

Machine Id VOLVO A30F 82299 Component Hydraulic System Fluid VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.



All component wear rates are normal.

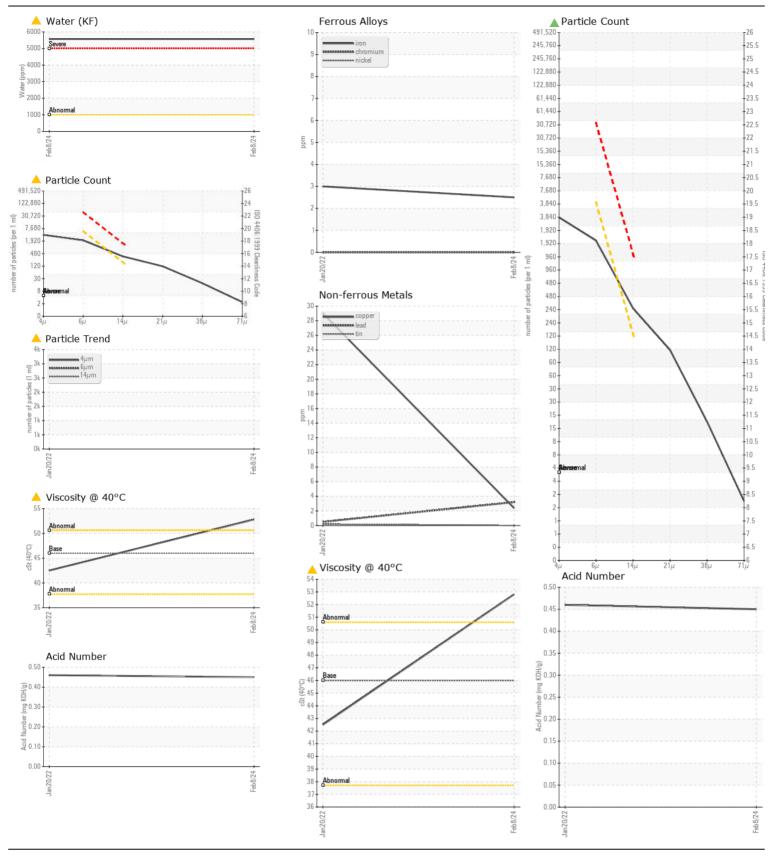
CONTAMINATION

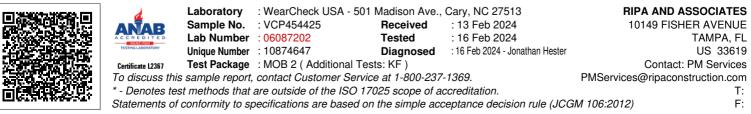
Appearance is milky. There is a moderate amount of particulates present in the oil. There is a moderate concentration of water present in the oil.

FLUID CONDITION

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP454425	VCP333241	
Sample Date		Client Info		08 Feb 2024	20 Jan 2022	
Machine Age	hrs	Client Info		11488	10461	
Oil Age	hrs	Client Info		0	1500	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		Not Changd	Not Changd	
Sample Status				SEVERE	ABNORMAL	
Iron	ppm	ASTM D5185m	>50	2	3	
Chromium	ppm	ASTM D5185m	>20	0	0	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>20	<1	0	
Lead	ppm	ASTM D5185m	>20	3	<1	
Copper	ppm	ASTM D5185m	>150	2	29	
Tin	ppm	ASTM D5185m	>20	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>20	3	3	
Potassium	ppm	ASTM D5185m	>20	0	1	
Water	%	ASTM D6304	>0.1	0.557		
ppm Water	ppm	ASTM D6304	>1000	6 5570		
Particles >4µm		ASTM D7647		3341		
Particles >6µm		ASTM D7647	>5000	1820		
Particles >14µm		ASTM D7647	>160	310		
Particles >21µm		ASTM D7647	>40	104		
Particles >38µm		ASTM D7647	>10	1 6		
Particles >71µm		ASTM D7647	>3	2		
Oil Cleanliness		ISO 4406 (c)	>/19/14	1 9/18/15		
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	▲ MODER	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML		NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG	
Sodium	ppm	ASTM D5185m		2	0	
Boron	ppm	ASTM D5185m	14	0	<1	
Barium	ppm	ASTM D5185m	0.0	<1	0	
Molybdenum	ppm	ASTM D5185m	0.0	0	<1	
Manganese	ppm	ASTM D5185m	0.0	<1	0	
Magnesium	ppm	ASTM D5185m	2.6	4	2	
Calcium	ppm	ASTM D5185m	49	110	78	
Phosphorus	ppm	ASTM D5185m		360	353	
Zinc	ppm	ASTM D5185m	419	446	465	
Sulfur	ppm	ASTM D5185m	3719	1604	776	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.10	0.45	0.46	
Visc @ 40°C	cSt	ASTM D445	46	▲ 52.8	42.5	
	001	10110140	10		12.0	





Contact/Location: PM Services ? - RIPTAM