



OIL ANALYSIS REPORT

| | |
|-----------------|-----------|
| WEAR | NORMAL |
| CONTAMINATION | ATTENTION |
| FLUID CONDITION | NORMAL |

Area
STEAM AND POWER
 Machine Id
270.0220 C BOTTOM ASH CRUSHER
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|-------------|----------|----------|
| Sample Number | | Client Info | | PE0003954 | --- | --- |
| Sample Date | | Client Info | | 24 Jan 2024 | --- | --- |
| Machine Age | hrs | Client Info | | 0 | --- | --- |
| Oil Age | hrs | Client Info | | 0 | --- | --- |
| Filter Age | hrs | Client Info | | 0 | --- | --- |
| Oil Changed | | Client Info | | Not Changd | --- | --- |
| Filter Changed | | Client Info | | N/A | --- | --- |
| Sample Status | | | | ATTENTION | --- | --- |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|------|-----|-----|
| PQ | | ASTM D8184 | | 12 | --- | --- |
| Iron | ppm | ASTM D5185m | >20 | <1 | --- | --- |
| Chromium | ppm | ASTM D5185m | >20 | <1 | --- | --- |
| Nickel | ppm | ASTM D5185m | >20 | <1 | --- | --- |
| Titanium | ppm | ASTM D5185m | | <1 | --- | --- |
| Silver | ppm | ASTM D5185m | | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | --- | --- |
| Lead | ppm | ASTM D5185m | >20 | 1 | --- | --- |
| Copper | ppm | ASTM D5185m | >20 | 1 | --- | --- |
| Tin | ppm | ASTM D5185m | >20 | <1 | --- | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | --- | --- |
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |

CONTAMINATION

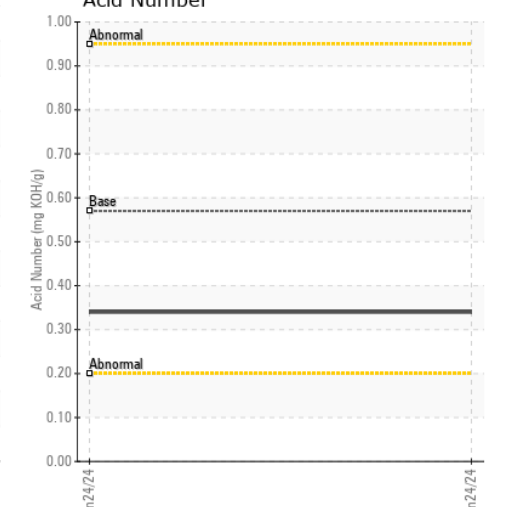
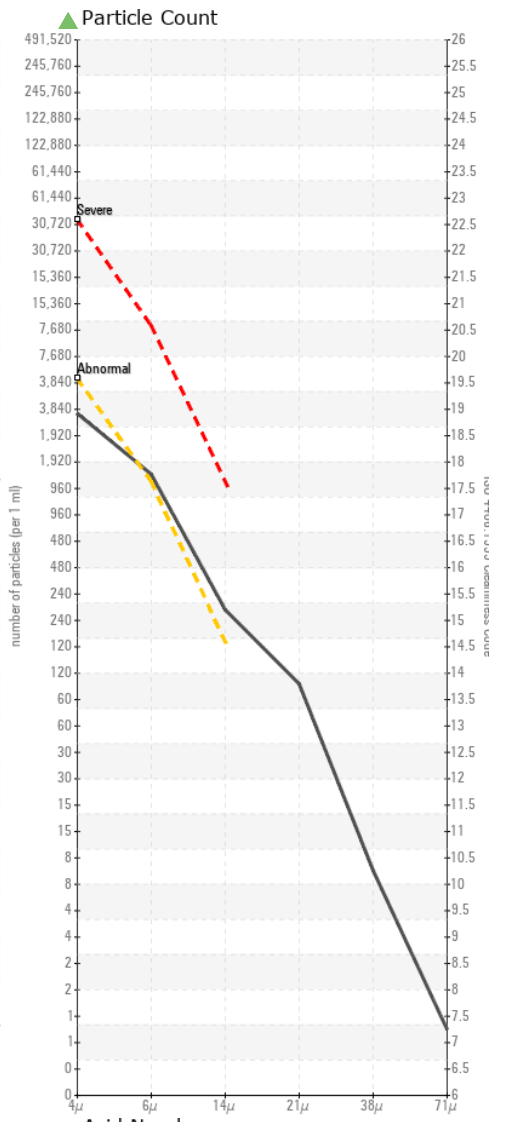
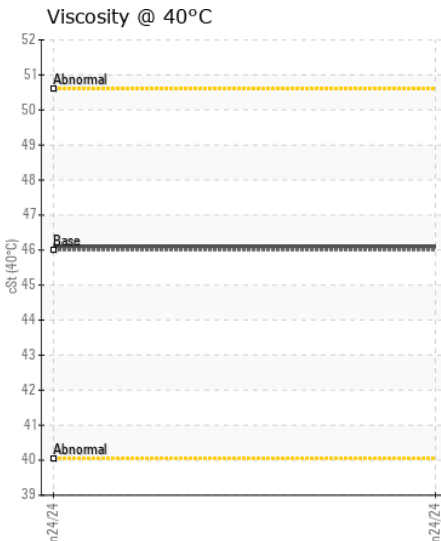
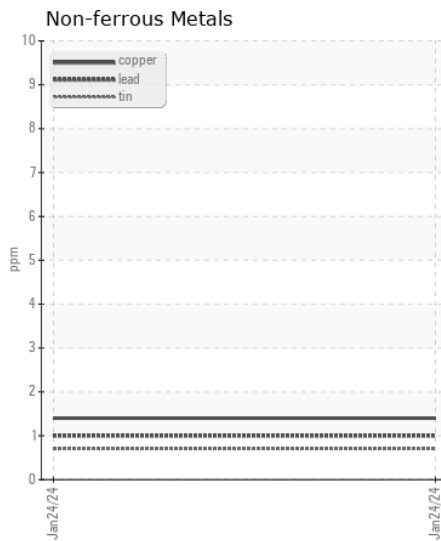
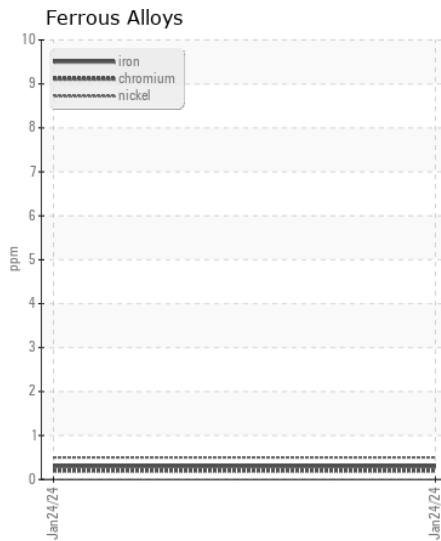
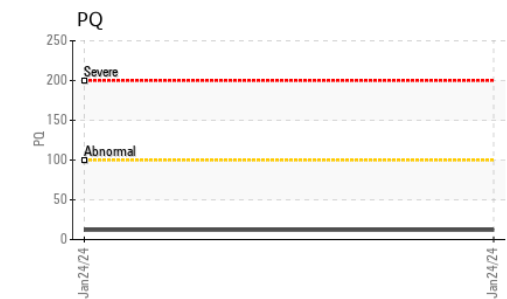
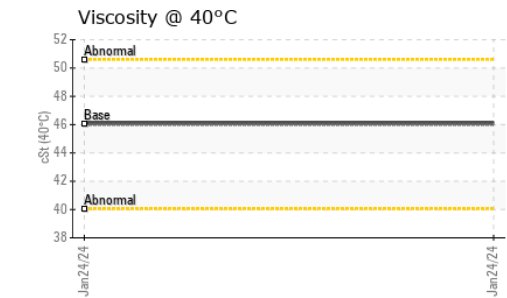
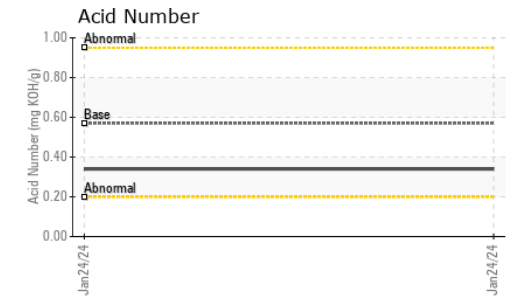
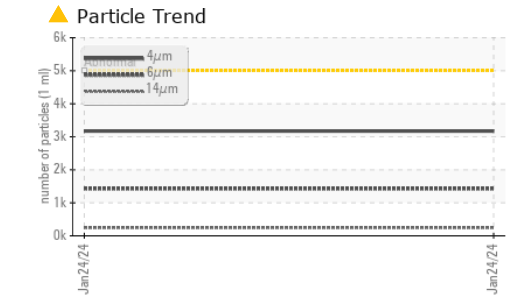
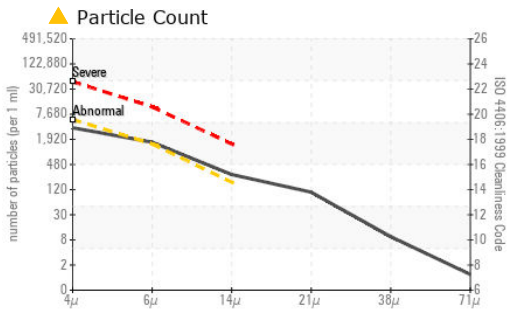
There is a moderate amount of particulates present in the oil.

| | | | | | | |
|------------------|--------|--------------|-----------|------------|-----|-----|
| Silicon | ppm | ASTM D5185m | >15 | <1 | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | <1 | --- | --- |
| Water | | WC Method | >0.05 | NEG | --- | --- |
| Particles >4µm | | ASTM D7647 | >5000 | 3171 | --- | --- |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ 1431 | --- | --- |
| Particles >14µm | | ASTM D7647 | >160 | ▲ 243 | --- | --- |
| Particles >21µm | | ASTM D7647 | >40 | ▲ 92 | --- | --- |
| Particles >38µm | | ASTM D7647 | >10 | 8 | --- | --- |
| Particles >71µm | | ASTM D7647 | >3 | 1 | --- | --- |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ 19/18/15 | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | NONE | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | --- | --- |

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | | | | | |
|------------------|----------|-------------|------|------|-----|-----|
| Sodium | ppm | ASTM D5185m | | 0 | --- | --- |
| Boron | ppm | ASTM D5185m | 5 | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | 5 | 13 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | 5 | <1 | --- | --- |
| Manganese | ppm | ASTM D5185m | | <1 | --- | --- |
| Magnesium | ppm | ASTM D5185m | 25 | 16 | --- | --- |
| Calcium | ppm | ASTM D5185m | 200 | 54 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | 300 | 422 | --- | --- |
| Zinc | ppm | ASTM D5185m | 370 | 432 | --- | --- |
| Sulfur | ppm | ASTM D5185m | 2500 | 1297 | --- | --- |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.34 | --- | --- |
| Visc @ 40°C | cSt | ASTM D445 | 46 | 46.1 | --- | --- |



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0003954
Lab Number : 06085962
Unique Number : 10873407
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)