



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ATTENTION

Area
[69192]
 Machine Id
MG006

Component
Left Drive Chain Case

Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid new purchase)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0086519	---	---
Sample Date		Client Info		31 Jan 2024	---	---
Machine Age	hrs	Client Info		13191	---	---
Oil Age	hrs	Client Info		13191	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>200	▲ 311	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m		▲ 10	---	---
Lead	ppm	ASTM D5185m		0	---	---
Copper	ppm	ASTM D5185m		4	---	---
Tin	ppm	ASTM D5185m		<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	MODER	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m		▲ 79	---	---
Potassium	ppm	ASTM D5185m	>20	5	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

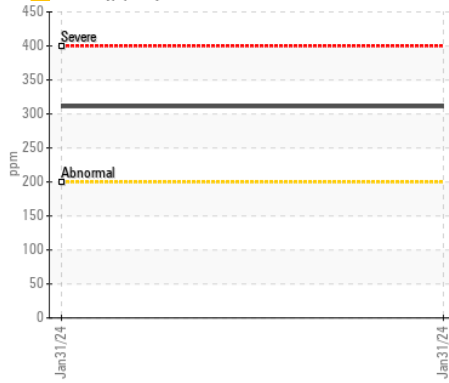
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		4	---	---
Boron	ppm	ASTM D5185m	2	77	---	---
Barium	ppm	ASTM D5185m	0	0	---	---
Molybdenum	ppm	ASTM D5185m	0	22	---	---
Manganese	ppm	ASTM D5185m	0	3	---	---
Magnesium	ppm	ASTM D5185m	9	252	---	---
Calcium	ppm	ASTM D5185m	3114	2385	---	---
Phosphorus	ppm	ASTM D5185m	1099	946	---	---
Zinc	ppm	ASTM D5185m	1245	1138	---	---
Sulfur	ppm	ASTM D5185m	7086	5299	---	---
Visc @ 40°C	cSt	ASTM D445	213.9	▲ 73.0	---	---

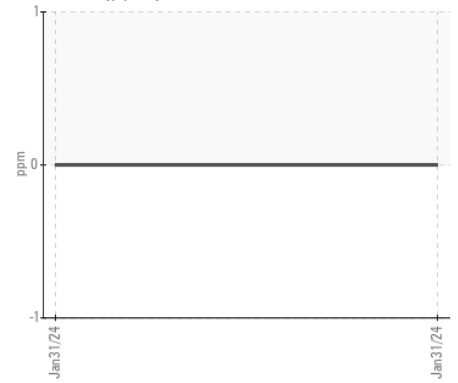
▲ Ferrous Alloys



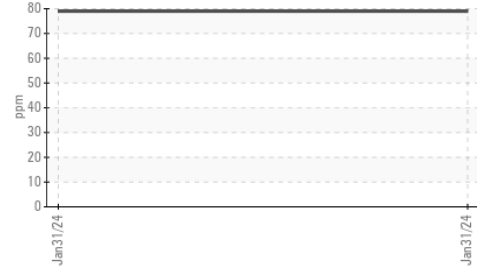
▲ Iron (ppm)



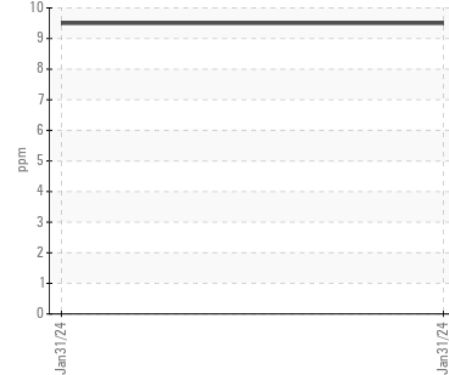
▲ Lead (ppm)



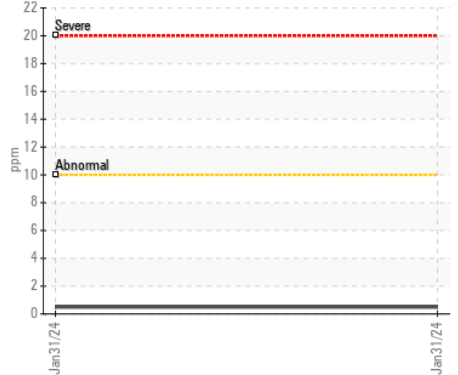
▲ Silicon (ppm)



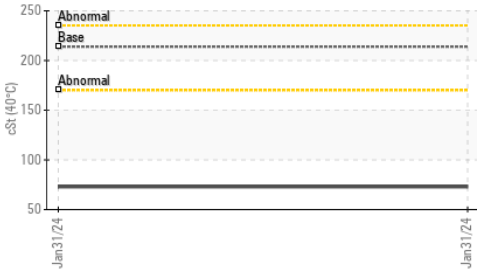
▲ Aluminum (ppm)



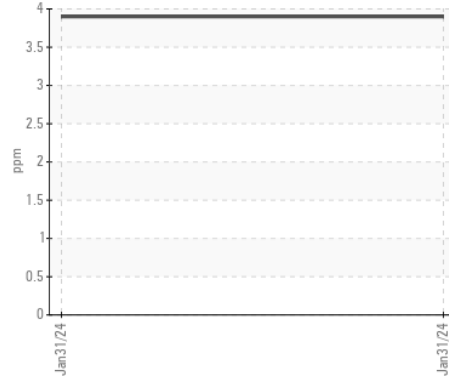
▲ Chromium (ppm)



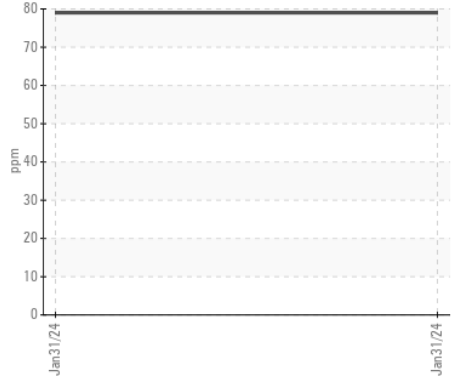
▲ Viscosity @ 40°C



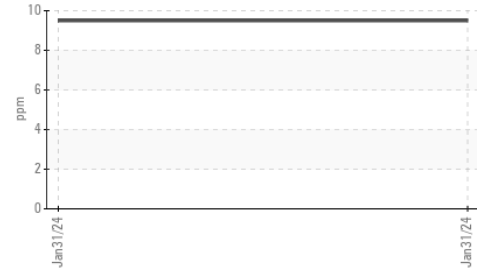
▲ Copper (ppm)



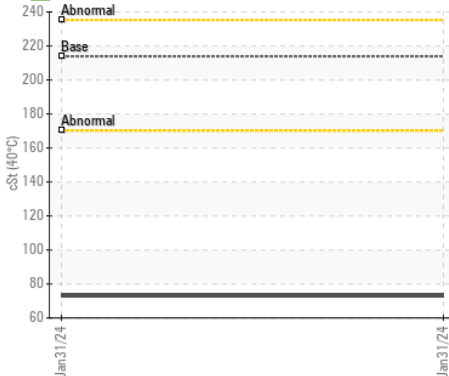
▲ Silicon (ppm)



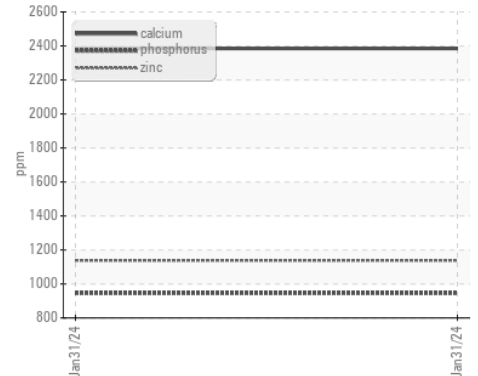
▲ Aluminum (ppm)



▲ Viscosity @ 40°C



▲ Additives



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : PCA0086519
 Lab Number : 06088386
 Unique Number : 10875831
 Test Package : MOB 1

Received : 13 Feb 2024
 Tested : 14 Feb 2024
 Diagnosed : 15 Feb 2024 - Sean Felton

Kemp Quarries - Pryor Stone - Pryor
 1050 E 520 Rd
 Pryor, OK
 US 74361
 Contact:

pryor@pryorstone.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)