

AMERICAN AUGERS 3216 boring machine Component Center Transmission (Manual) Fluid DURALENE Fleet Gear Syn 75W90 (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the fluid from the component if this has not already been done. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

CONTAMINATION

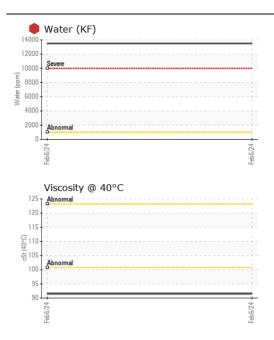
There is a high concentration of water present in the fluid.

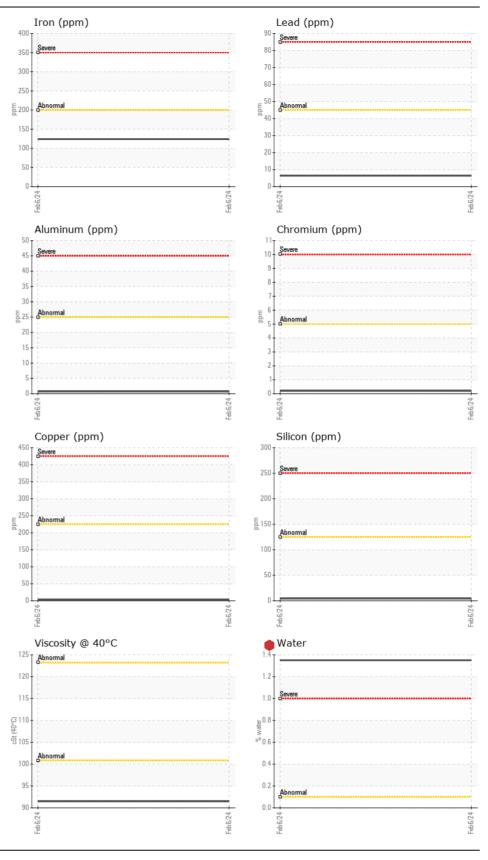
FLUID CONDITION

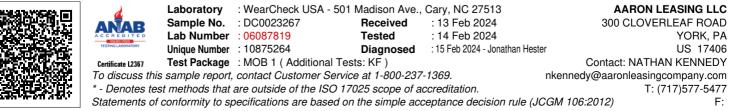
The fluid is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0023267		
Sample Date		Client Info		06 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>200	124		
Chromium	ppm	ASTM D5185m	>5	<1		
Nickel	ppm	ASTM D5185m	>5	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>7	0		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>45	6		
Copper	ppm	ASTM D5185m	>225	4		
Tin	ppm	ASTM D5185m	>10	1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon		ASTM D5185m	>125	4		
Potassium	ppm	ASTM D5185m	>125	4 <1		
Water	ppm					
	%	ASTM D6304	>0.1	 1.35 1.2500 		
ppm Water Silt	ppm	ASTM D6304	>1000 NONE	13500 NONE		
	scalar	*Visual				
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual		NORML		
Odor	scalar	*Visual	NORML			
Emulsified Water	scalar	*Visual	>0.1	• 0.2%		
Sodium	ppm	ASTM D5185m		0		
Boron	ppm	ASTM D5185m		25		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		-		
Calcium	ppm	ASTM D5185m		78		
Phosphorus	ppm	ASTM D5185m		427		
Zinc	ppm	ASTM D5185m		49		
Sulfur	ppm	ASTM D5185m		14603		
Visc @ 40°C	cSt	ASTM D445		91.5		
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Submitted By: NATHAN KENNEDY







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