



VOLVO

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
[SPM646635-10]
 Machine Id
VOLVO EC350EL 314018
 Component
Hydraulic System
 Fluid
VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP421351	VCP323329	VCP299535
Sample Date		Client Info		10 Feb 2024	30 Jun 2021	20 Jan 2021
Machine Age	hrs	Client Info		4219	1857	1299
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Changed	Not Changd
Filter Changed		Client Info		Changed	Changed	Not Changd
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>25	2	2	2
Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	<1	<1
Copper	ppm	ASTM D5185m	>150	7	24	19
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

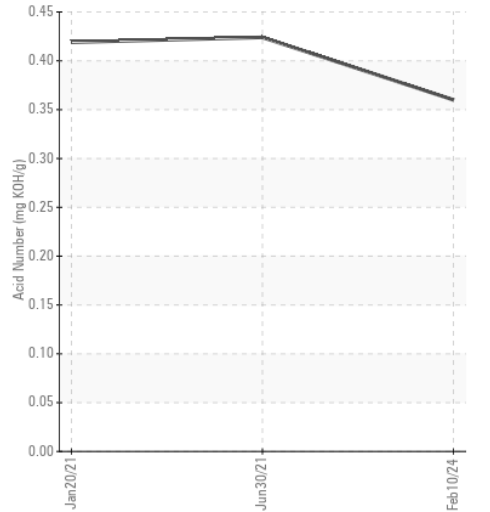
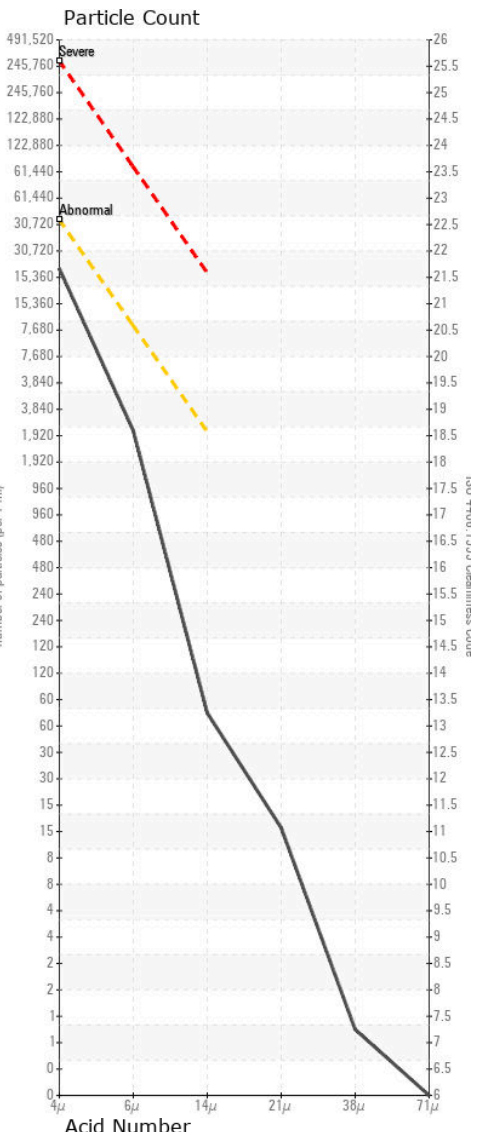
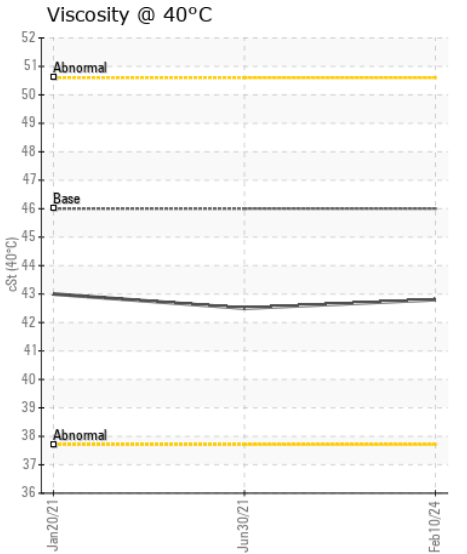
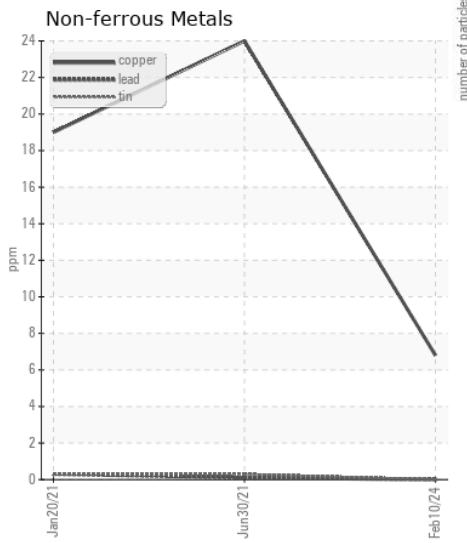
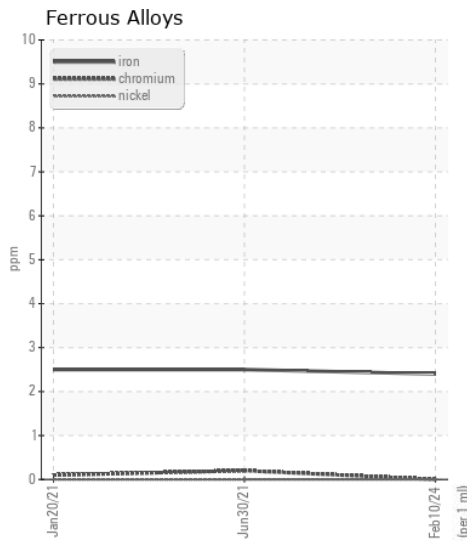
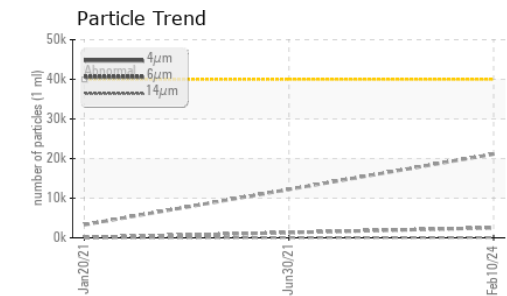
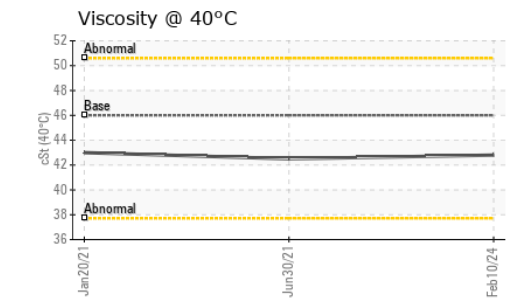
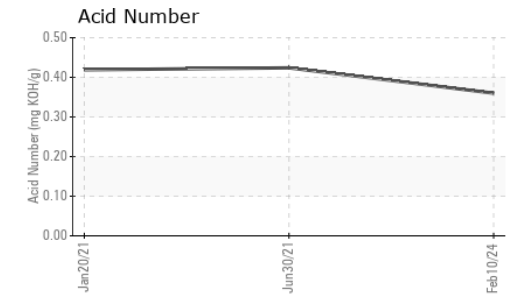
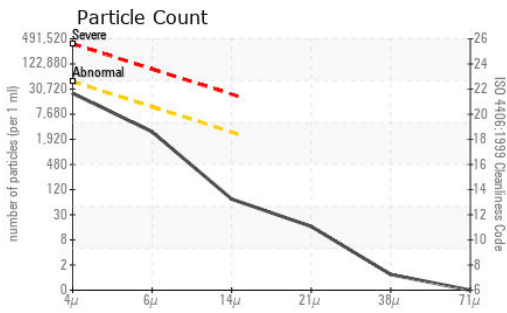
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>50	2	0	2
Potassium	ppm	ASTM D5185m	>20	2	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>40000	21133	---	3300
Particles >6µm		ASTM D7647	>10000	2534	---	97
Particles >14µm		ASTM D7647	>2500	63	---	5
Particles >21µm		ASTM D7647	>640	14	---	1
Particles >38µm		ASTM D7647	>160	1	---	0
Particles >71µm		ASTM D7647	>40	0	---	0
Oil Cleanliness		ISO 4406 (c)	>22/20/18	22/19/13	---	19/14/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	▲ 0.2%	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	<1	0
Boron	ppm	ASTM D5185m	14	0	0	<1
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.0	1	<1	0
Manganese	ppm	ASTM D5185m	0.0	<1	0	0
Magnesium	ppm	ASTM D5185m	2.6	4	0	0
Calcium	ppm	ASTM D5185m	49	141	68	76
Phosphorus	ppm	ASTM D5185m	354	357	384	415
Zinc	ppm	ASTM D5185m	419	463	490	505
Sulfur	ppm	ASTM D5185m	3719	1960	996	880
Acid Number (AN)	mg KOH/g	ASTM D8045		0.36	0.424	0.419
Visc @ 40°C	cSt	ASTM D445	46	42.8	42.5	43.0



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP421351 **Received** : 13 Feb 2024
Lab Number : 06088117 **Tested** : 14 Feb 2024
Unique Number : 10875562 **Diagnosed** : 15 Feb 2024 - Don Baldrige
Test Package : MOB 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)