

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## Area QUINSYN Machine Id INGERSOLL RAND 4038357 - RAYMOC Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UCS06088927	UCS05922289	
	Sample Date		Client Info		07 Feb 2024	27 Jul 2023	
	Machine Age	yrs	Client Info		0	0	
	Oil Age	yrs	Client Info		0	1	
	Filter Age	yrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Changed	
	Filter Changed		Client Info		Not Changd	Not Changd	
	Sample Status				NORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	18	<b>1</b> 23	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	2	<b>1</b> 6	
	Nickel	ppm	ASTM D5185m		0	<1	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>25	2	15	
	Lead	ppm	ASTM D5185m	>25	0	<1	
	Copper	ppm	ASTM D5185m	>50	1	8	
	Tin	ppm	ASTM D5185m	>15	1	13	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon		ASTM D5185m	、25	2	12	
There is no indication of any contamination in the oil.	Potassium	ppm ppm	ASTM D5185m		0	2	
	Water	ppin	WC Method		NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1	18	
	Boron	ppm	ASTM D5185m		0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		<1	0	
	Manganese	ppm	ASTM D5185m		<1	7	
	Magnesium	ppm	ASTM D5185m		0	9	
	Calcium	ppm	ASTM D5185m		1	- 11	
	Phosphorus	ppm	ASTM D5185m		68	317	
	Zinc	ppm	ASTM D5185m		<1	8	
	Sulfur	ppm	ASTM D5185m		0	40	

Acid Number (AN) mg KOH/g ASTM D8045 .10

Visc @ 40°C cSt ASTM D445 44.6

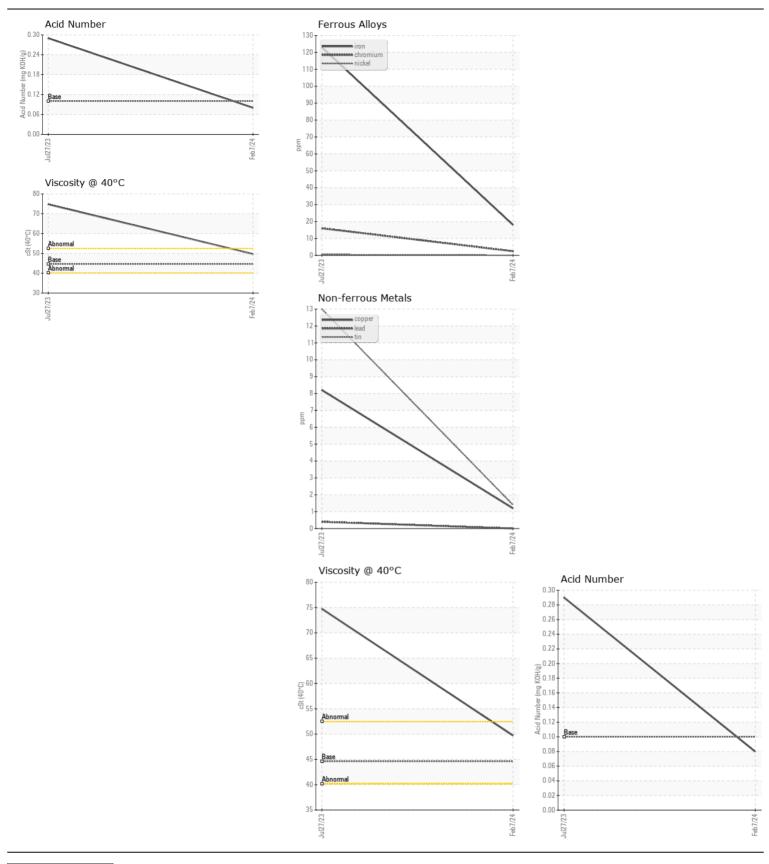
Contact/Location: DALE K - UCJEMWES

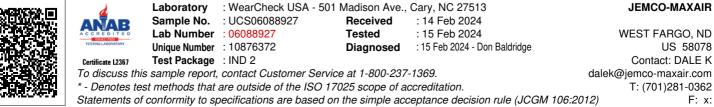
0.08

49.7

0.29

▲ 74.74





Contact/Location: DALE K - UCJEMWES