WEAR CONTAMINATION **FLUID CONDITION**

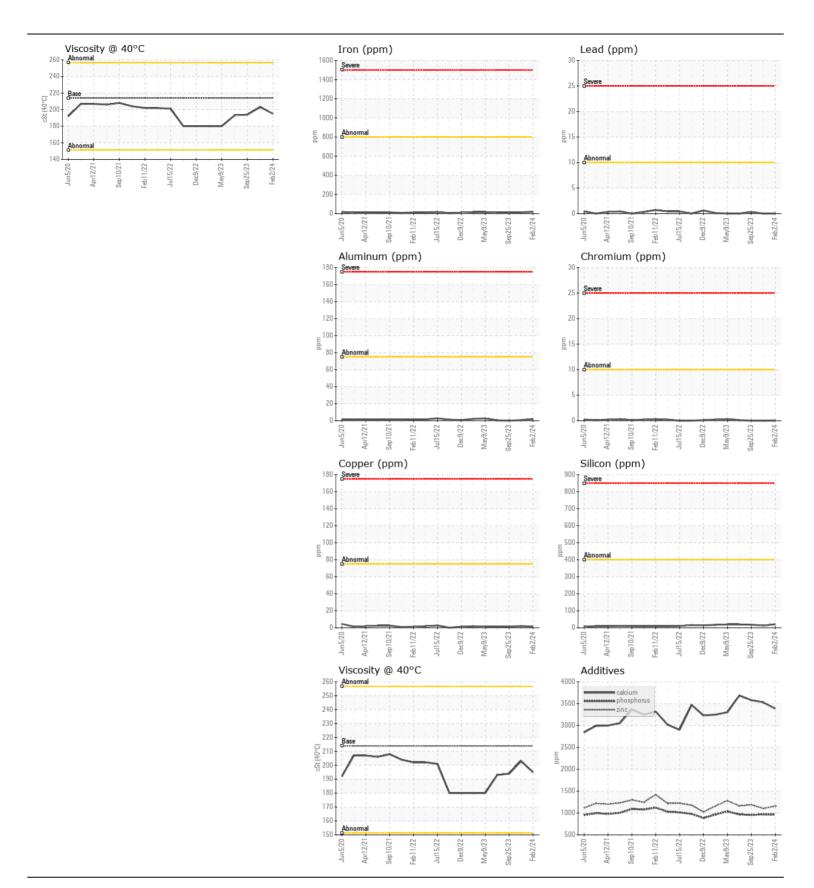
NORMAL NORMAL NORMAL

KEMP QUARRIES / PRYOR STONE [68457]

WL138

Component Rear Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. (Customer Sample Comment: Pm4 performed. All oil samples taken. All oils, and all filters changed.)	Sample Number		Client Info		PCA0086277	PCA0084330	PCA0084273
	Sample Date		Client Info		02 Feb 2024	18 Nov 2023	25 Sep 2023
	Machine Age	hrs	Client Info		33561	33032	32588
	Oil Age	hrs	Client Info		2017	1488	1044
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Oil Added	Oil Added
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>800	19	13	11
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	0
	Nickel	ppm	ASTM D5185m	>5	0	0	0
	Titanium	ppm	ASTM D5185m	>15	<1	0	0
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>75	2	<1	0
	Lead	ppm	ASTM D5185m	>10	0	0	<1
	Copper	ppm	ASTM D5185m	>75	1	2	1
	Tin	ppm	ASTM D5185m	>8	0	<1	<1
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>400	20	12	18
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	0	0	0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	1	<1
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	2	<1	0	4
	Barium	ppm	ASTM D5185m	0	0	0	0
	Molybdenum	ppm	ASTM D5185m	0	12	<1	7
	Manganese	ppm	ASTM D5185m	0	<1	0	<1
	Magnesium	ppm	ASTM D5185m	9	18	17	21
	Calcium	ppm	ASTM D5185m	3114	3388	3529	3579
	Phosphorus	ppm	ASTM D5185m	1099	960	967	954
	Zinc	ppm	ASTM D5185m		1154	1104	1187
	Sulfur	ppm	ASTM D5185m		4299	4087	4819
	Visc @ 40°C	cSt	ASTM D445	213.9	195	203	194





Certificate L2367

Laboratory Sample No.

: PCA0086277 Lab Number : 06088413 Unique Number: 10875858 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 13 Feb 2024 Received : 14 Feb 2024 **Tested**

: 15 Feb 2024 - Sean Felton Diagnosed

1050 E 520 Rd Pryor, OK US 74361

Contact:

Kemp Quarries - Pryor Stone - Pryor

pryor@pryorstone.com T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: