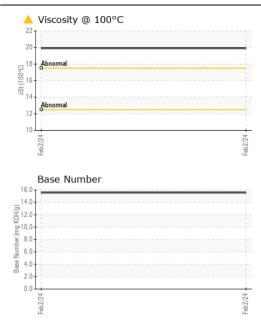
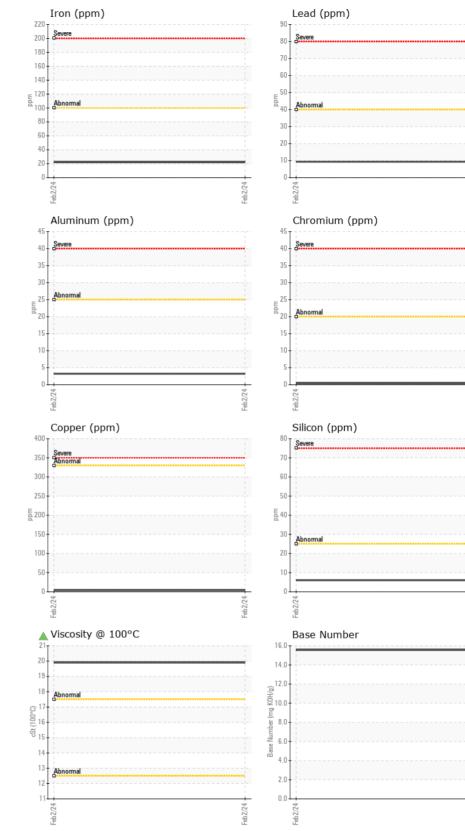
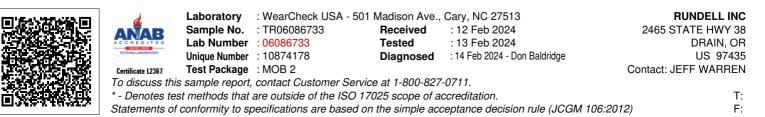


CATERPILLAR 345C 345 (S/N VTDG00281) Component Diesel Engine Fluid TRC MOLY XL PRO-SPEC IV XP 15W40 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|------------------|----------|-------------------------|-----------|-------------|----------|----------|
| The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Number | | Client Info | | TR06086733 | | |
| | Sample Date | | Client Info | | 02 Feb 2024 | | |
| | Machine Age | hrs | Client Info | | 16470 | | |
| | Oil Age | hrs | Client Info | | 600 | | |
| | Filter Age | hrs | Client Info | | 600 | | |
| | Oil Changed | | Client Info | | Not Changd | | |
| | Filter Changed | | Client Info | | Changed | | |
| | Sample Status | | | | ATTENTION | | |
| | | | | | | | |
| WEAR All component wear rates are normal. | Iron | ppm | ASTM D5185m | >100 | 22 | | |
| | Chromium | ppm | ASTM D5185m | >20 | <1 | | |
| | Nickel | ppm | ASTM D5185m | >2 | 0 | | |
| | Titanium | ppm | ASTM D5185m | >2 | 7 | | |
| | Silver | ppm | ASTM D5185m | >2 | 0 | | |
| | Aluminum | ppm | ASTM D5185m | >25 | 3 | | |
| | Lead | ppm | ASTM D5185m | >40 | 9 | | |
| | Copper | ppm | ASTM D5185m | >330 | 4 | | |
| | Tin | ppm | ASTM D5185m | >15 | 3 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >25 | 6 | | |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | >20 | 1 | | |
| | Fuel | | WC Method | >5 | <1.0 | | |
| | Water | | WC Method | >0.2 | NEG | | |
| | Glycol | | WC Method | | NEG | | |
| | Soot % | % | *ASTM D7844 | >3 | 0.4 | | |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 17.0 | | |
| | Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 31.2 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| | | | | | | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 2 | | |
| The oil viscosity is higher than normal. The BN result indicates that | Boron | ppm | ASTM D5185m | | 15 | | |
| there is suitable alkalinity remaining in the oil. | Barium | ppm | ASTM D5185m | | 0 | | |
| | Molybdenum | ppm | ASTM D5185m | | 166 | | |
| | Manganese | ppm | ASTM D5185m | | <1 | | |
| | Magnesium | ppm | ASTM D5185m | | 78 | | |
| | Calcium | ppm | ASTM D5185m | | 5798 | | |
| | Phosphorus | ppm | ASTM D5185m | | 1118 | | |
| | Zinc | ppm | ASTM D5185m | | 1461 | | |
| | Sulfur | ppm | ASTM D5185m | | 5190 | | |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 27.5 | | |
| | | | | | | | |
| | | mg KOH/g | ASTM D2896 ASTM D445 | | 15.56 | | |







Contact/Location: JEFF WARREN - RUNDRA

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