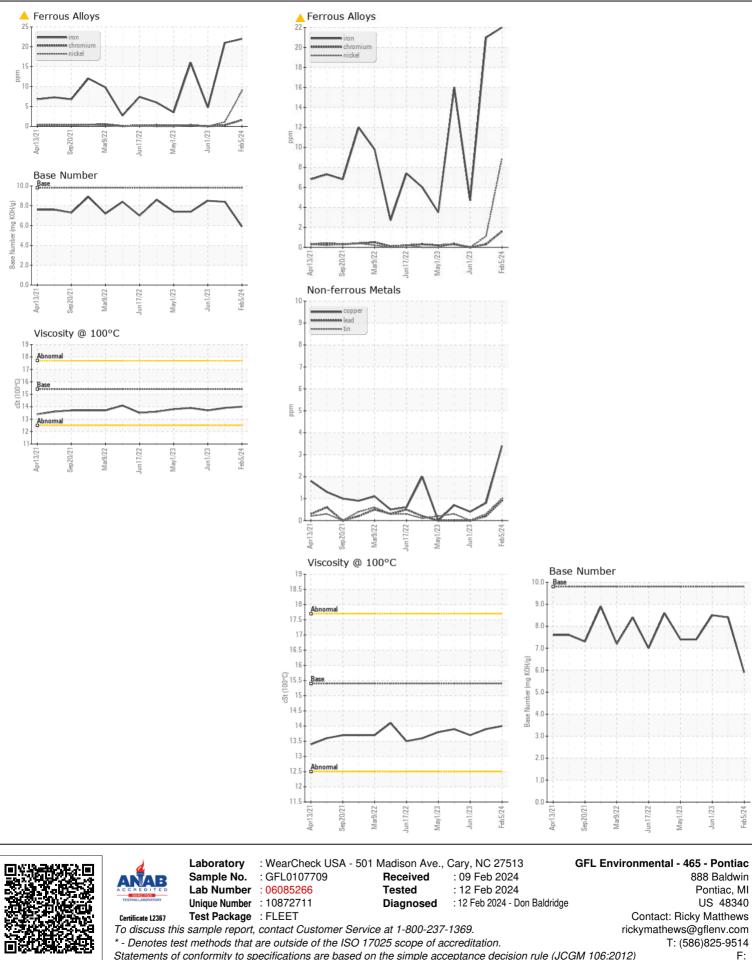
Visc @ 100°C cSt

ASTM D445 15.4

13.9

14.0

13.7



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)