**WEAR CONTAMINATION FLUID CONDITION** 

**NORMAL NORMAL NORMAL** 

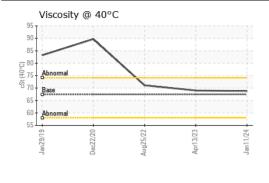
## KEMP QUARRIES / PRYOR STONE [67030]

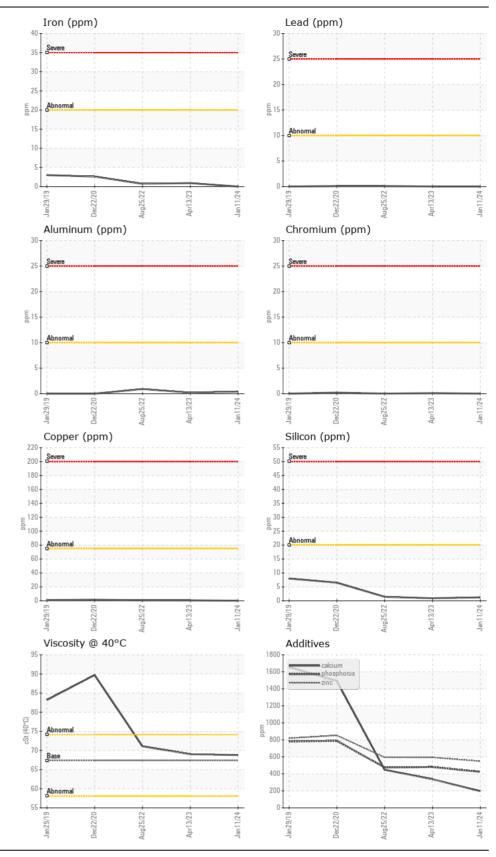
MLIFT003

Component Hydraulic System

| <b>PETRO</b> | <b>CANADA</b> | <b>HYDREX</b> | AW 68 ( | ( GAL) |
|--------------|---------------|---------------|---------|--------|
|              |               |               |         |        |

| PETRO CANADA HYDREX AW 68 ( GAL)                                    |                  |        |             |           |             |             |             |
|---|------------------|--------|-------------|-----------|-------------|-------------|-------------|
| RECOMMENDATION  | Test             | UOM    | Method      | Limit/Abn | Current     | History1    | History2    |
| Resample at the next service interval to monitor. ( Customer Sample | Sample Number    |        | Client Info |           | PCA0086268  | PCA0086209  | PCA0062597  |
| Comment: Pm4 performed. All oil samples taken. All oils, and all    | Sample Date      |        | Client Info |           | 11 Jan 2024 | 13 Apr 2023 | 25 Aug 2022 |
| filters changed.)   | Machine Age      | hrs    | Client Info |           | 3896        | 3754        | 3564        |
|   | Oil Age          | hrs    | Client Info |           | 0           | 0           | 0           |
|   | Filter Age       | hrs    | Client Info |           | 142         | 190         | 170         |
|   | Oil Changed      |        | Client Info |           | Changed     | Oil Added   | Oil Added   |
|   | Filter Changed   |        | Client Info |           | Changed     | Changed     | Changed     |
|   | Sample Status    |        |             |           | NORMAL      | NORMAL      | NORMAL      |
| WEAR  | Iron             | ppm    | ASTM D5185m | >20       | 0           | <1          | <1          |
| All component wear rates are normal.                                | Chromium         | ppm    | ASTM D5185m | >10       | 0           | <1          | 0           |
| 7 in component wear rates are normal.                               | Nickel           | ppm    | ASTM D5185m | >10       | 0           | 0           | 0           |
|   | Titanium         | ppm    | ASTM D5185m |           | 0           | 0           | 0           |
|   | Silver           | ppm    | ASTM D5185m |           | 0           | 0           | 0           |
|   | Aluminum         | ppm    | ASTM D5185m | >10       | <1          | <1          | <1          |
|   | Lead             | ppm    | ASTM D5185m | >10       | 0           | 0           | <1          |
|   | Copper           | ppm    | ASTM D5185m | >75       | 0           | <1          | <1          |
|   | Tin              | ppm    | ASTM D5185m | >10       | 0           | 0           | 0           |
|   | Vanadium         | ppm    | ASTM D5185m |           | 0           | 0           | 0           |
|   | White Metal      | scalar | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Yellow Metal     | scalar | *Visual     | NONE      | NONE        | NONE        | NONE        |
| CONTAMINATION   | Silicon          | ppm    | ASTM D5185m | >20       | 1           | <1          | 1           |
|   | Potassium        | ppm    | ASTM D5185m | >20       | 0           | 0           | <1          |
| There is no indication of any contamination in the oil.             | Water            |        | WC Method   | >0.1      | NEG         | NEG         | NEG         |
|   | Silt             | scalar | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Debris           | scalar | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Sand/Dirt        | scalar | *Visual     | NONE      | NONE        | NONE        | NONE        |
|   | Appearance       | scalar | *Visual     | NORML     | NORML       | NORML       | NORML       |
|   | Odor             | scalar | *Visual     | NORML     | NORML       | NORML       | NORML       |
|   | Emulsified Water | scalar | *Visual     | >0.1      | NEG         | NEG         | NEG         |
| FLUID CONDITION   | Sodium           | ppm    | ASTM D5185m |           | <1          | 1           | 0           |
| The condition of the oil is acceptable for the time in service.     | Boron            | ppm    | ASTM D5185m | 0         | 4           | 7           | 12          |
| The condition of the on is acceptable for the time in service.      | Barium           | ppm    | ASTM D5185m | 0         | 0           | 0           | 0           |
|   | Molybdenum       | ppm    | ASTM D5185m | 0         | 4           | 9           | 10          |
|   | Manganese        | ppm    | ASTM D5185m | 0         | 0           | <1          | 0           |
|   | Magnesium        | ppm    | ASTM D5185m | 0         | 88          | 140         | 147         |
|   | Calcium          | ppm    | ASTM D5185m | 50        | 197         | 337         | 448         |
|   | Phosphorus       | ppm    | ASTM D5185m | 330       | 424         | 480         | 475         |
|   | Zinc             | ppm    | ASTM D5185m | 430       | 549         | 593         | 594         |
|   | Sulfur           | ppm    | ASTM D5185m | 760       | 1185        | 1742        | 1670        |
|   | Visc @ 40°C      | cSt    | ASTM D445   | 67.4      | 68.8        | 69.0        | 71.1        |







Certificate L2367

Laboratory Sample No.

Lab Number : 06088449 Unique Number : 10875894 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0086268 Received : 13 Feb 2024 : 14 Feb 2024 **Tested** 

: 15 Feb 2024 - Don Baldridge Diagnosed

1050 E 520 Rd Pryor, OK US 74361

Kemp Quarries - Pryor Stone - Pryor

Contact: pryor@pryorstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: KEMPRY [WUSCAR] 06088449 (Generated: 02/15/2024 17:43:59) Rev: 1

T:

F: