



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
WEST KARNES VRU 4 (S/N 5258X1182)

Component
Compressor

Fluid
TULCO LUBSOIL 2150 SYNTHETIC 150 (--- GAL)

RECOMMENDATION

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

WEAR

All component wear rates are normal.

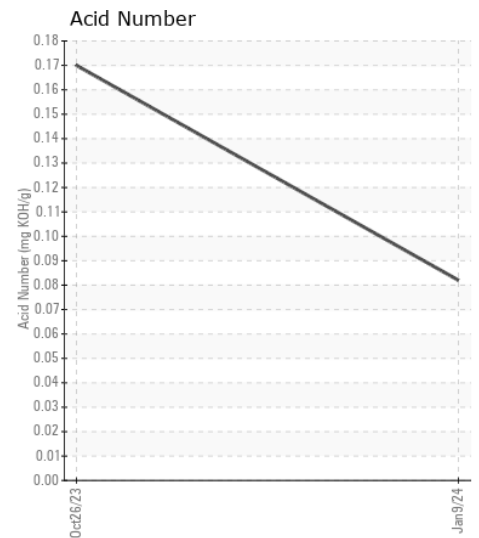
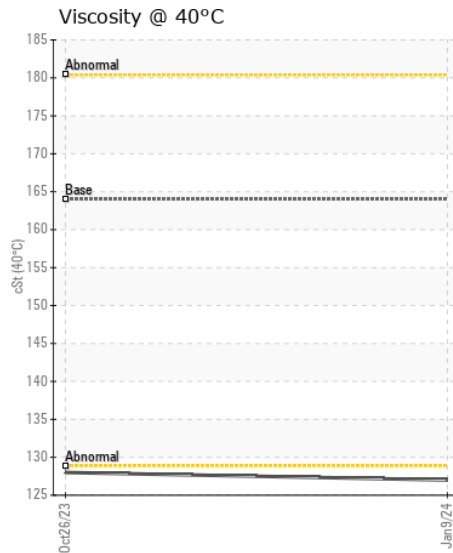
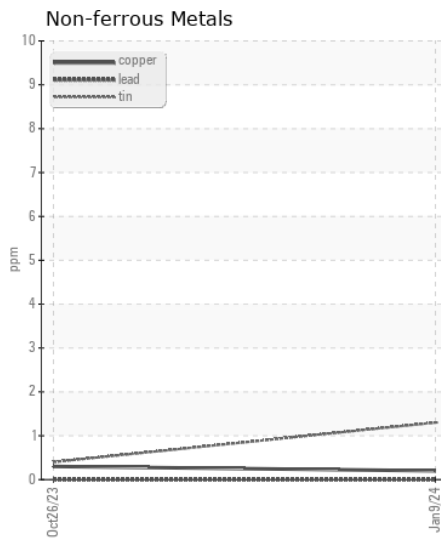
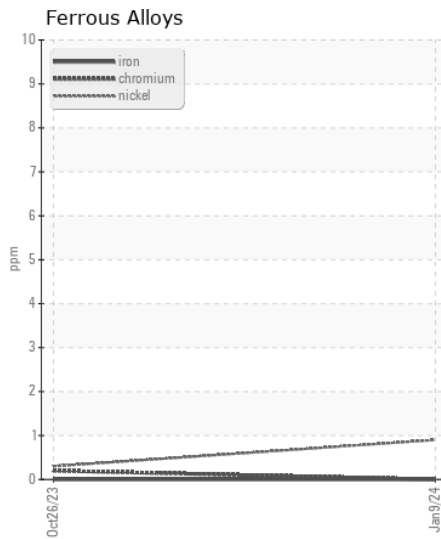
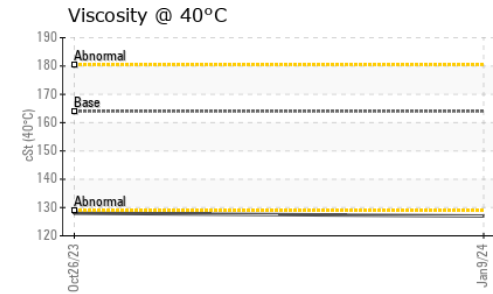
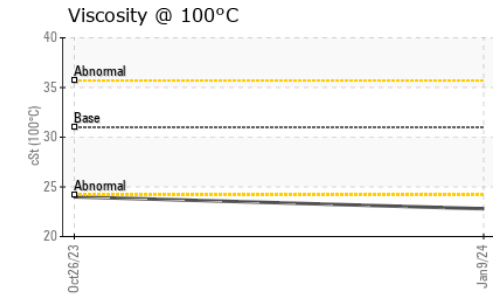
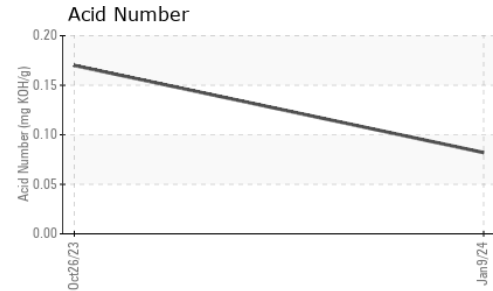
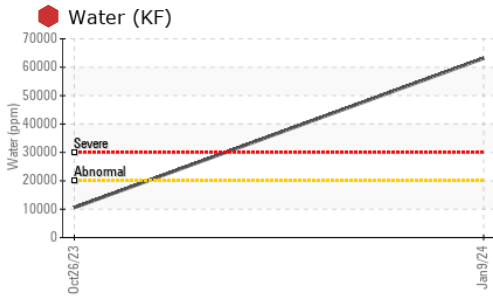
CONTAMINATION

There is a high concentration of water present in the oil. There is a moderate amount of visible silt present in the sample.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TO60001605	TO60001620	---
Sample Date		Client Info		09 Jan 2024	26 Oct 2023	---
Machine Age	hrs	Client Info		35792	0	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		N/A	N/A	---
Filter Changed		Client Info		N/A	N/A	---
Sample Status				SEVERE	NORMAL	---
Iron	ppm	ASTM D5185m	>50	0	0	---
Chromium	ppm	ASTM D5185m	>10	0	<1	---
Nickel	ppm	ASTM D5185m		<1	<1	---
Titanium	ppm	ASTM D5185m		0	<1	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	1	1	---
Lead	ppm	ASTM D5185m	>25	0	0	---
Copper	ppm	ASTM D5185m	>50	<1	<1	---
Tin	ppm	ASTM D5185m	>15	1	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Silicon	ppm	ASTM D5185m	>25	0	0	---
Potassium	ppm	ASTM D5185m	>20	3	2	---
Water	%	ASTM D6304	>2.0	6.315	1.055	---
ppm Water	ppm	ASTM D6304	>20000	63155	10557.1	---
Particles >4µm		ASTM D7647	>10000	---	3279	---
Particles >6µm		ASTM D7647	>2500	---	540	---
Particles >14µm		ASTM D7647	>320	---	32	---
Particles >21µm		ASTM D7647	>80	---	9	---
Particles >38µm		ASTM D7647	>20	---	0	---
Particles >71µm		ASTM D7647	>4	---	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	---	19/16/12	---
Silt	scalar	*Visual	NONE	MODER	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>2.0	NEG	NEG	---
Sodium	ppm	ASTM D5185m		0	2	---
Boron	ppm	ASTM D5185m		3	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	<1	---
Manganese	ppm	ASTM D5185m		<1	0	---
Magnesium	ppm	ASTM D5185m		2	0	---
Calcium	ppm	ASTM D5185m		1	0	---
Phosphorus	ppm	ASTM D5185m		2	15	---
Zinc	ppm	ASTM D5185m		0	0	---
Sulfur	ppm	ASTM D5185m		113	1134	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.082	0.17	---
Visc @ 40°C	cSt	ASTM D445	164	127	128	---
Visc @ 100°C	cSt	ASTM D445	31	22.8	24.0	---
Viscosity Index (VI)	Scale	ASTM D2270	233	210	220	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO60001605 **Received** : 13 Feb 2024
Lab Number : 06087265 **Tested** : 14 Feb 2024
Unique Number : 10874710 **Diagnosed** : 14 Feb 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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