



RECOMMENDATION

VOLVO ECR235E 315257

Component Swing Drive

VOLVO PREMIUM GEAR OIL 85W-140 GL-5 (--- GAL)

RECOMMENDATION	Test	UOM	Method
Resample at the next service interval to monitor.	Sample Number		Client I
	Sample Date		Client li
	Machine Age	hrs	Client I
	Oil Age	hrs	Client I
	Filter Age	hrs	Client I
	Oil Changed		Client I
	Filter Changed		Client I
	Sample Status		
WEAR	Iron	ppm	ASTM D51
	Chromium	ppm	ASTM D51
All component wear rates are normal.	Nickel	ppm	ASTM D51
	Titanium	ppm	ASTM D51
	Silver	ppm	ASTM D51
	Aluminum	ppm	ASTM D51
	Lead	ppm	ASTM D51
	Copper	ppm	ASTM D51
	Tin	ppm	ASTM D51
	Vanadium	ppm	ASTM D51
	White Metal	scalar	*Visual
	Yellow Metal	scalar	*Visual
CONTAMINATION	Ciliaan		
	Silicon Potassium	ppm	ASTM D51 ASTM D51
There is no indication of any contamination in the fluid.	Water	ppm	WC Met
	Silt	scalar	*Visual
	Debris	scalar	*Visual
	Sand/Dirt	scalar	*Visual
	Appearance	scalar	*Visual
	Odor	scalar	*Visual
	Emulsified Water	scalar	*Visual
FLUID CONDITION	Sodium	ppm	ASTM D51
The condition of the fluid is acceptable for the time in service.	Boron	ppm	ASTM D51
	Barium	ppm	ASTM D51
	Molybdenum	ppm	ASTM D51
	Manganese	ppm	ASTM D51
	Magnesium	ppm	ASTM D51
	Calcium	ppm	ASTM D51

Visc @ 40°C

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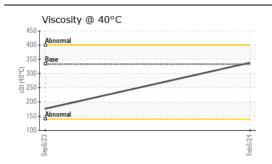
ASTM D445 333

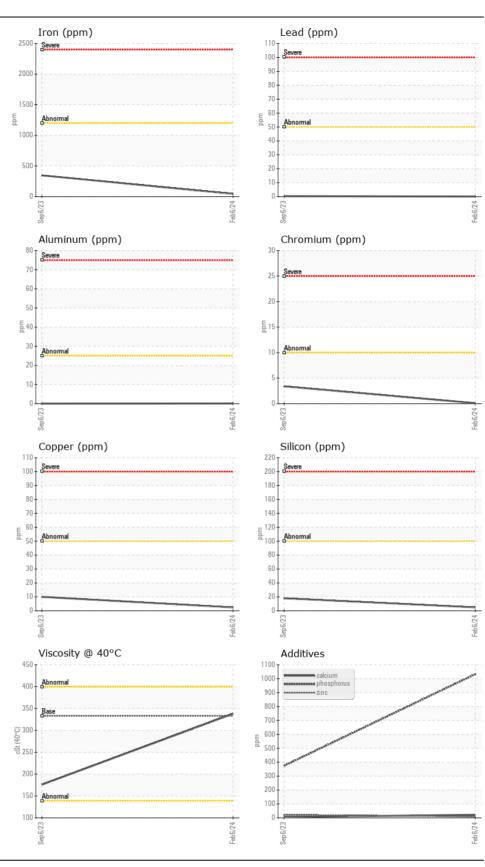
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP439140	VCP421852	
Sample Date		Client Info		06 Feb 2024	06 Sep 2023	
Machine Age	hrs	Client Info		2716	2117	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
Iron	ppm	ASTM D5185m	>1200	43	346	
Chromium	ppm	ASTM D5185m	>10	<1	3	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	0	
Lead	ppm	ASTM D5185m	>50	0	<1	
Copper	ppm	ASTM D5185m	>50	2	10	
Tin	ppm	ASTM D5185m	>10	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>100	5	18	
Potassium	ppm	ASTM D5185m	>20	0	3	
Water		WC Method	>0.25	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.25	NEG	0.2%	
Sodium	ppm	ASTM D5185m		0	1	
Boron	ppm	ASTM D5185m	111	201	9	
Barium	ppm	ASTM D5185m	0.0	0	0	
Molybdenum	ppm	ASTM D5185m	0.9	0	<1	
Manganese	ppm	ASTM D5185m	0.0	<1	5	
Magnesium	ppm	ASTM D5185m	39	0	2	
Calcium	ppm	ASTM D5185m	93	22	7	
Phosphorus	ppm	ASTM D5185m	920	1032	374	
Zinc	ppm	ASTM D5185m	104	9	23	
Sulfur	ppm	ASTM D5185m	20179	27425	19425	

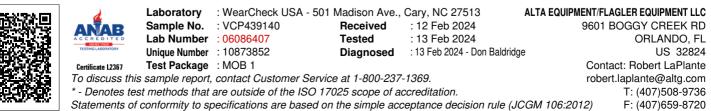
Contact/Location: Robert LaPlante - VOLVO0096

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