



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**LIEBHERR LTR1100 HC 1110 (S/N 97351)**  
 Component  
**Swing Drive**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

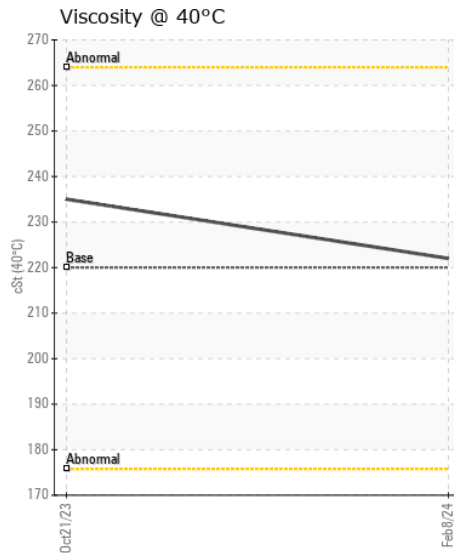
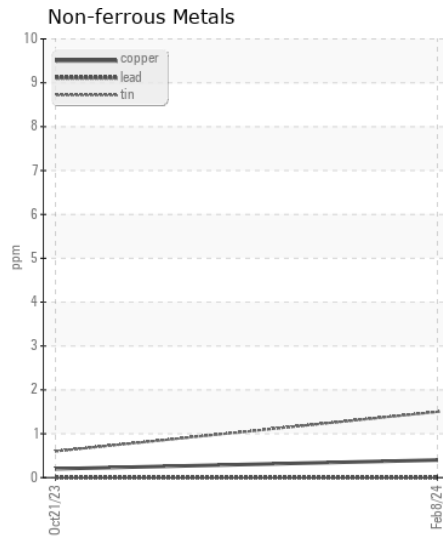
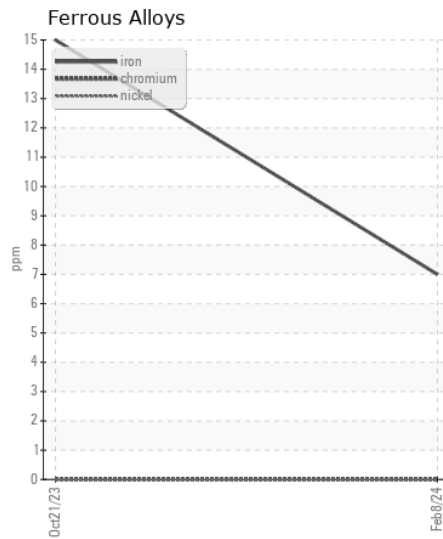
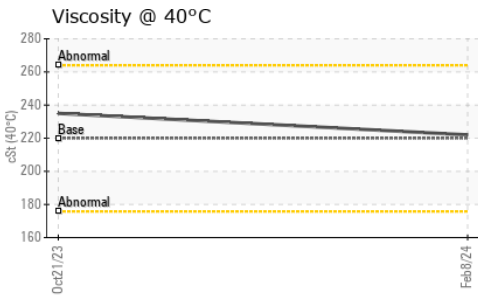
## CONTAMINATION

There is no indication of any contamination in the oil.

## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0873525</b>	WC0833280	---
Sample Date		Client Info		<b>08 Feb 2024</b>	21 Oct 2023	---
Machine Age	hrs	Client Info		<b>11988</b>	11669	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Filter Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed		Client Info		<b>Changed</b>	Changed	---
Filter Changed		Client Info		<b>Changed</b>	Changed	---
Sample Status				<b>NORMAL</b>	NORMAL	---
<hr/>						
Iron	ppm	ASTM D5185m	>400	<b>7</b>	15	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	<1	---
Tin	ppm	ASTM D5185m	>10	<b>2</b>	<1	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
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Silicon	ppm	ASTM D5185m	>50	<b>1</b>	1	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	4	---
Water		WC Method	>0.2	<b>NEG</b>	NEG	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	---
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Sodium	ppm	ASTM D5185m		<b>0</b>	1	---
Boron	ppm	ASTM D5185m	50	<b>6</b>	<1	---
Barium	ppm	ASTM D5185m	15	<b>0</b>	1	---
Molybdenum	ppm	ASTM D5185m	15	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	50	<b>0</b>	<1	---
Calcium	ppm	ASTM D5185m	50	<b>0</b>	2	---
Phosphorus	ppm	ASTM D5185m	350	<b>377</b>	64	---
Zinc	ppm	ASTM D5185m	100	<b>10</b>	4	---
Sulfur	ppm	ASTM D5185m	12500	<b>5214</b>	4358	---
Visc @ 40°C	cSt	ASTM D445	220	<b>222</b>	235	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0873525  
**Lab Number** : 06086773  
**Unique Number** : 10874218  
**Test Package** : CONST

**Received** : 12 Feb 2024  
**Tested** : 13 Feb 2024  
**Diagnosed** : 13 Feb 2024 - Wes Davis

**BUCKNER HEAVY LIFT**  
 4732 NC 54 EAST  
 GRAHAM, NC  
 US 27253-9215

Contact: MICHAEL LAWSON  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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