



Machine Id 310571 VOLVO EC480E 310571

Left Final Drive

CHEVRON DELO GEAR ESI OIL 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

FLUID CONDITION

Confirm oil type. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	C	urrent	History1	Hi	istory2
Sample Number		Client Info		DJ	J0018902	DJJ0010137	37 DJJ0001806	
Sample Date		Client Info		11	Feb 2024	21 Apr 2021	21 31 Jan 2020	
Machine Age	hrs	Client Info		0		4876	3830	
Oil Age	hrs	Client Info		0		1000	1000	
Filter Age	hrs	Client Info		0		0	0	
Oil Changed		Client Info		No	ot Changd	Not Changd	Changed	
Filter Changed		Client Info		N/	Ά	N/A	N	/A
Sample Status				SI	EVERE	NORMAL	JORMAL ABNORMAL	
			E00			1000		0.07
Iron	ppm	ASTM D5185m	>500		3869	1260		027
Chromium	ррп		>10		38	14		9
	ppm	ASTM D5185m	>10		5	<		1
Titanium	ppm	ASTM D5185m	-		17	6		3
Silver	ppm	ASTM D5185m	>2		0	<1		0
Aluminum	ppm	ASTM D5185m	>100		121	46		23
Lead	ppm	ASTM D5185m	>50		5	2		<1
Copper	ppm	ASTM D5185m	>50		6	2		1
Tin	ppm	ASTM D5185m	>10		0	<1		0
Vanadium	ppm	ASTM D5185m			0	<1		<1
White Metal	scalar	*Visual	NONE		NONE	MODER		NONE
Yellow Metal	scalar	*Visual	NONE		NONE	NONE		NONE
Silicon	maa	ASTM D5185m	>100		837	265	<u> </u>	116
Potassium	maa	ASTM D5185m	>20		20	7		22
Water	1-1-	WC Method	>0.25		NEG	NEG		NEG
Silt	scalar	*Visual	NONE		NONE	NONE		LIGHT
Debris	scalar	*Visual	NONE		NONE	NONE		NONE
Sand/Dirt	scalar	*Visual	NONE		NONE	NONE		NONE
Appearance	scalar	*Visual	NORML		NORML	NORML		NORML
Odor	scalar	*Visual	NORML		NORML	NORML		NORML
Emulsified Water	scalar	*Visual	>0.25		NEG	NEG		NEG
Sodium	nnm	ASTM D5185m			10	4		2
Boron	nnm	ASTM D5185m	15		129	142		62
Barium	nnm	ASTM D5185m	0		13	0		1
Molybdenum	nom	ASTM D5185m	0		9	7		1
Manganese	nnm	ASTM D5185m	0		32	12		6
Magnesium	nnm	ASTM D5185m	0		55	31		15
Calcium	nnm	ASTM D5185m	5		624	224		113
Phosphorus	nnm	ASTM D5185m	600		819	926		832
Zinc	nnm	ASTM D5185m	0		96	90		59
Sulfur	nnm	ASTM D5195m	22000		26726	13/20		1/850
Sullui	ppm	MOTIVI DOTODII	22000		20/30	13469		14039

Visc @ 40°C

cSt

ASTM D445 140

Contact/Location: Dale Shaw - TEXHOUWC

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (713)921-5545

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