

AMERICAN AUGERS 3216 boring machine Component Center Gear Reducer Fluid DURALENE Fleet Gear Syn 80W140 (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

CONTAMINATION

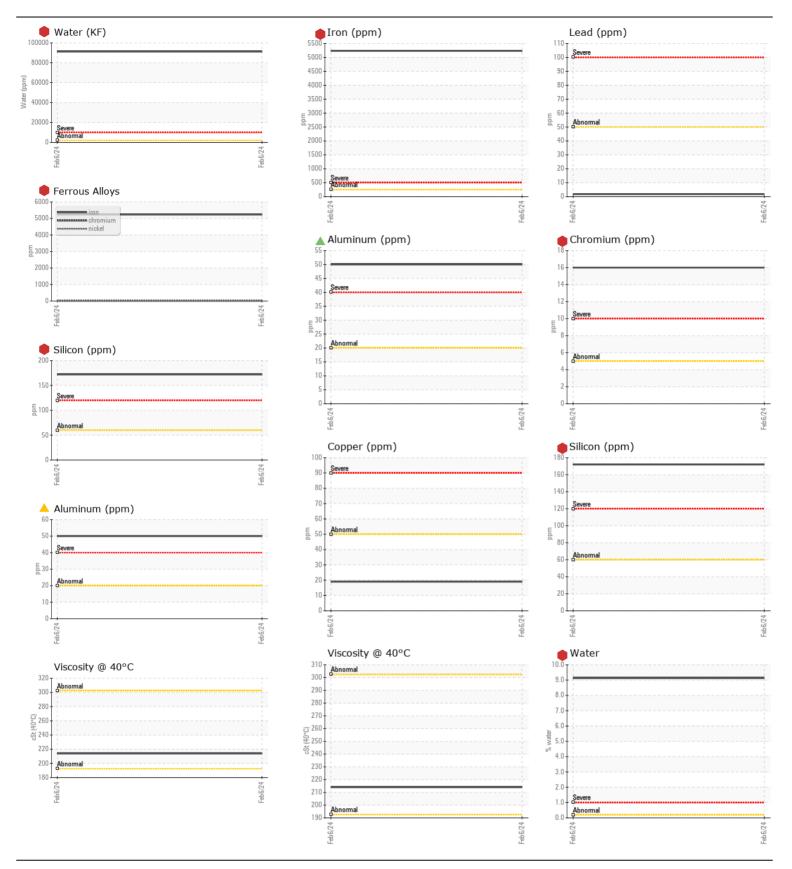
There is a high concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

| Test | UOM | Method | Limit/Abn | Cur | rent | History1 | History2 |
|--|---|---|---|--|--|----------|----------|
| Sample Number | | Client Info | | DC0 | 023268 | | |
| Sample Date | | Client Info | | 06 Fe | eb 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | | |
| Oil Age | hrs | Client Info | | 0 | | | |
| Filter Age | hrs | Client Info | | 0 | | | |
| Oil Changed | | Client Info | | N/A | | | |
| Filter Changed | | Client Info | | N/A | | | |
| Sample Status | | | | SEV | /ERE | | |
| | | 40TH DE105 | | | | | |
| Iron | ppm | ASTM D5185m | >250 | | 236 | | |
| Chromium | ppm | ASTM D5185m | >5 | 1 | - | | |
| Nickel | ppm | ASTM D5185m | >5 | <u> </u> | | | |
| Titanium | ppm | ASTM D5185m | | 4 | | | |
| Silver | ppm | ASTM D5185m | | 0 | | | |
| Aluminum | ppm | ASTM D5185m | >20 | 4 5 | - | | |
| Lead | ppm | ASTM D5185m | >50 | 2 | | | |
| Copper | ppm | ASTM D5185m | >50 | | 9 | | |
| Tin | ppm | ASTM D5185m | >5 | 3 | | | |
| Vanadium | ppm | ASTM D5185m | | < | | | |
| White Metal | scalar | *Visual | NONE | | IONE | | |
| Yellow Metal | scalar | *Visual | NONE | N | IONE | | |
| | | | | | | | |
| Silicon | ppm | ASTM D5185m | >60 | 1 | 72 | | |
| Silicon Potassium | ppm ppm | ASTM D5185m ASTM D5185m | >60 >20 | • 1 7 | | | |
| | ppm ppm % | | | 7 | | | |
| Potassium Water | ppm % | ASTM D5185m | >20 | 7 | | | |
| Potassium | ppm | ASTM D5185m ASTM D6304 | >20 >0.2 | 7 ● 9 ● 9 | .13 | | |
| Potassium Water ppm Water | ppm % ppm | ASTM D5185m ASTM D6304 ASTM D6304 | >20 >0.2 >2000 | 7 9 9 9 N | .13 1300 | | |
| Potassium Water ppm Water Silt | ppm % ppm scalar | ASTM D5185m ASTM D6304 ASTM D6304 *Visual | >20 >0.2 >2000 NONE | 7 9 9 N N | .13 1300 IONE | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt | ppm % ppm scalar scalar | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual | >20 >0.2 >2000 NONE NONE | 7 9 9 N N N | .13 1300 IONE IONE | | |
| Potassium Water ppm Water Silt Debris | ppm % ppm scalar scalar scalar | ASTM D5185m ASTM D6304 *Visual *Visual *Visual | >20 >0.2 >2000 NONE NONE NONE | 7 99 99 N N N N | .13 1300 IONE IONE IONE | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance | ppm % ppm scalar scalar scalar scalar | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual | >20 >0.2 >2000 NONE NONE NONE | 7 99 99 N N N N N | .13 1300 IONE IONE IONE IORE | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor | ppm % ppm scalar scalar scalar scalar scalar | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual | >20 >0.2 >2000 NONE NONE NONE NORML | 7 99 99 N N N N N | .13 1300 IONE IONE IONE IORML | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor | ppm % ppm scalar scalar scalar scalar scalar | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual | >20 >0.2 >2000 NONE NONE NONE NORML | 7 99 99 N N N N N | .13 1300 IONE IONE IONE IORML IORML .2% | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water | ppm % ppm scalar scalar scalar scalar scalar scalar | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual | >20 >0.2 >2000 NONE NONE NONE NORML | 7 99 99 N N N N 0 | .13 1300 IONE IONE IORML IORML .2% | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium | ppm % ppm scalar scalar scalar scalar scalar scalar | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 9 9 N N N N | .13 1300 IONE IONE IORML IORML .2% 1 1 | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron | ppm % ppm scalar scalar scalar scalar scalar scalar ppm | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 99 N N N N 0 25 | .13 1300 IONE IONE IORML IORML .2% 1 | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 99 N N N N 00 <52 | .13 1300 IONE IONE IONE IORML IORML .2% 1 1 | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 99 99 N N N N 0 0 25 22 4 | .13 1300 IONE IONE IORML IORML .2% 1 1 1 8 | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese | ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 9 9 N N N N 0 0 2 5 2 2 4 3 | .13 1300 IONE IONE IORML IORML .2% 1 1 | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium | ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 9 9 9 N N N N 0 0 2 2 4 3 9 9 3 | .13 1300 IONE IONE IORML IORML .2% 1 1 | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium | ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 9 9 N N N N 0 0 < 5 2 2 4 4 3 9 3 1 | .13 1300 IONE IONE IORML IORML .2% 1 1 1 8 8 8 | | |
| Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium | ppm % scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm | ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >20 >0.2 >2000 NONE NONE NONE NORML | 7 9 9 N N N N N 0 0 5 5 2 2 4 4 3 9 9 3 1 1 | .13 1300 IONE IONE IORML .2% 1 1 8 8 4 137 | | |

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Submitted By: NATHAN KENNEDY



AARON LEASING LLC Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 回端 300 CLOVERLEAF ROAD Sample No. : DC0023268 Received : 13 Feb 2024 YORK, PA Lab Number : 06087777 Tested : 14 Feb 2024 : 15 Feb 2024 - Jonathan Hester Unique Number : 10875222 US 17406 Diagnosed Test Package : MOB 1 (Additional Tests: KF) Contact: NATHAN KENNEDY Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. nkennedy@aaronleasingcompany.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (717)577-5477 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

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