



# OIL ANALYSIS REPORT

|                 |                 |
|-----------------|-----------------|
| WEAR            | <b>ABNORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b>   |
| FLUID CONDITION | <b>NORMAL</b>   |

Area  
**JAL NM**  
Machine Id  
**MRC-204**  
Component  
**Compressor**  
Fluid  
**TULCO LUBSOIL GEO XL LOW ASH 40 (--- GAL)**

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>TO60001978</b>  | TO60002008  | TO60001628  |
| Sample Date    |     | Client Info |           | <b>01 Feb 2024</b> | 11 Jan 2024 | 08 Dec 2023 |
| Machine Age    | hrs | Client Info |           | <b>21625</b>       | 21170       | 20347       |
| Oil Age        | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Oil Changed    |     | Client Info |           | <b>Not Chngd</b>   | N/A         | Not Chngd   |
| Filter Changed |     | Client Info |           | <b>Not Chngd</b>   | N/A         | Not Chngd   |
| Sample Status  |     |             |           | <b>ABNORMAL</b>    | NORMAL      | ABNORMAL    |

## WEAR

The copper level is abnormal. All other component wear rates are normal.

|              |        |             |      |              |      |             |
|--------------|--------|-------------|------|--------------|------|-------------|
| Iron         | ppm    | ASTM D5185m | >50  | <b>0</b>     | 2    | 5           |
| Chromium     | ppm    | ASTM D5185m | >10  | <b>0</b>     | <1   | <1          |
| Nickel       | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | 0           |
| Titanium     | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | <1          |
| Silver       | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | 0           |
| Aluminum     | ppm    | ASTM D5185m | >25  | <b>&lt;1</b> | 2    | 2           |
| Lead         | ppm    | ASTM D5185m | >25  | <b>4</b>     | 2    | 7           |
| Copper       | ppm    | ASTM D5185m | >50  | <b>▲ 64</b>  | 23   | <b>▲ 58</b> |
| Tin          | ppm    | ASTM D5185m | >15  | <b>3</b>     | 1    | 4           |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | 0           |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE        |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE        |

## CONTAMINATION

The amount and size of particulates present in the system are acceptable.

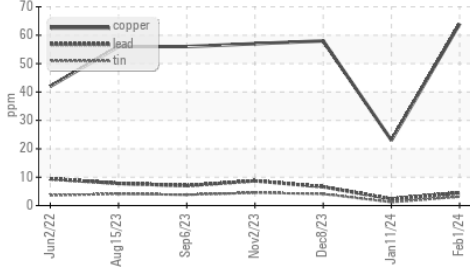
|                  |        |              |           |                 |          |          |
|------------------|--------|--------------|-----------|-----------------|----------|----------|
| Silicon          | ppm    | ASTM D5185m  | >25       | <b>&lt;1</b>    | 2        | 2        |
| Potassium        | ppm    | ASTM D5185m  | >20       | <b>0</b>        | 2        | 1        |
| Water            | %      | ASTM D6304   | >0.1      | <b>0.008</b>    | 0.007    | 0.020    |
| ppm Water        | ppm    | ASTM D6304   | >1000     | <b>82</b>       | 71       | 203      |
| Particles >4µm   |        | ASTM D7647   | >10000    | <b>5589</b>     | 5816     | 4475     |
| Particles >6µm   |        | ASTM D7647   | >2500     | <b>1988</b>     | 1000     | 1277     |
| Particles >14µm  |        | ASTM D7647   | >320      | <b>149</b>      | 21       | 79       |
| Particles >21µm  |        | ASTM D7647   | >80       | <b>29</b>       | 5        | 17       |
| Particles >38µm  |        | ASTM D7647   | >20       | <b>0</b>        | 0        | 1        |
| Particles >71µm  |        | ASTM D7647   | >4        | <b>0</b>        | 0        | 1        |
| Oil Cleanliness  |        | ISO 4406 (c) | >20/18/15 | <b>20/18/14</b> | 20/17/12 | 19/17/13 |
| Silt             | scalar | *Visual      | NONE      | <b>NONE</b>     | NONE     | MODER    |
| Debris           | scalar | *Visual      | NONE      | <b>NONE</b>     | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual      | NONE      | <b>NONE</b>     | NONE     | NONE     |
| Appearance       | scalar | *Visual      | NORML     | <b>NORML</b>    | NORML    | NORML    |
| Odor             | scalar | *Visual      | NORML     | <b>NORML</b>    | NORML    | NORML    |
| Emulsified Water | scalar | *Visual      | >0.1      | <b>NEG</b>      | NEG      | NEG      |

## FLUID CONDITION

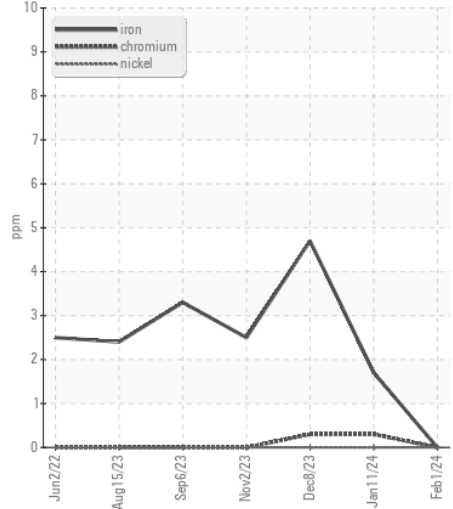
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

|                      |          |             |      |              |      |       |
|----------------------|----------|-------------|------|--------------|------|-------|
| Sodium               | ppm      | ASTM D5185m |      | <b>3</b>     | 0    | 2     |
| Boron                | ppm      | ASTM D5185m | 100  | <b>68</b>    | 92   | 87    |
| Barium               | ppm      | ASTM D5185m |      | <b>0</b>     | 3    | 0     |
| Molybdenum           | ppm      | ASTM D5185m | 1    | <b>&lt;1</b> | <1   | <1    |
| Manganese            | ppm      | ASTM D5185m |      | <b>&lt;1</b> | 0    | 0     |
| Magnesium            | ppm      | ASTM D5185m | 10   | <b>9</b>     | 6    | 9     |
| Calcium              | ppm      | ASTM D5185m | 1150 | <b>1214</b>  | 1215 | 1170  |
| Phosphorus           | ppm      | ASTM D5185m | 290  | <b>289</b>   | 302  | 284   |
| Zinc                 | ppm      | ASTM D5185m | 272  | <b>330</b>   | 295  | 301   |
| Sulfur               | ppm      | ASTM D5185m | 1900 | <b>1864</b>  | 3153 | 1662  |
| Acid Number (AN)     | mg KOH/g | ASTM D8045  |      | <b>0.663</b> | 1.19 | 0.973 |
| Visc @ 40°C          | cSt      | ASTM D445   | 122  | <b>128</b>   | 128  | 131   |
| Visc @ 100°C         | cSt      | ASTM D445   | 13   | <b>13.3</b>  | 13.2 | 13.4  |
| Viscosity Index (VI) | Scale    | ASTM D2270  | 103  | <b>97</b>    | 96   | 96    |

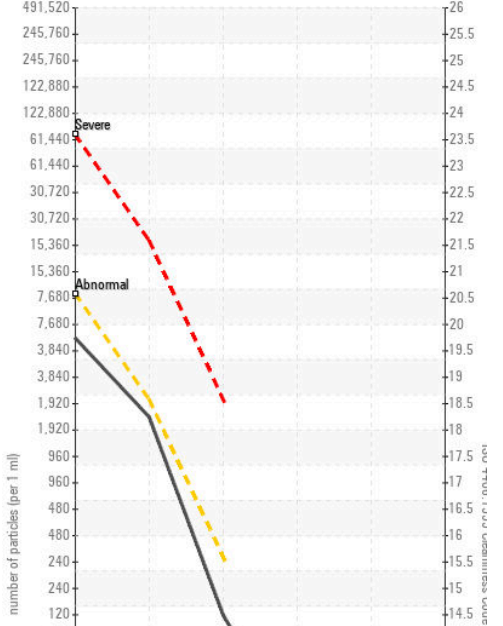
**▲ Non-ferrous Metals**



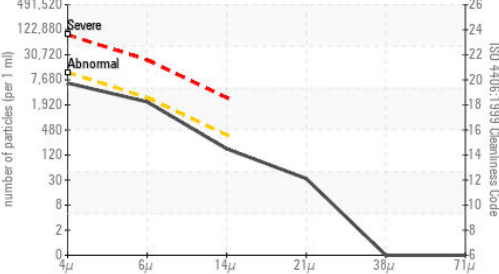
**Ferrous Alloys**



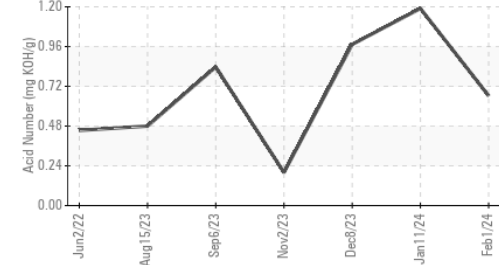
**Particle Count**



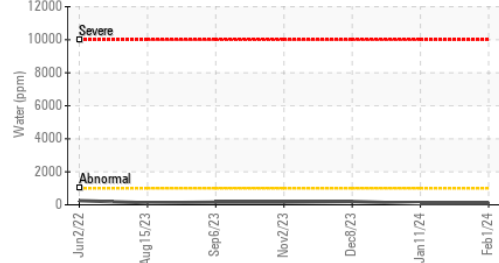
**Particle Count**



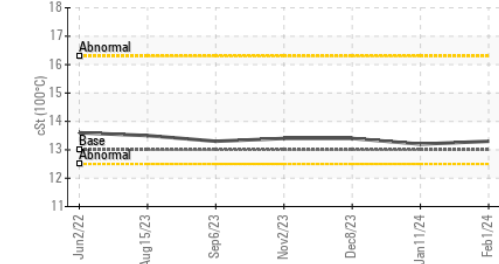
**Acid Number**



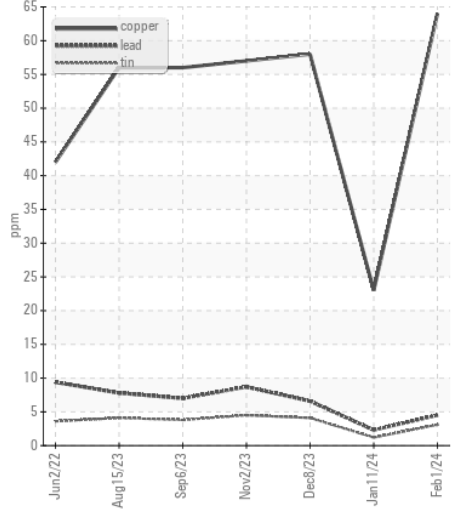
**Water (KF)**



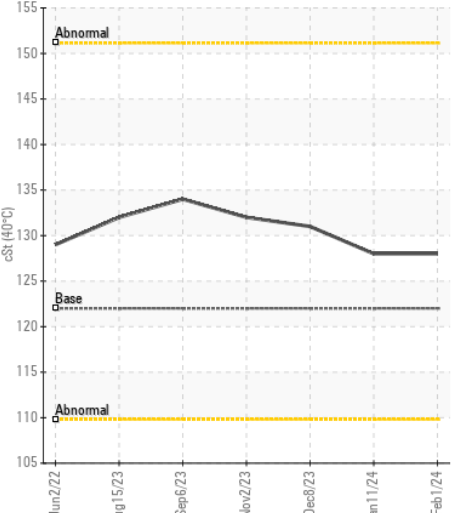
**Viscosity @ 100°C**



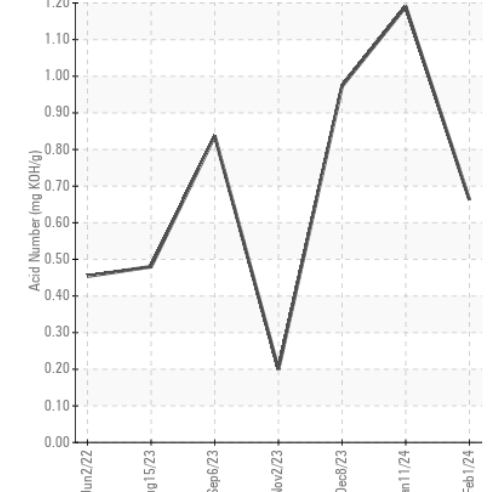
**▲ Non-ferrous Metals**



**Viscosity @ 40°C**



**Acid Number**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO60001978 **Received** : 13 Feb 2024  
**Lab Number** : 06087286 **Tested** : 14 Feb 2024  
**Unique Number** : 10874731 **Diagnosed** : 14 Feb 2024 - Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: KF, KV100, PrtCount, VI )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)