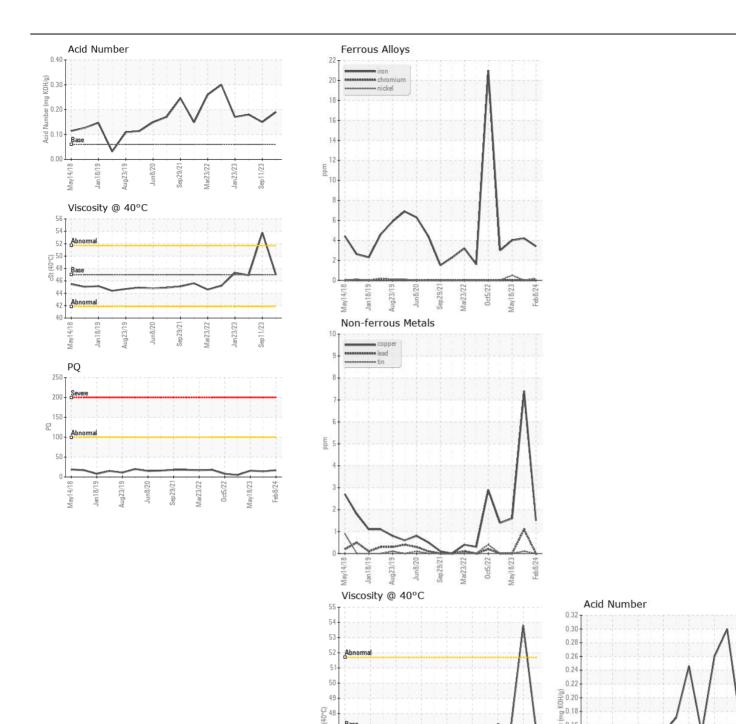
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

HITACHI 470LC HCMJAG60A00060467

Component Hydraulic System

HITACHI HYDRAULIC SUPER EX 46HN (GA	L)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		JR0203518	JR0188385	JR0171786
The filter change at the time of sampling has been noted. Resample at	Sample Date		Client Info		08 Feb 2024	11 Sep 2023	18 May 2023
the next service interval to monitor. We were unable to perform a	Machine Age	hrs	Client Info		10003	9498	8973
particle count due to a high concentration of particles present in this sample.	Oil Age	hrs	Client Info		7609	7629	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
	Filter Changed		Client Info		Changed	Not Changd	Changed
	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR	PQ		ASTM D8184		17	14	16
All I	Iron	ppm	ASTM D5185m	>20	3	4	4
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	0
	Nickel	ppm	ASTM D5185m	>10	<1	0	<1
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		<1	0	0
	Lead	ppm	ASTM D5185m		0	1	0
	Copper	ppm	ASTM D5185m		2	7	2
	Tin	ppm	ASTM D5185m	>10	0	<1	0
	Vanadium	ppm	ASTM D5185m	NONE	0	0	0
	White Metal Yellow Metal	scalar scalar	*Visual *Visual	NONE	NONE NONE	NONE NONE	NONE NONE
			·····				
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	1	1	1
Moderate concentration of visible dirt/debris present in the oil.	Potassium	ppm	ASTM D5185m		0	1	<1
	Water		WC Method	>0.1	NEG	NEG	NEG
	Particles >4µm		ASTM D7647			1458	4889
	Particles >6µm Particles >14µm		ASTM D7647 ASTM D7647			255 9	▲ 1867 ▲ 431
	Particles >21µm		ASTM D7647	>40		3	▲ 151
	Particles >38µm		ASTM D7647			1	3
	Particles >71µm		ASTM D7647			0	0
	Oil Cleanliness					18/15/10	<u>19/18/16</u>
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	3	0
	Boron	ppm	ASTM D5185m		<1	3	<1
The AN level is acceptable for this fluid. The condition of the oils	Barium	ppm	ASTM D5185m		0	0	0
additive package is suitable for further service.	Molybdenum	ppm	ASTM D5185m		1	4	4
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m		8	17	12
	Calcium	ppm	ASTM D5185m		59	171	26
	Phosphorus	ppm	ASTM D5185m		580	507	600
	Zinc	ppm	ASTM D5185m		39	<u> </u>	22
	Sulfur	ppm	ASTM D5185m		475	2593	470
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.19	0.15	0.18
	Visc @ 40°C	cSt	ASTM D445	4/	47.0	53.8	46.9







Laboratory Sample No.

Lab Number : 06088679 Unique Number : 10876124

cSt (

43

42

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0203518 Received Tested

Diagnosed

Mar23/22

: 14 Feb 2024 : 15 Feb 2024

Sep11/23.

: 15 Feb 2024 - Jonathan Hester

0.16 0.14 0.14

B 0.12 0.10 0.08

0.08

0.04 0.02 0.00

> JRE - CHARLOTTE 9550 STATESVILLE ROAD CHARLOTTE, NC

US 28269 Contact: CHARLOTTE SHOP

Sep11/23

myoung@jamesriverequipment.com

T: (704)597-0211 F: (704)596-6198

Test Package : CONST (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)