



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
Quality Metals
 Machine Id
LinkBelt 330LX K6J5-9797
 Component
Left Final Drive
 Fluid
CITGO PREMIUM GEAR 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LW0008307	---	---
Sample Date		Client Info		07 Feb 2024	---	---
Machine Age	hrs	Client Info		11477	---	---
Oil Age	hrs	Client Info		11477	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>500	▲ 600	---	---
Chromium	ppm	ASTM D5185m	>10	10	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		3	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	▲ 24	---	---
Lead	ppm	ASTM D5185m	>25	<1	---	---
Copper	ppm	ASTM D5185m	>50	<1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

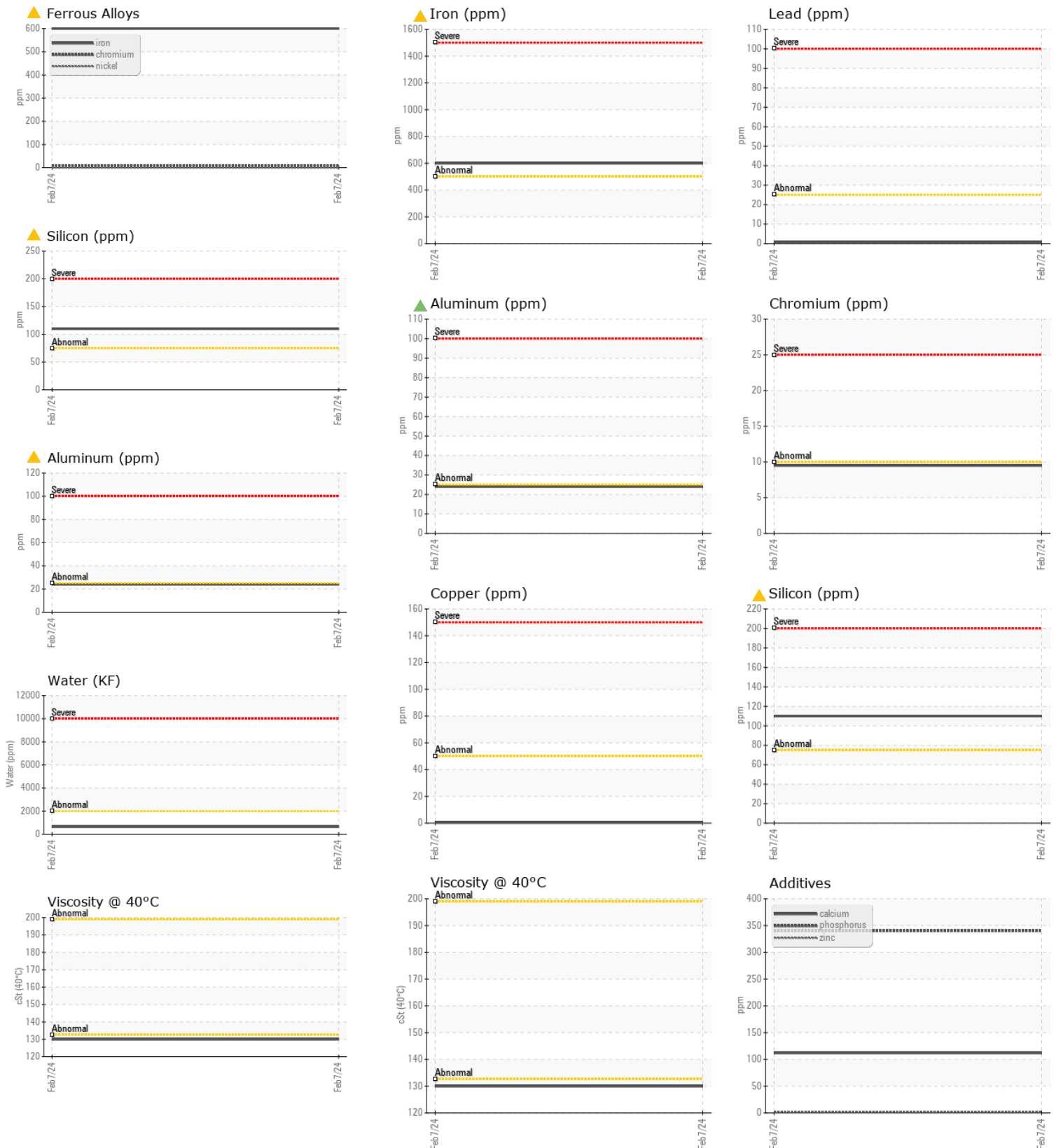
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>75	▲ 110	---	---
Potassium	ppm	ASTM D5185m	>20	8	---	---
Water	%	ASTM D6304	>0.2	0.065	---	---
ppm Water	ppm	ASTM D6304	>2000	650	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	0.2%	---	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		26	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		7	---	---
Magnesium	ppm	ASTM D5185m		37	---	---
Calcium	ppm	ASTM D5185m		112	---	---
Phosphorus	ppm	ASTM D5185m		340	---	---
Zinc	ppm	ASTM D5185m		2	---	---
Sulfur	ppm	ASTM D5185m		12453	---	---
Visc @ 40°C	cSt	ASTM D445		130	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LW0008307
Lab Number : 06086431
Unique Number : 10873876
Test Package : MOB 1 (Additional Tests: KF)

Received : 12 Feb 2024
Tested : 13 Feb 2024
Diagnosed : 13 Feb 2024 - Don Baldrige

CHICAGO MACHINERY INC
 3142 EAST LINCOLN
 LYNWOOD, IL
 US 60411-7728
 Contact: Mike Korblik
 mike@chicagomachineryinc.com
 T: (708)758-2060
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)