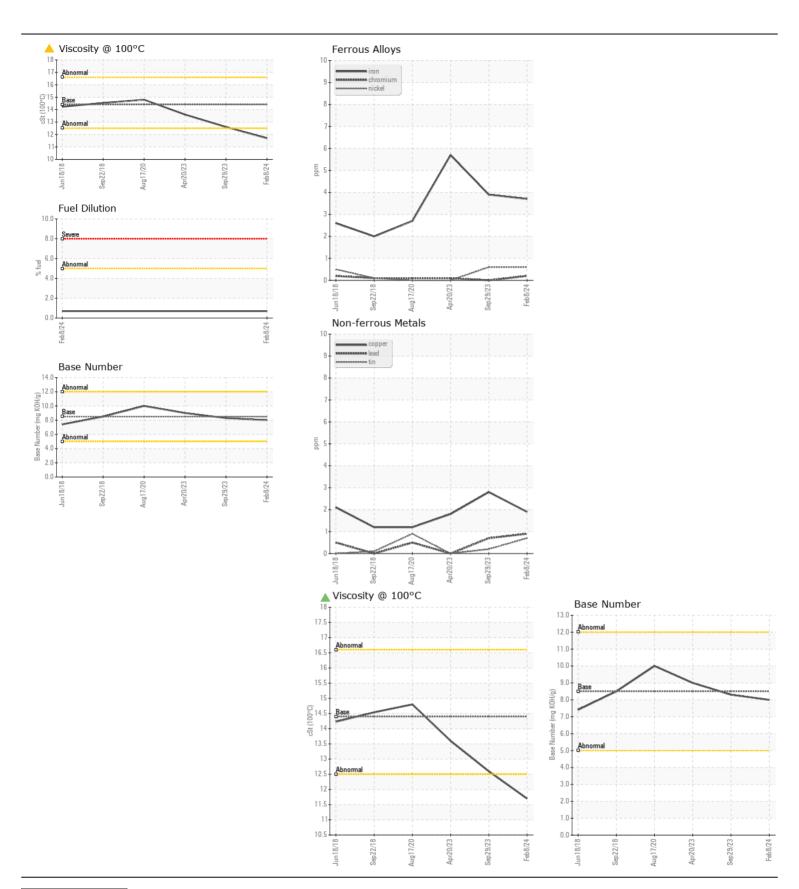
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL NORMAL ATTENTION

LIEBHERR LTR1100 HC1110 (S/N 97351)

Component Diesel Engine

DIESEL ENGINE OIL SAE 5W40 (8 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0873436	WC0823667	WC0784931
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		08 Feb 2024	29 Sep 2023	20 Apr 2023
	Machine Age	hrs	Client Info		11988	11568	11025
	Oil Age	hrs	Client Info		0	543	437
	Filter Age	hrs	Client Info		0	543	437
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ATTENTION	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	4	4	6
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>5	<1	0	<1
	Nickel	ppm	ASTM D5185m	>5	<1	<1	0
	Titanium	ppm	ASTM D5185m		<1	0	0
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>15	2	<1	1
	Lead	ppm	ASTM D5185m	>30	<1	<1	0
	Copper	ppm	ASTM D5185m	>125	2	3	2
	Tin	ppm	ASTM D5185m	>5	<1	<1	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>60	8	5	8
	Potassium	ppm	ASTM D5185m	>20	2	2	2
Fuel content negligible. There is no indication of any contamination in the oil.	Fuel	%	ASTM D3524	>5	0.7	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.1	0.1	0.1
	Nitration	Abs/cm	*ASTM D7624	>20	7.1	8.5	8.4
	Sulfation	Abs/.1mm	*ASTM D7415	>30	19.2	21.0	20.6
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>44	0	0	1
	Boron	ppm	ASTM D5185m	250	107	57	134
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.	Barium	ppm	ASTM D5185m	10	14	0	0
	Molybdenum	ppm	ASTM D5185m	100	45	6	56
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m	450	351	612	595
	Calcium	ppm	ASTM D5185m	3000	1760	1330	1558
	Phosphorus	ppm	ASTM D5185m	1150	981	749	963
	Zinc	ppm	ASTM D5185m	1350	1143	928	1203
	Sulfur	ppm	ASTM D5185m	4250	3742	2760	3790
	Oxidation	Abs/.1mm	*ASTM D7414	>25	15.7	19.3	16.9
	Base Number (BN)	mg KOH/g	ASTM D2896	8.5	8.0	8.3	9.0
	Visc @ 100°C	cSt	ASTM D445	14.4	11.7	12.6	13.6







Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06086547

: WC0873436

Received **Tested** Diagnosed

Unique Number : 10873992 : 14 Feb 2024 - Don Baldridge Test Package: CONST (Additional Tests: FuelDilution, PercentFuel, TBN)

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

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: 12 Feb 2024

: 14 Feb 2024