

## Machine Id WEG Component Coolant Fluid {not provided} (--- GAL) RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

# CORROSION

All component wear rates are normal.

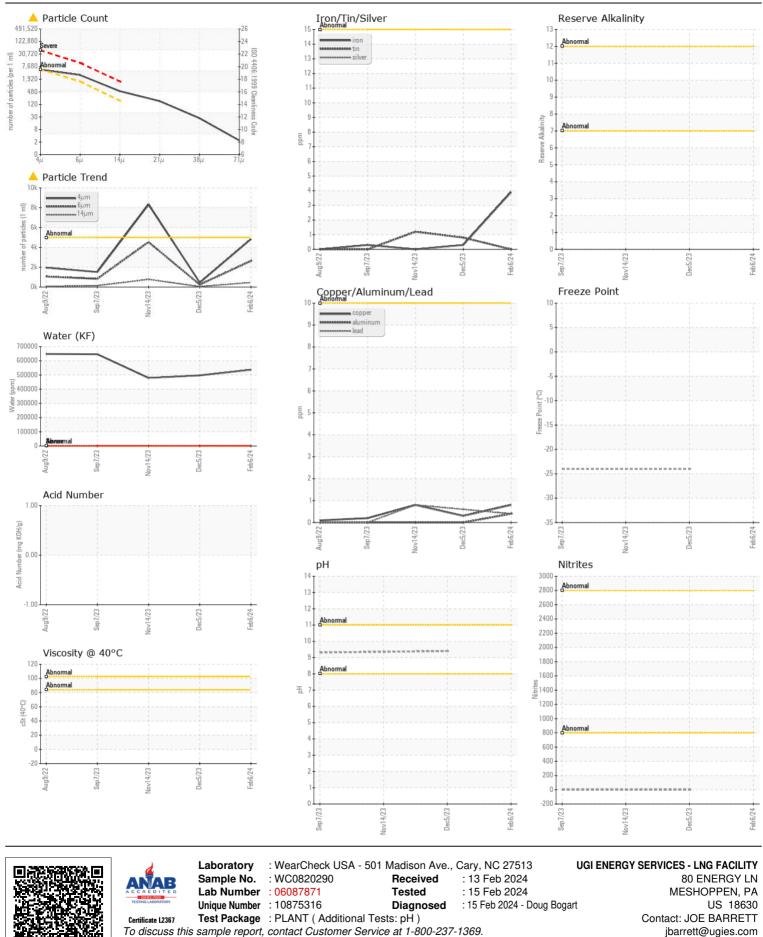
### **CONTAMINANTS**

There is a high amount of particulates present in the coolant.

# **COOLANT CONDITION**

The glycol level is acceptable. The pH level of this fluid is within the acceptable limits at 9.2.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Numb	er	Client Info		WC0820290	WC0820262	WC0820270
Sample Date		Client Info		06 Feb 2024	05 Dec 2023	14 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Statu	IS			ABNORMAL	NORMAL	ABNORMAL
Iron	ppm	ASTM D6130	>15	4	<1	0
Aluminum	ppm	ASTM D6130	>10	<1	0	0
Copper	ppm	ASTM D6130	>10	<1	<1	<1
Lead	ppm	ASTM D6130	>10	<1	<1	<1
Tin	ppm	ASTM D6130	>10	0	<1	1
Zinc	ppm	ASTM D6130	>10	0	0	<1
Calcium	ppm	ASTM D6130		<1	1	2
Chlorine	ppm	ASTM D6130		8	16	8
Magnesium	ppm	ASTM D6130		<1	<1	2
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Silicon	ppm	ASTM D6130		3	16	1
Phosphorus	ppm	ASTM D6130		1678	1725	1671
Boron	ppm	ASTM D6130		0	2	2
Molybdenum	ppm	ASTM D6130		3	2	3
Sodium	ppm	ASTM D6130		137	131	125
Potassium	ppm	ASTM D6130		5401	5178	5183



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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