

WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL



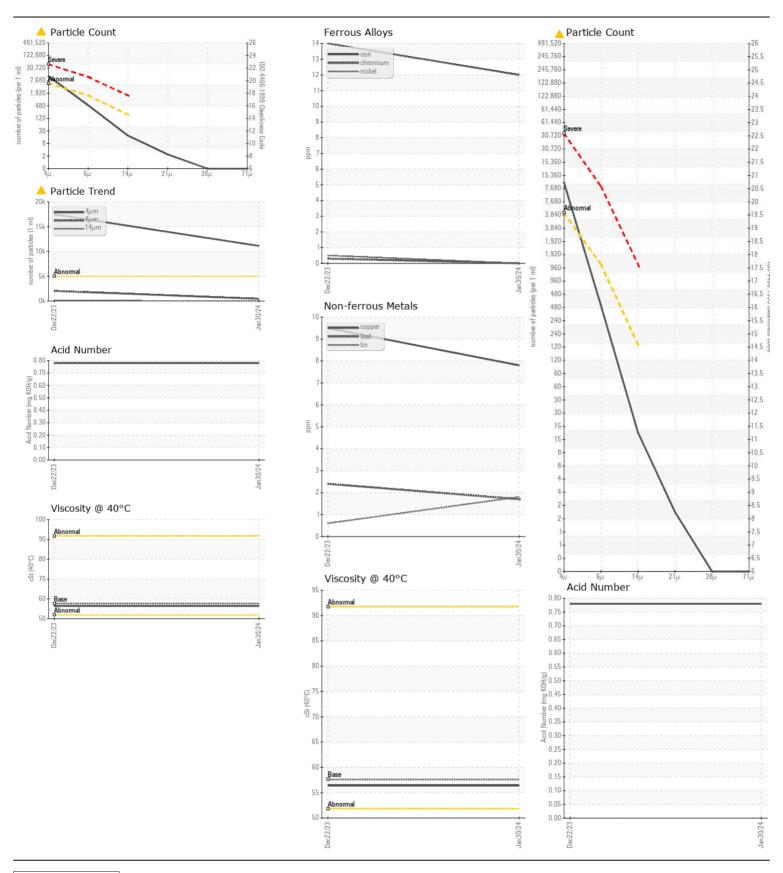
CATERPILLAR 246C 246C-9 (S/N JAY06719)

Component

Hydraulic System

Fluid

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History ²
We recommend you service the filters on this component. We recommend an early resample to monitor this condition.	Sample Number		Client Info		TLY0002242	TLY0001822	
	Sample Date		Client Info		30 Jan 2024	22 Dec 2023	
	Machine Age	hrs	Client Info		2350	2335	
	Oil Age	hrs	Client Info		2335	1889	
	Filter Age	hrs	Client Info		2335	1889	
	Oil Changed		Client Info		Not Changd	N/A	
	Filter Changed		Client Info		Not Changd	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
VEAR	Iron	ppm	ASTM D5185m	>20	12	14	
	Chromium	ppm	ASTM D5185m		0	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	<1	
	Titanium	ppm	ASTM D5185m		<1	<1	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>10	2	2	
	Lead	ppm	ASTM D5185m		2	2	
	Copper	ppm	ASTM D5185m		8	10	
	Tin	ppm	ASTM D5185m		2	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
ONTAMINATION	Silicon	ppm	ASTM D5185m	√2 0	7	14	
ONTAMINATION	Potassium	ppm	ASTM D5185m		, <1	3	
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water	ррпп	WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		▲ 11115	▲ 17485	
	Particles >6µm		ASTM D7647		442	▲ 2043	
	Particles >14µm		ASTM D7647		16	91	
	Particles >21µm		ASTM D7647		2	20	
	Particles >38µm		ASTM D7647		0	2	
	Particles >71µm		ASTM D7647		0	1	
	Oil Cleanliness		ISO 4406 (c)		<u>^</u> 21/16/11	<u>^</u> 21/18/14	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
LUD CONDITION	C = 41:=		ACTM DE105		0	^	
LUID CONDITION	Sodium	ppm	ASTM D5185m		2	0	
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Boron	ppm	ASTM D5185m		21	18	
	Barium	ppm	ASTM D5185m		0	10	
	Molybdenum	ppm	ASTM D5185m		5	6	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		39	48	
	Calcium	ppm	ASTM D5185m		1818	1865	
	Phosphorus	ppm	ASTM D5185m		741	786	
	Zinc	ppm	ASTM D5185m		904	1002	
	Sulfur	ppm	ASTM D5185m		3853	4294	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.78	0.78	





Certificate L2367

Laboratory Sample No.

: TLY0002242 Lab Number : 06086647 Unique Number: 10874092 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 12 Feb 2024 **Tested** : 13 Feb 2024

: 13 Feb 2024 - Wes Davis Diagnosed

112 WESTMINISTER RD REISTERSTOWN, MD US 21136

GAINES & COMPANY

Contact: BRANDY BADING bbading@gainesandco.com T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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