WEAR CONTAMINATION **FLUID CONDITION**

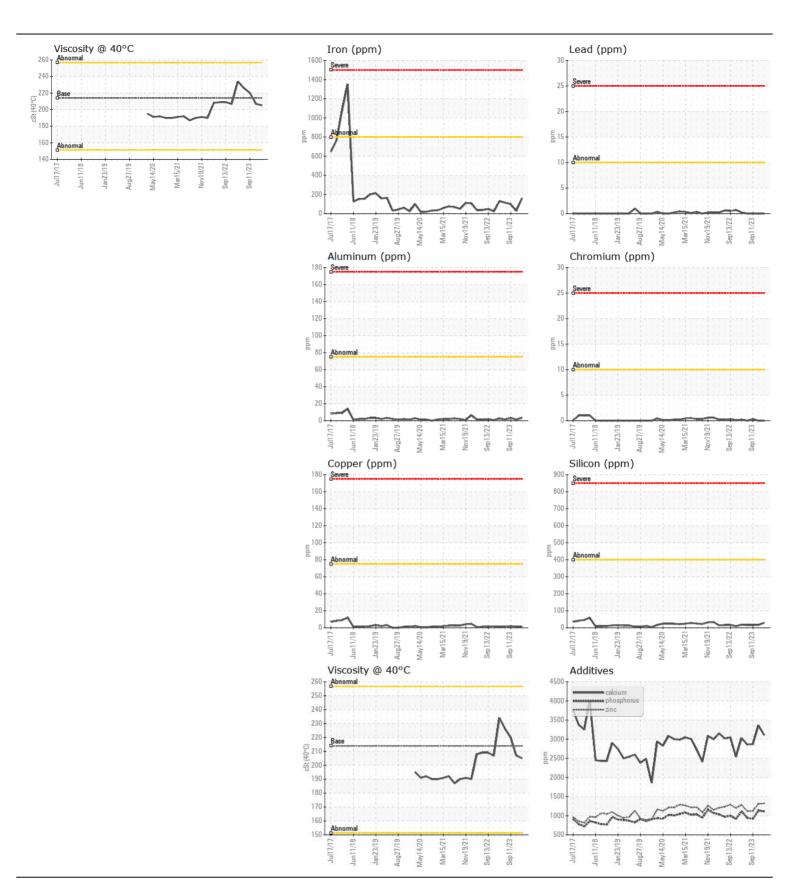
NORMAL NORMAL NORMAL

KEMP QUARRIES / MUSKOGEE SAND [68593]

WL109

Component Rear Left Final Drive

| PETRO CANADA PRODURO TO-4 SAE 50 (GAL) | | | | | | | |
|---|------------------|--------|-------------|-----------|-------------|-------------|-------------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 sampled fluid) | Sample Number | | Client Info | | PCA0086512 | PCA0070581 | PCA0086421 |
| | Sample Date | | Client Info | | 05 Feb 2024 | 22 Nov 2023 | 11 Sep 2023 |
| | Machine Age | hrs | Client Info | | 50702 | 50215 | 49706 |
| | Oil Age | hrs | Client Info | | 50702 | 50215 | 49706 |
| | Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Changed | | Client Info | | N/A | N/A | Changed |
| | Filter Changed | | Client Info | | N/A | N/A | N/A |
| | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR | Iron | ppm | ASTM D5185m | >800 | 160 | 28 | 98 |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| | Nickel | ppm | ASTM D5185m | >5 | 0 | 0 | <1 |
| | Titanium | ppm | ASTM D5185m | >15 | <1 | <1 | <1 |
| | Silver | ppm | ASTM D5185m | >2 | 0 | 0 | <1 |
| | Aluminum | ppm | ASTM D5185m | >75 | 3 | 1 | 3 |
| | Lead | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| | Copper | ppm | ASTM D5185m | >75 | 1 | 1 | 2 |
| | Tin | ppm | ASTM D5185m | >8 | <1 | 0 | 0 |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >400 | 29 | 17 | 15 |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | >20 | <1 | 3 | 2 |
| There is no indication of any contamination in the oil. | Water | | WC Method | >0.2 | NEG | NEG | NEG |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 2 | 0 | <1 |
| The condition of the oil is acceptable for the time in service. | Boron | ppm | ASTM D5185m | 2 | <1 | 0 | 2 |
| · · | Barium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | 1 |
| | Manganese | ppm | ASTM D5185m | | 1 | 0 | <1 |
| | Magnesium | ppm | ASTM D5185m | | 14 | 13 | 14 |
| | Calcium | ppm | ASTM D5185m | | 3108 | 3361 | 2870 |
| | Phosphorus | ppm | ASTM D5185m | | 1111 | 1135 | 920 |
| | Zinc | ppm | ASTM D5185m | | 1320 | 1310 | 1124 |
| | Sulfur | ppm | ASTM D5185m | 7086 | 5227 | 5248 | 4404 |
| | Visc @ 40°C | cSt | ASTM D445 | 213.9 | 205 | 207 | 220 |





Certificate L2367

Report Id: KEMPOR [WUSCAR] 06088385 (Generated: 02/15/2024 17:42:55) Rev: 1

Laboratory Sample No.

Lab Number : 06088385 Unique Number : 10875830 Test Package : MOB 1

: PCA0086512

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 13 Feb 2024 **Tested**

: 14 Feb 2024 : 15 Feb 2024 - Sean Felton Diagnosed

3395 W 50th St N Porter, OK US 74454

Kemp Quarries - Muskogee Sand

Contact:

T: F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

muskogee@muskogeesand.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)