

AMERICAN AUGERS 3216 boring machine Component Center Gear Reducer Fluid DURALENE Fleet Gear Syn 80W140 (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

CONTAMINATION

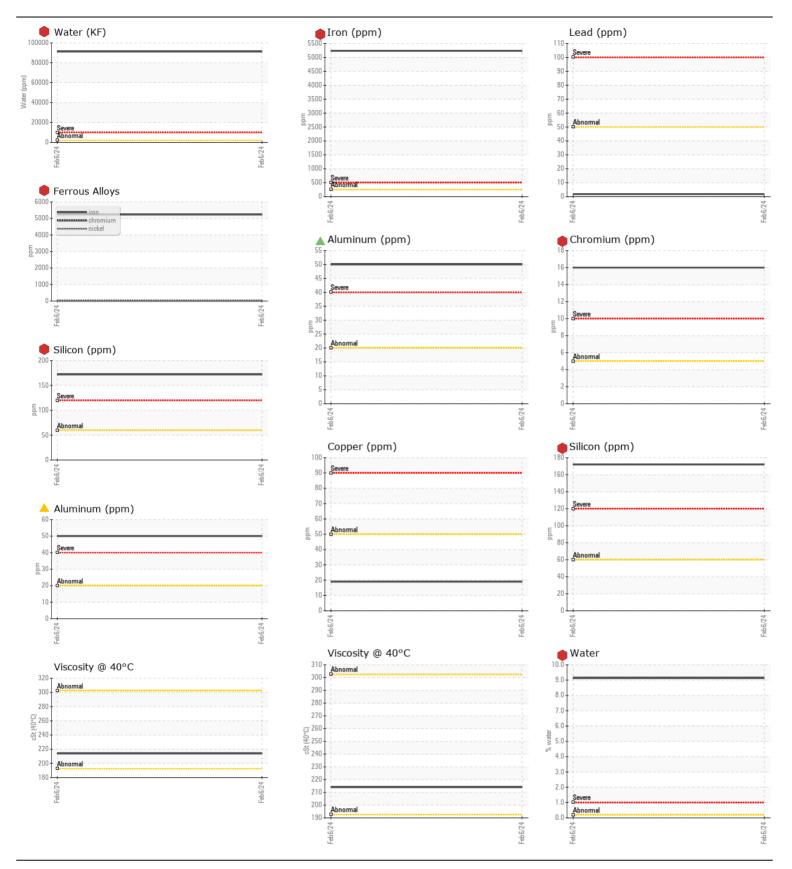
There is a high concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Test	UOM	Method	Limit/Abn	Cur	rent	History1	History2
Sample Number		Client Info		DC0	023268		
Sample Date		Client Info		06 Fe	eb 2024		
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Filter Age	hrs	Client Info		0			
Oil Changed		Client Info		N/A			
Filter Changed		Client Info		N/A			
Sample Status				SEV	/ERE		
		40TH DE105					
Iron	ppm	ASTM D5185m	>250		236		
Chromium	ppm	ASTM D5185m	>5	1	-		
Nickel	ppm	ASTM D5185m	>5	<u> </u>			
Titanium	ppm	ASTM D5185m		4			
Silver	ppm	ASTM D5185m		0			
Aluminum	ppm	ASTM D5185m	>20	4 5	-		
Lead	ppm	ASTM D5185m	>50	2			
Copper	ppm	ASTM D5185m	>50		9		
Tin	ppm	ASTM D5185m	>5	3			
Vanadium	ppm	ASTM D5185m		<			
White Metal	scalar	*Visual	NONE		IONE		
Yellow Metal	scalar	*Visual	NONE	N	IONE		
Silicon	ppm	ASTM D5185m	>60	1	72		
Silicon Potassium	ppm ppm	ASTM D5185m ASTM D5185m	>60 >20	• 1 7			
	ppm ppm %			7			
Potassium Water	ppm %	ASTM D5185m	>20	7			
Potassium	ppm	ASTM D5185m ASTM D6304	>20 >0.2	7 ● 9 ● 9	.13		
Potassium Water ppm Water	ppm % ppm	ASTM D5185m ASTM D6304 ASTM D6304	>20 >0.2 >2000	7 9 9 9 N	.13 1300		
Potassium Water ppm Water Silt	ppm % ppm scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual	>20 >0.2 >2000 NONE	7 9 9 N N	.13 1300 IONE		
Potassium Water ppm Water Silt Debris Sand/Dirt	ppm % ppm scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual	>20 >0.2 >2000 NONE NONE	7 9 9 N N N	.13 1300 IONE IONE		
Potassium Water ppm Water Silt Debris	ppm % ppm scalar scalar scalar	ASTM D5185m ASTM D6304 *Visual *Visual *Visual	>20 >0.2 >2000 NONE NONE NONE	7 99 99 N N N N	.13 1300 IONE IONE IONE	 	
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance	ppm % ppm scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual	>20 >0.2 >2000 NONE NONE NONE	7 99 99 N N N N N	.13 1300 IONE IONE IONE IORE	 	
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor	ppm % ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual	>20 >0.2 >2000 NONE NONE NONE NORML	7 99 99 N N N N N	.13 1300 IONE IONE IONE IORML	 	
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor	ppm % ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual	>20 >0.2 >2000 NONE NONE NONE NORML	7 99 99 N N N N N	.13 1300 IONE IONE IONE IORML IORML .2%	 	
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm % ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual	>20 >0.2 >2000 NONE NONE NONE NORML	7 99 99 N N N N 0	.13 1300 IONE IONE IORML IORML .2%		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm % ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 9 9 N N N N	.13 1300 IONE IONE IORML IORML .2% 1 1		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm % ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 99 N N N N 0 25	.13 1300 IONE IONE IORML IORML .2% 1		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 99 N N N N 00 <52	.13 1300 IONE IONE IONE IORML IORML .2% 1 1		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 99 99 N N N N 0 0 25 22 4	.13 1300 IONE IONE IORML IORML .2% 1 1 1 8		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 9 9 N N N N 0 0 2 5 2 2 4 3	.13 1300 IONE IONE IORML IORML .2% 1 1		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 9 9 9 N N N N 0 0 2 2 4 3 9 9 3	.13 1300 IONE IONE IORML IORML .2% 1 1		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 9 9 N N N N 0 0 < 5 2 2 4 4 3 9 3 1	.13 1300 IONE IONE IORML IORML .2% 1 1 1 8 8 8		
Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NONE NORML	7 9 9 N N N N N 0 0 5 5 2 2 4 4 3 9 9 3 1 1	.13 1300 IONE IONE IORML .2% 1 1 8 8 4 137		

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Submitted By: NATHAN KENNEDY



AARON LEASING LLC Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 回端 300 CLOVERLEAF ROAD Sample No. : DC0023268 Received : 13 Feb 2024 YORK, PA Lab Number : 06087777 Tested : 14 Feb 2024 : 15 Feb 2024 - Jonathan Hester Unique Number : 10875222 US 17406 Diagnosed Test Package : MOB 1 (Additional Tests: KF) Contact: NATHAN KENNEDY Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. nkennedy@aaronleasingcompany.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (717)577-5477 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

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