WEAR CONTAMINATION FLUID CONDITION

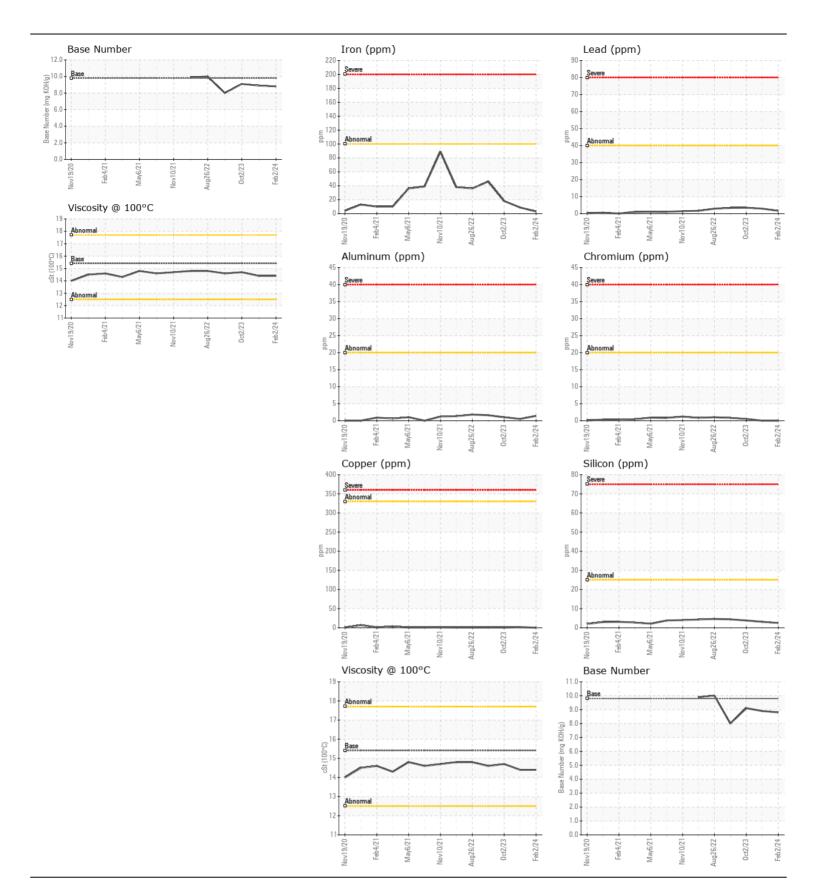
NORMAL NORMAL NORMAL

KEMP QUARRIES / PRYOR STONE [69235]

WP067

Component Diesel Engine

PETRO CANADA DURON SHP 15W40 (GAL)	<i>t</i>						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. (Customer Sample Comment: PM performed. Engine oil sample taken. Engine oil, and all filters changed.)	Sample Number		Client Info		PCA0086269	PCA0084398	PCA0086248
	Sample Date		Client Info		02 Feb 2024	20 Dec 2023	02 Oct 2023
	Machine Age	hrs	Client Info		5348	5052	4728
	Oil Age	hrs	Client Info		296	324	339
	Filter Age	hrs	Client Info		296	324	339
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	3	9	18
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	0	0	<1
	Nickel	ppm	ASTM D5185m	>4	<1	0	0
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	1	<1	1
	Lead	ppm	ASTM D5185m	>40	2	3	3
	Copper	ppm	ASTM D5185m	>330	0	2	<1
	Tin	ppm	ASTM D5185m	>15	0	<1	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	2	3	4
	Potassium	ppm	ASTM D5185m	>20	<1	0	2
There is no indication of any contamination in the oil.	Fuel		WC Method	>5	<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.1	0.1	0.4
	Nitration	Abs/cm	*ASTM D7624	>20	5.7	5.8	6.3
	Sulfation	Abs/.1mm	*ASTM D7415	>30	17.9	18.0	18.6
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	<1	1
	Boron	ppm	ASTM D5185m	0	3	1	<1
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m	0	0	0	0
	Molybdenum	ppm	ASTM D5185m	60	58	64	59
	Manganese	ppm	ASTM D5185m	0	<1	0	<1
	Magnesium	ppm	ASTM D5185m	1010	960	1059	964
	Calcium	ppm	ASTM D5185m	1070	1021	1140	1083
	Phosphorus	ppm	ASTM D5185m	1150	1071	1107	1001
	Zinc	ppm	ASTM D5185m	1270	1290	1354	1294
	Sulfur	ppm	ASTM D5185m	2060	3227	3352	3064
	Oxidation	Abs/.1mm	*ASTM D7414	>25	14.3	14.4	14.2
	Base Number (BN)	mg KOH/g	ASTM D2896	9.8	8.8	8.9	9.1
	Visc @ 100°C	cSt	ASTM D445	15.4	14.4	14.4	14.7







Laboratory Sample No. Unique Number : 10875533

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0086269 Lab Number : 06088088

Received

Tested Diagnosed

: 13 Feb 2024 : 14 Feb 2024 : 15 Feb 2024 - Don Baldridge

Kemp Quarries - Pryor Stone - Pryor 1050 E 520 Rd Pryor, OK

US 74361 Contact: PRYOR NOTIFICATIONS pryor@pryorstone.com

Test Package : MOB 1 (Additional Tests: TBN) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: