



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
F25-3A (S/N 970-29)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0001364	---	---
Sample Date		Client Info		08 Feb 2024	---	---
Machine Age	days	Client Info		0	---	---
Oil Age	days	Client Info		14	---	---
Filter Age	days	Client Info		14	---	---
Oil Changed		Client Info		Not Chngd	---	---
Filter Changed		Client Info		Not Chngd	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	<1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

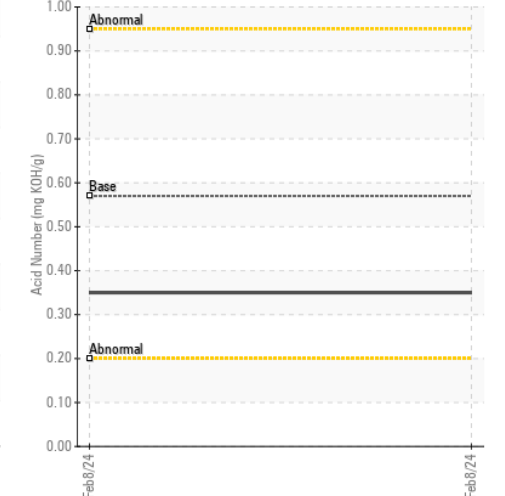
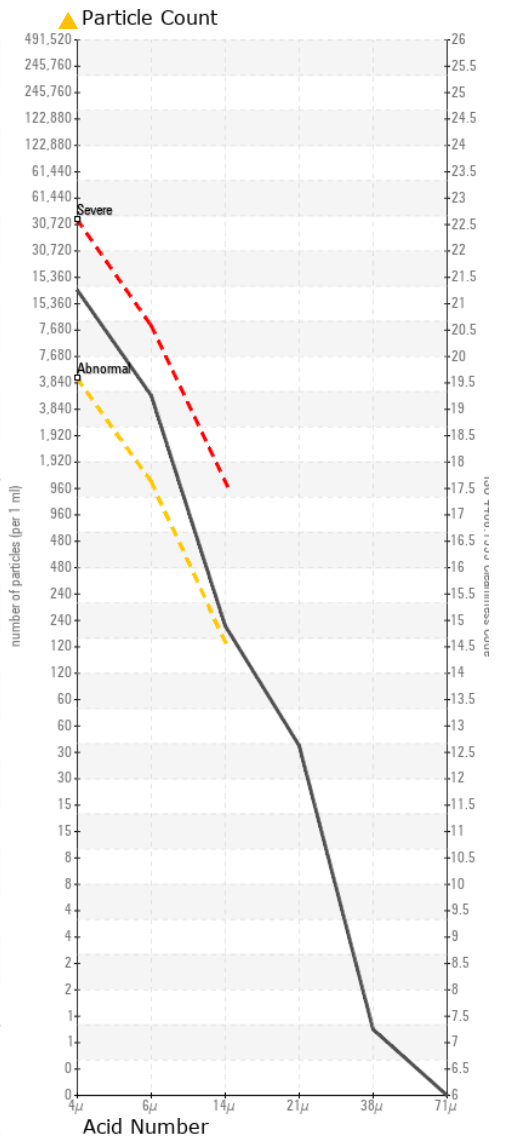
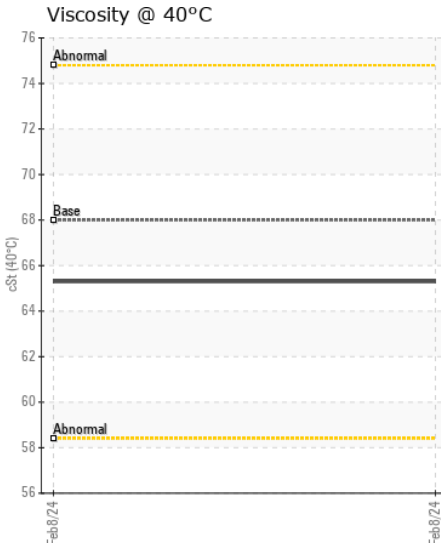
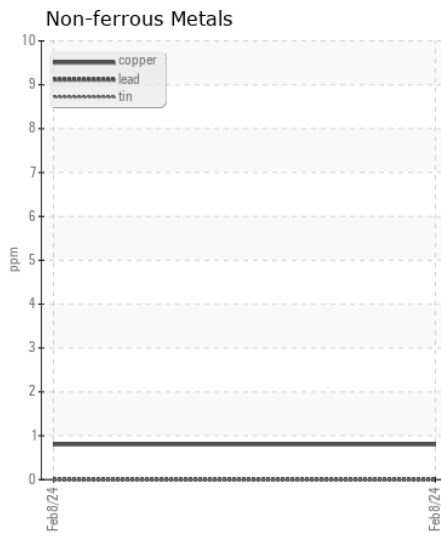
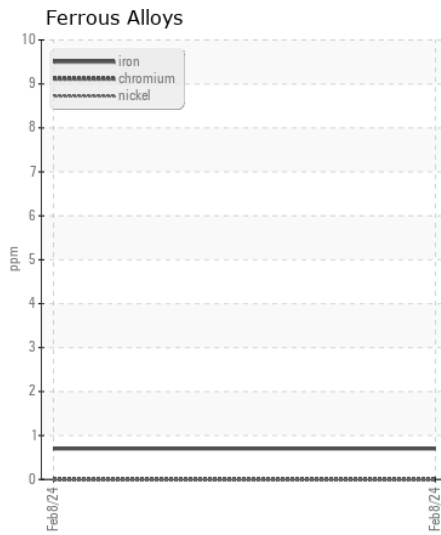
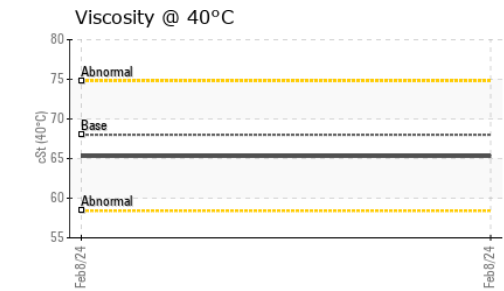
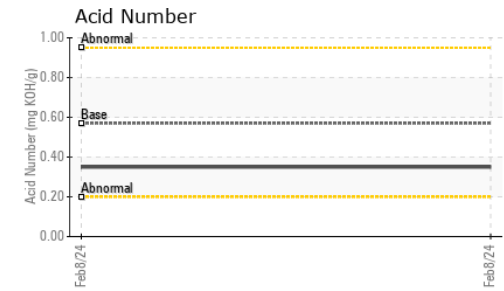
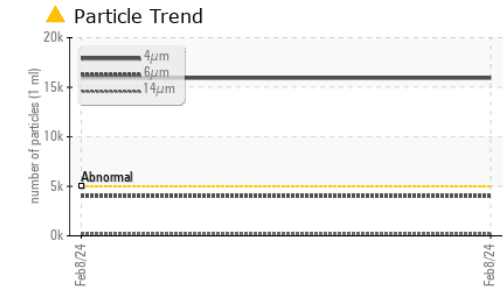
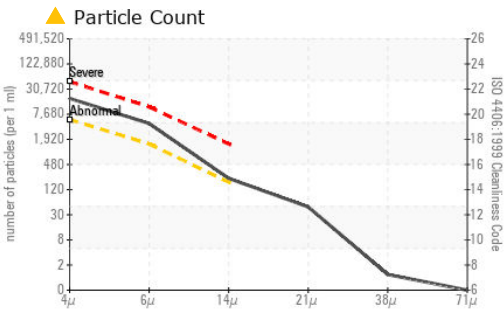
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 15932	---	---
Particles >6µm		ASTM D7647	>1300	▲ 4011	---	---
Particles >14µm		ASTM D7647	>160	▲ 197	---	---
Particles >21µm		ASTM D7647	>40	41	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/19/15	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<1	---	---
Boron	ppm	ASTM D5185m	5	<1	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	3	---	---
Calcium	ppm	ASTM D5185m	200	53	---	---
Phosphorus	ppm	ASTM D5185m	300	304	---	---
Zinc	ppm	ASTM D5185m	370	414	---	---
Sulfur	ppm	ASTM D5185m	2500	793	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.35	---	---
Visc @ 40°C	cSt	ASTM D445	68	65.3	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0001364 **Received** : 09 Feb 2024
Lab Number : 06085373 **Tested** : 12 Feb 2024
Unique Number : 10872818 **Diagnosed** : 12 Feb 2024 - Wes Davis
Test Package : MOB 2

OLDCASTLE
 1231 WILLIS RD
 RICHMOND, VA
 US 23237
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: