

Machine Id

## WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION ABNORMAL

## 138M Component Diesel Engine Fluid

## PETRO CANADA DURON SHP 15W40 (--- GAL)

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

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All component wear rates are normal.

RECOMMENDATION

CONTAMINATION	

There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

		0		
<b>FLU</b>	עונ	CUI	<b>NDI</b>	ΓΙΟΝ

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0110063	GFL0069814	
Sample Date		Client Info		07 Feb 2024	15 Jun 2023	
Machine Age	hrs	Client Info		20463	18910	
Oil Age	hrs	Client Info		1553	600	
Filter Age	hrs	Client Info		0	600	
Oil Changed		Client Info		Not Changd	Changed	
Filter Changed		Client Info		Not Changd	Changed	
Sample Status				ABNORMAL	SEVERE	
			400	40	40	
Iron	ppm	ASTM D5185m	>120	10	13	
Chromium	ppm	ASTM D5185m	>20	<1	0	
Nickel	ppm	ASTM D5185m	>5	0	<1	
Titanium	ppm	ASTM D5185m	>2	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>20	2	2	
Lead	ppm	ASTM D5185m	>40	0	<1	
Copper	ppm	ASTM D5185m	>330	<1	<1	
Tin	ppm	ASTM D5185m	>15	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>25	4	3	
Potassium	ppm	ASTM D5185m	>20	0	<1	
Fuel	%	ASTM D3524	>3.0	<b>4</b> .4	5.1	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
Soot %	%	*ASTM D7844	>4	0.4	0.4	
Nitration	Abs/cm	*ASTM D7624	>20	9.3	9.3	
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.1	20.3	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		3	2	
Boron	ppm	ASTM D5185m	0	1	4	
Barium		ASTM D5185m	0	0	0	
Molybdenum	ppm ppm	ASTM D5185m	60	55	55	
Manganese		ASTM D5185m	0	55 <1	<1	
Magnesium	ppm	ASTM D5185m	1010	885	899	
Calcium	ppm	ASTM D5185m	1070	990	1017	
	ppm				1017	
Phosphorus	ppm	ASTM D5185m	1150	999 1175		
Zinc	ppm	ASTM D5185m	1270	1175	1224	
Sulfur	ppm	ASTM D5185m	2060	2642	2740	
Oxidation	Abs/.1mm	*ASTM D7414	>25	17.6	16.8	
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	5.7	6.3	
Visc @ 100°C	cSt	ASTM D445	15.4	Let 12.4	12.3	

